

TOP BENDER®

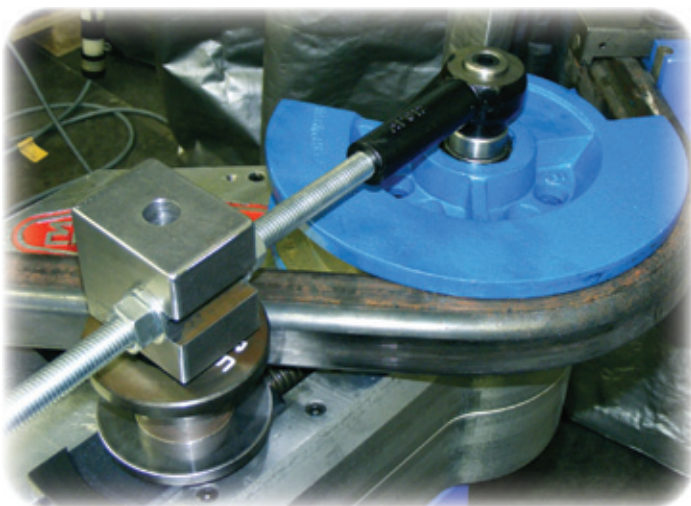
TB76

ROTARY DRAW TUBE & PIPE BENDING MACHINES



Replace ram style

- ▶ Ideal for producing consistent quality bends in pipe, tube, squares, solids and other profiles
- ▶ Touch screen programming with system diagnostics in multiple languages
- ▶ Quick-change tooling system
- ▶ Digital display of bend angle
- ▶ Material springback compensation

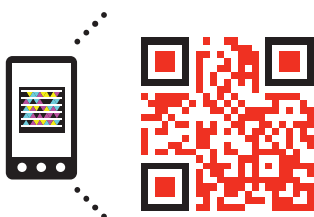


Bending Solutions



Soccer goal posts bent easily using Ercolina's TB76 or 030 Mega Bender.

ca2hill/Bigstock.com



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MEGA BENDER 030

ROTARY DRAW TUBE & PIPE BENDING MACHINES

hydraulic benders!

- ▶ Counterbending die vise position monitored electronically for accuracy and repeatability
- ▶ Portable with base wheels and lift handle
- ▶ Foot pedal control for hands-free operation
- ▶ Heavy-duty gear case



030 Mandrel
Upgrade Available



Bending Capacities

Model	TB76	030 Mega Bender
Tube (Min.)	1/4"	1/4"
(Max.)	3"	3"
Pipe (Max.)	2 1/2" Sch. 10	2 1/2" Sch. 10
Centerline Radius (Min.)	2 x profile diameter	2 x profile diameter
(Max.)	15"	15"
Degree of Bend	0-210°	0-210°

All capacities based on A53 grade A 48,000 psi tensile materials; heavy wall and high tensile materials reduce machine capacity. Consult supplier for material specifications.

Specifications

Bending Speed	.75 or 1.5 RPM	Variable to .6 to 2.2 RPM
Programming	NC with Touchpad (30) programs (9) bends per program	NC with Touchpad (30) programs (9) bends per program
Material Positioning Table	Available (see page 26)	Available (see page 26)
Voltage	220 or 440V 3ph	220 or 440V 3ph
Length, Width, Height	30" x 20" x 39"	27" x 15" x 36"
Weight	450 lbs.	480 lbs.

Application & Model Selection Guide on [Pages 4-5](#)
Tooling Kits on [Page 17](#)

CONTACT US

FOR COMPLETE TECHNICAL SPECIFICATIONS

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