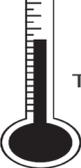


! WARNING

PLEASE READ THE ENTIRE CONTENTS OF THIS MANUAL PRIOR TO INSTALLATION AND OPERATION. BY PROCEEDING YOU AGREE THAT YOU FULLY UNDERSTAND AND COMPREHEND THE FULL CONTENTS OF THIS MANUAL. FORWARD THIS MANUAL TO ALL OPERATORS. FAILURE TO OPERATE THIS EQUIPMENT AS DIRECTED MAY CAUSE INJURY OR DEATH.

! CAUTION

The safe operating temperature range for this product is 41° F. - 104 °F.



Manual REV F 04-04-2013

pn# 5900041

INSTALLATION AND OPERATION MANUAL

7,000 POUND CAPACITY FOUR-POST PARKING LIFTS

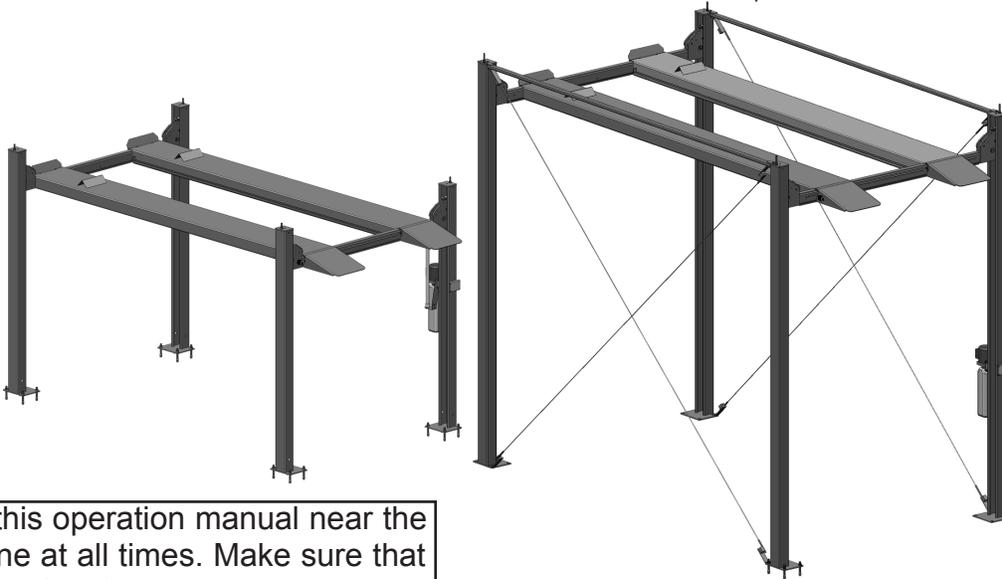
MODELS:

HD-7P VERSION C

HD-7W VERSION B

HD-7PXW VERSION C

HD-7PXN VERSION A



Keep this operation manual near the machine at all times. Make sure that ALL USERS read this manual.

READ FIRST



Do not operate this machine until you read and understand all the dangers, warnings.

RECEIVING

The shipment should be thoroughly inspected as soon as it is received. The signed Bill of Lading is acknowledgement by the shipping carrier as receipt of this product as listed in your invoice as being in a good condition of shipment. If any of these goods listed on this Bill of Lading are missing or damaged, do not accept goods until the shipping carrier makes a notation on the freight bill of the missing or damaged goods. Do this for your own protection.

BE SAFE

Your new lift was designed and built with safety in mind. However, your overall safety can be increased with proper training and thoughtful operation on the part of the operator. DO NOT operate or repair this equipment without reading this manual and the important safety instructions shown inside. Keep this operation manual near the lift at all times. Make sure that ALL USERS read and understand this manual.



1645 Lemonwood Dr.
Santa Paula, CA. 93060, USA
Toll Free 1-800-253-2363
Tel: 1-805-933-9970
Fax: 1-805-933-9160
www.bendpak.com

7,000 POUND CAPACITY, COMMERCIAL GRADE FOUR POST PARKING LIFT

This instruction manual has been prepared especially for you. Your new lift is the product of over 35 years of continuous research, testing and development; it is the most technically advanced lift on the market today.

READ THIS ENTIRE MANUAL BEFORE INSTALLATION & OPERATION BEGINS.

RECORD HERE THE LIFT AND
POWER UNIT INFORMATION WHICH IS
LOCATED ON THE SERIAL NUMBER
DATA PLATES ON THE LIFT AND
ON THE POWER UNIT

Power Unit Model # _____
Power Unit Date Of Mfg. _____
Power Unit Serial # _____

This information is required when
calling for parts or warranty issues.

  		
1645 Lemonwood Dr., Santa Paula, CA 93060 USA Tel: 1-805-933-9970 Fax: 1-805-933-9160 www.bendpak.com		
Model No.	Lifting Capacity	Serial No.
Date of Mfg.	Power Unit No.	Voltage / Amperage
Cable Length	A	C
	B	D

PRODUCT WARRANTY

Our comprehensive product warranty means more than a commitment to you; it's also a commitment to the value of your new BendPak lift. For full warranty details and to register your new lift contact your nearest BendPak dealer or visit <http://www.bendpak.com/support/warranty/>

NOTE:

Every effort has been taken to ensure complete and accurate instructions have been included in this manual, however, possible product updates, revisions and or changes may have occurred since this printing. BendPak Ranger reserves the right to change specifications without incurring any obligation for equipment previously or subsequently sold. Not responsible for typographical errors.

IMPORTANT NOTICE

Do not attempt to install this lift if you have never been trained on basic automotive lift installation procedures. Never attempt to lift components without proper lifting tools such as forklift or cranes. Stay clear of any moving parts that can fall and cause injury. These instructions must be followed to ensure proper installation and operation of your lift. Failure to comply with these instructions can result in serious bodily harm and void product warranty. Manufacturer will assume no liability for loss or damage of any kind, expressed or implied resulting from improper installation or use of this product.

PLEASE READ ENTIRE MANUAL PRIOR TO INSTALLATION.

DEFINITIONS OF HAZARD LEVELS

Identify the hazard levels used in this manual with the following definitions and signal words:



DANGER !

Watch for this symbol: It Means: Immediate hazards which will result in severe personal injury or death.



WARNING !

Watch for this symbol: It Means: Hazards or unsafe practices which could result in severe personal injury or death.



CAUTION !

Watch for this symbol: It Means: Hazards or unsafe practices which may result in minor personal injury, product or property damage.

OWNER'S RESPONSIBILITY

To maintain the lift and user safety, the responsibility of the owner is to read and follow these instructions:

- ◆ Follow all installation and operation instructions.
- ◆ Make sure installation conforms to all applicable Local, State, and Federal Codes, Rules, and Regulations; such as State and Federal OSHA Regulations and Electrical Codes.
- ◆ Carefully check the lift for correct initial function.
- ◆ Read and follow the safety instructions. Keep them readily available for machine operators.
- ◆ Make certain all operators are properly trained, know how to safely and correctly operate the unit, and are properly supervised.
- ◆ Allow unit operation only with all parts in place and operating safely.
- ◆ Carefully inspect the unit on a regular basis and perform all maintenance as required.
- ◆ Service and maintain the unit only with authorized or approved replacement parts.
- ◆ Keep all instructions permanently with the unit and all decals on the unit clean and visible.

BEFORE YOU BEGIN

Receiving:

The shipment should be thoroughly inspected as soon as it is received. The signed bill of lading is acknowledgement by the carrier of receipt in good condition of shipment covered by your invoice. If any of the goods called for on this bill of lading are shorted or damaged, do not accept them until the carrier makes a notation on the freight bill of the shorted or damaged goods. Do this for your own protection.

NOTIFY THE CARRIER AT ONCE if any hidden loss or damage is discovered after receipt and request the carrier to make an inspection. If the carrier will not do so, prepare a signed statement to the effect that you have notified the carrier (on a specific date) and that the carrier has failed to comply with your request.

IT IS DIFFICULT TO COLLECT FOR LOSS OR DAMAGE AFTER YOU HAVE GIVEN THE CARRIER A CLEAR RECEIPT. File your claim with the carrier promptly. Support your claim with copies of the bill of lading, freight bill, invoice, and photographs, if available. Our willingness to assist in helping you process your claim does not make BendPak Inc. responsible for collection of claims or replacement of lost or damaged materials.

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**INSTALLER / OPERATOR
PLEASE READ AND FULLY
UNDERSTAND THAT
BY PROCEEDING YOU AGREE TO
THE FOLLOWING:**

- ◆ I have visually inspected the site where the lift is to be installed and verified the concrete to be in good condition and free of cracks or other defects. I understand that installing a lift on cracked or defective concrete could cause lift failure resulting in personal injury or death.
- ◆ I understand that a level floor is required for proper installation and level lifting.
- ◆ I understand that I am responsible if my floor is of questionable slope and that I will be responsible for all charges related to pouring a new level concrete slab if required and any charges.
- ◆ I understand that the lifts are supplied with concrete fasteners meeting the criteria of the American National Standard “Automotive Lifts - Safety Requirements for Construction, Testing, and Validation” ANSI/ALI ALCTV-1998, and that I will be responsible for all charges related to any special regional structural and/or seismic anchoring requirements specified by any other agencies and/or codes such as the Uniform Building Code (UBC) and/or International Building Code (IBC).
- ◆ I will assume full responsibility for the concrete floor and condition thereof, now or later, where the above equipment model(s) are to be installed. Failure to follow danger, warning, and caution instructions may lead to serious personal injury or death to operator or bystander or damage to property.
- ◆ I understand that BendPak lifts are designed to be installed in indoor locations only. Failure to follow installation instructions may lead to serious personal injury or death to operator or bystander or damage to property or lift.



Failure to follow danger, warning, and caution instructions may lead to serious personal injury or death to operator or bystander or damage to property.



Please read entire manual prior to installation. Do not operate this machine until you read and understand all the dangers, warnings and cautions in this manual. For additional copies or further information, contact:

BendPak Inc. / Ranger Products

1645 Lemonwood Dr.
Santa Paula, CA. 93060
1-805-933-9970
www.bendpak.com

**INSTALLER / OPERATOR
PROTECTIVE EQUIPMENT**

Personal protective equipment helps makes installation and operation safer. However, it does not take the place of safe operating practices. Always wear durable work clothing during any installation and/or service activity. Shop aprons or shop coats may also be worn. However, loose fitting clothing should be avoided. Tight fitting leather gloves are recommended to protect technicians' hands when handling parts. Sturdy leather work shoes with steel toes and oil resistant soles should be used by all service personnel to help prevent injury during typical installation and operation activities.

Eye protection is essential during installation and operation activities. Safety glasses with side shields, goggles, or face shields are acceptable. Back belts provide support during lifting activities and are also helpful in providing worker protection. Consideration should also be given to the use of hearing protection if service activity is performed in an enclosed area, or if noise levels are high.



THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH IF NOT FOLLOWED COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OR YOURSELF AND OTHERS AND CAN CAUSE PERSONAL INJURY OR DEATH. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE THIS MACHINE.

INTRODUCTION

1. Carefully remove the crating and packing materials.
CAUTION! Be careful when cutting steel banding material as items may become loose and fall causing personal harm or injury.

2. Check the voltage, phase and proper amperage requirements for the motor shown on the motor plate. Wiring should be performed by a certified electrician only.

IMPORTANT SAFETY INSTRUCTIONS !

Read these safety instructions entirely!

IMPORTANT NOTICE!

Do not attempt to install this lift if you have never been trained on basic automotive lift installation procedures.
Never attempt to lift components without proper lifting tools such as forklift or cranes.
Stay clear of any moving parts that can fall and cause injury.

1. **READ AND UNDERSTAND** all safety warning procedures before operating lift.

2. **KEEP HANDS AND FEET CLEAR.** Remove hands and feet from any moving parts. Keep feet clear of lift when lowering. Avoid pinch points.

3. **KEEP WORK AREA CLEAN.** Cluttered work areas invite injuries.

4. Consider work area environment. Do not expose equipment to rain. **DO NOT** use in damp or wet locations. Keep area well lit.

5. **ONLY TRAINED OPERATORS** should operate this lift. All non-trained personnel should be kept away from work area. Never let non-trained personnel come in contact with, or operate lift.

6. **USE LIFT CORRECTLY.** Use lift in the proper manner. Never use lifting adapters other than what is approved by the manufacturer.

7. **DO NOT** override self-closing lift controls.

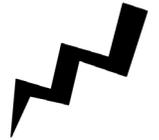
8. **REMAIN CLEAR** of lift when raising or lowering vehicle.

9. **CLEAR AREA** if vehicle is in danger of falling.

10. **ALWAYS ENSURE** that the safeties are engaged before any attempt is made to work on or near vehicle.

11. **DRESS PROPERLY.** Non-skid steel-toe footwear is recommended when operating lift.

12. **GUARD AGAINST ELECTRIC SHOCK.** This lift must be grounded while in use to protect the operator from electric shock. Never connect the green power cord wire to a live terminal. This is for ground only.



13. **DANGER!** The power unit used on this lift contains high voltage. Disconnect power at the receptacle before performing any electrical repairs. Secure plug so that it cannot be accidentally plugged in during service.



14. **WARNING! RISK OF EXPLOSION.** This equipment has internal arcing or sparking parts which should not be exposed to flammable vapors. This machine should not be located in a recessed area or below floor level.



15. **MAINTAIN WITH CARE.** Keep lift clean for better and safer performance. Follow manual for proper lubrication and maintenance instructions. Keep control handles and/or buttons dry, clean and free from grease and oil.

16. **STAY ALERT.** Watch what you are doing. Use common sense. Be aware.

17. **CHECK FOR DAMAGED PARTS.** Check for alignment of moving parts, breakage of parts or any condition that may affect its operation. Do not use lift if any component is broken or damaged.

18. **NEVER** remove safety related components from the lift. Do not use lift if safety related components are damaged or missing.

TOOLS REQUIRED

- | | |
|---|--|
| <ul style="list-style-type: none"> ◆ Rotary Hammer Drill or Similar ◆ 3/4" Masonry Bit ◆ Hammer ◆ 4 Foot Level ◆ Open-End Wrench Set: SAE/Metric ◆ Socket And Ratchet Set: SAE/Metric ◆ Hex-Key / Allen Wrench Set ◆ Large A-Frame Ladder | <ul style="list-style-type: none"> ◆ Medium Crescent Wrench ◆ Medium Pipe Wrench ◆ Crow Bar ◆ Chalk Line ◆ Medium Flat Screwdriver ◆ Tape Measure: 25 Foot Minimum ◆ Needle Nose Pliers |
|---|--|

NOTE:

An air supply (30 PSI Min / 3 CFM Min.) will be required for the safety-lock mechanisms. See Step 11.

IMPORTANT NOTICE !

These instructions must be followed to ensure proper installation and operation of your lift. Failure to comply with these instructions can result in serious bodily harm and void product warranty. Manufacturer will assume no liability for loss or damage of any kind, expressed or implied resulting from improper installation or use of this product.

PLEASE READ ENTIRE MANUAL PRIOR TO INSTALLATION !

STEP 1

(Selecting Site)

Before installing your new lift, check the following:

1. **LIFT LOCATION:** Always use architects plans when available. Check layout dimension against floor plan requirements making sure that adequate space is available.
2. **OVERHEAD OBSTRUCTIONS:** The area where the lift will be located should be free of overhead obstructions such as heaters, building supports, electrical lines etc.
3. **DEFECTIVE FLOOR:** Visually inspect the site where the lift is to be installed and check for cracked or defective concrete.
4. **OPERATING TEMPERATURE:** Operate lift only between temperatures of 41° -104° F.



5. Lift is designed for **INDOOR INSTALLATION ONLY**. Outdoor use permitted only if covered and dry. Always follow warnings illustrated on equipment labels.

STEP 2

(Floor Requirements)



This lift must be installed on a solid level concrete floor with no more than 3-degrees of slope. Failure to do so could cause personal injury or death. A level floor is suggested for proper use and installation and level lifting. If a floor is of questionable slope, consider a survey of the site and/or the possibility of pouring a new level concrete slab.



- ◆ **DO NOT** install or use this lift on any asphalt surface or any surface other than concrete.
- ◆ **DO NOT** install or use this lift on expansion seams or on cracked or defective concrete.
- ◆ **DO NOT** install or use this lift on a second / elevated floor without first consulting building architect.

CONCRETE SPECIFICATIONS

LIFT MODEL	CONCRETE REQUIREMENTS
HD-7P	5" Min. Thickness / 2,500 PSI
HD-7W	5" Min. Thickness / 2,500 PSI
HD-7PXW	5" Min. Thickness / 2,500 PSI
HD-7PXN	5" Min. Thickness / 2,500 PSI

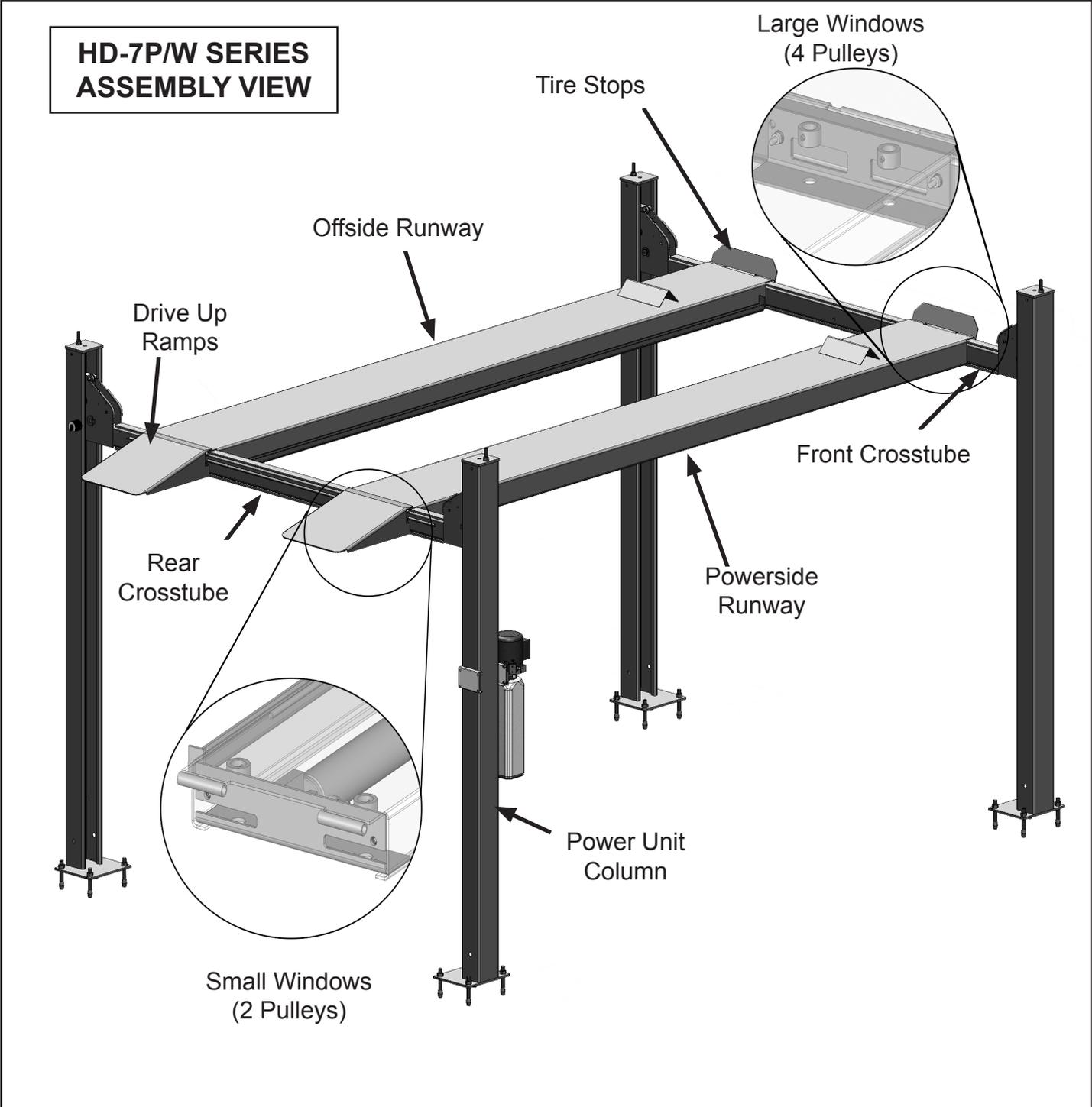


DANGER!

All models **MUST** be installed on 2500 PSI concrete only conforming to the minimum requirements shown above. New concrete must be adequately cured by at least 28 days minimum.



When removing the lift from shipping angles, pay close attention as the posts can slide and can cause injury. Prior to removing the bolts, make sure the posts are held securely by a fork lift or some other heavy lifting device.



**HD-7PXW / PXN SERIES
ASSEMBLY VIEW**

Large Windows
(4 Pulleys)

Tire Stops

Stiffener
Bar

Offside
Runway

Drive Up
Ramps

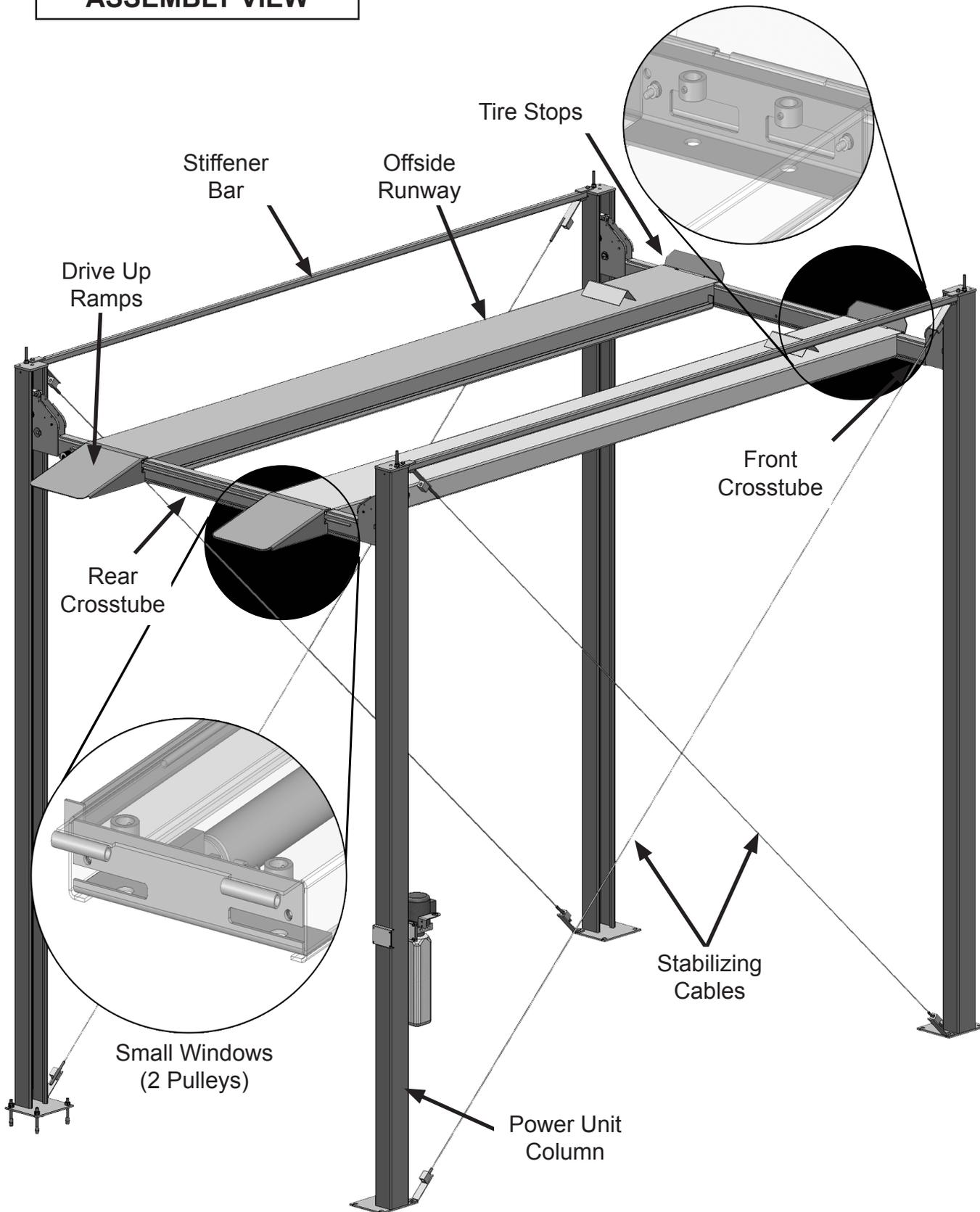
Front
Crosstube

Rear
Crosstube

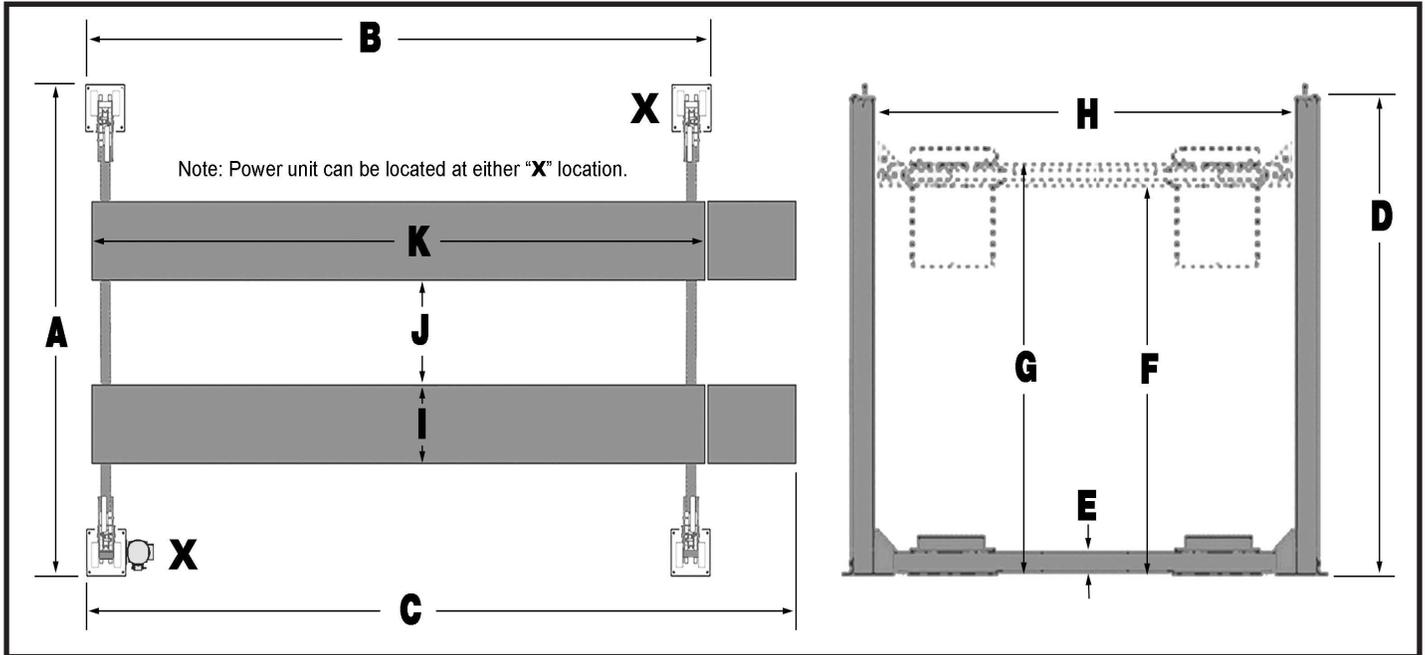
Stabilizing
Cables

Small Windows
(2 Pulleys)

Power Unit
Column



FLOOR PLAN



IMPORTANT NOTE
Check Diagonal Measurements
To Ensure Square Layout Diagonal Measurements Must Be Equal.

MODEL	HD-7P	HD-7W	HD-7PXW	HD-7PXN
Lifting Capacity	7,000 Lbs / 3,175 Kg	7,000 Lbs. / 3,175 Kg	7,000 Lbs. / 3,175 Kg	7,000 Lbs. / 3,175 Kg
A - Overall Width	100" / 2,540 mm	110" / 2,800 mm	110" / 2,800 mm	100" / 2,540 mm
B- Outside Length	174" / 4,420 mm	174" / 4,420 mm	198" / 5,028 mm	198" / 5,028 mm
C- Overall Length	189" / 4,802 mm	189" / 4,802 mm	213" / 5,412 mm	213" / 5,412 mm
D- Height of Columns	100" / 2,537 mm	100" / 2,537 mm	158" / 4,010 mm	158" / 4,010 mm
E- Min. Runway Height	5" / 125 mm	5" / 125 mm	5" / 125 mm	5" / 125 mm
F- Max. Rise	82" / 2083 mm	82" / 2083 mm	140" / 3556 mm	140" / 3556 mm
G- Max Lifting Height	87" / 2208 mm	87" / 2208 mm	145" / 3,681 mm	145" / 3,681 mm
H- Width Between Columns	90" / 2,286 mm	100" / 2,546 mm	100" / 2,546 mm	90" / 2,286 mm
I- Runway Width	19" / 482 mm	19" / 482 mm	19" / 482 mm	19" / 482 mm
J - Width Between Runways*	37 1/2" / 955 mm	38" / 963 mm or 44" / 1121 mm	38" / 963 mm or 44" / 1121 mm	37 1/2" / 955 mm
K- Length of Runways	164" / 4178 mm	164" / 4178 mm	188" / 4,788 mm	188" / 4,788 mm
Locking Positions	16	16	30	30
Lock Spacing	Every 4" / 101 mm	Every 4" / 101 mm	Every 4" / 101 mm	Every 4" / 101 mm
Lifting Time	50 Seconds	50 Seconds	80 Seconds	80 Seconds
Standard Motor(**)	220 VAC / 60Hz 1 Ph.	220 VAC / 60Hz 1 Ph.	220 VAC / 60Hz 1 Ph.	220 VAC / 60Hz 1 Ph.

* This dimension may be limited with the addition of rolling jacks. See Rolling Jack Specifications on Separate page.

** Special Voltages Available upon Request.

The design, material and specifications are subject to change without notice.

POWER UNIT LOCATION

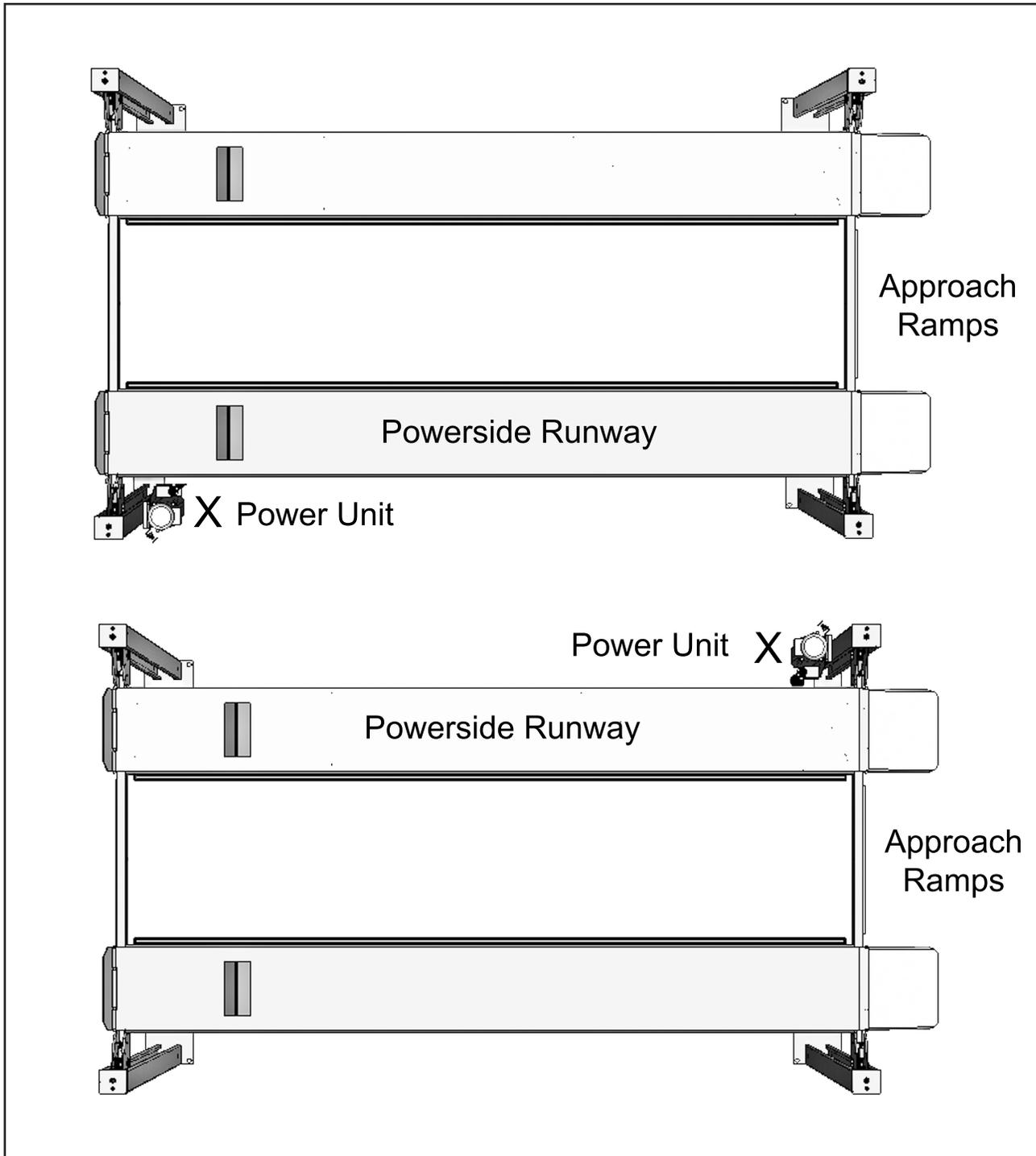
IMPORTANT NOTE:

The Power Unit can be located at either "X" location shown below. It is important to locate the POWERSIDE Runway (with Cylinder) on the SAME SIDE as the power unit location.

Utility Rails on the side of each Runway MUST be installed to the inside.

For the remainder of this instruction we will illustrate the Power Unit mounted at the PASSENGER-SIDE (RIGHT) REAR Column - TOP ILLUSTRATION.

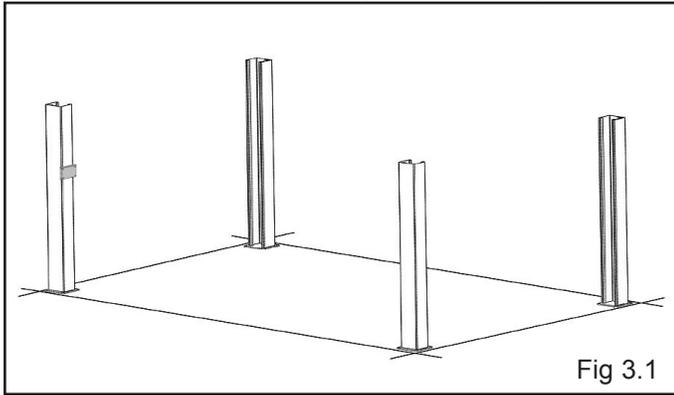
For Power Unit at Left front, rotate lift 180° leaving Approach Ramps and Front Tire Stops in original position.



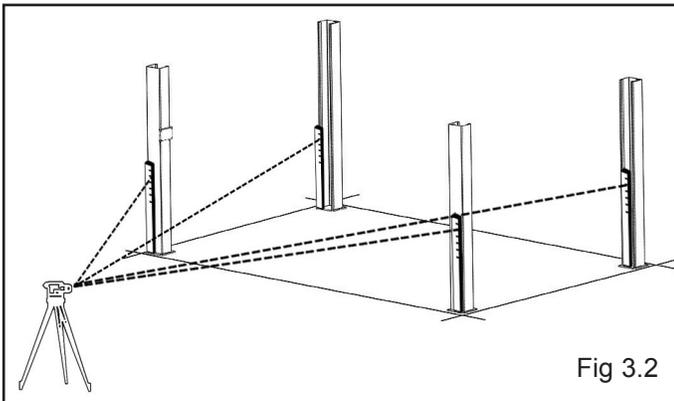
STEP 3

(Column & Cross Tube Installation)

1. Place a chalk line on the floor according to the floor plan layout. Pay attention to the Power Unit location. Locate and stand the Columns at their respective locations. DO NOT BOLT Columns down at this time. Use caution to prevent the Columns from falling over. (See Fig. 3.1)

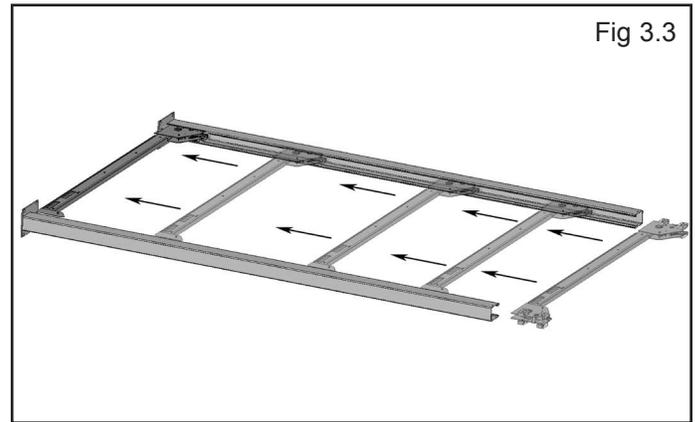


2. To estimate the shim requirements, place a target on floor at each Column position and record the readings. Find the highest of the four locations then find the difference between each of the remaining Columns. This difference is the estimated amount of shim thickness that will be required at each Column. (See Fig. 3.2)

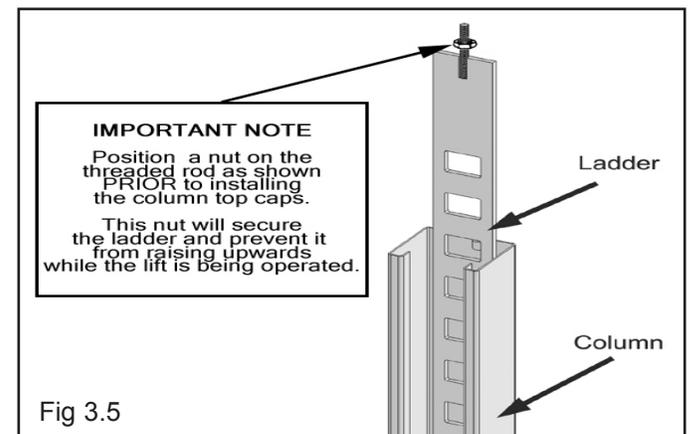
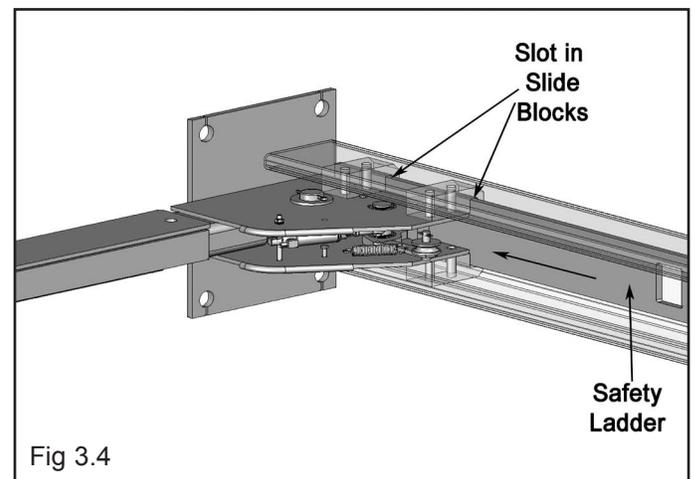


Note: The maximum shim thickness recommended by the factory is no more than 1/2" per Column using shims and anchors provided with the lift. A maximum shim thickness of 2" is possible by ordering optional shim plates. Contact your authorized BendPak Distributor for ordering information.

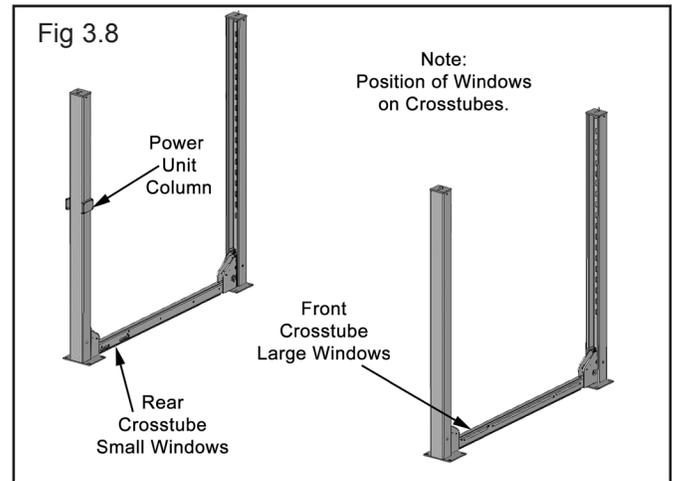
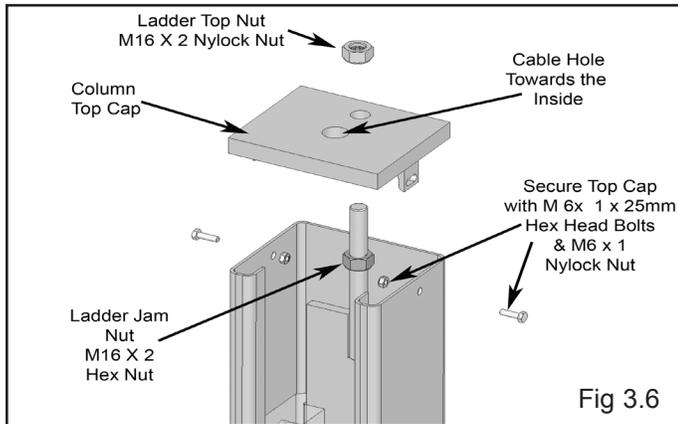
3. Lay the columns down, and slide the Cross Tubes into the Columns (making sure the Plastic Slide Blocks are still in position). NOTE: The Sheave Windows should be positioned inward and adjacent the Power Unit Column. Refer to the Assembly View illustration on page 8 to ensure the proper location and orientation of the Cross Tubes and sheave windows. (See Fig. 3.3)



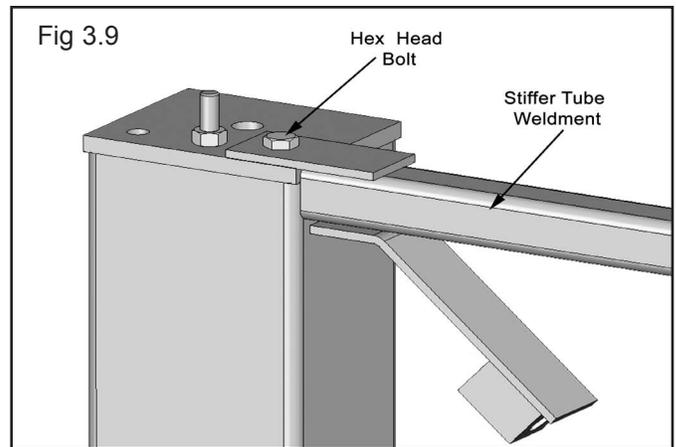
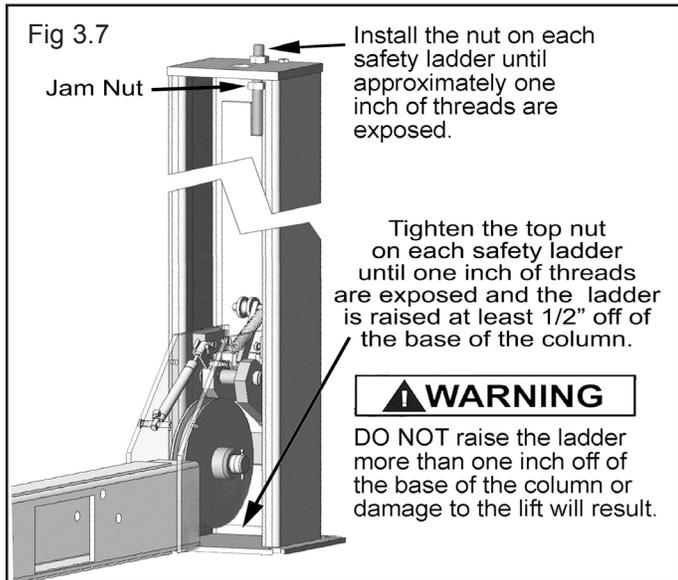
4. Install the Safety Ladders. Pass the Ladders through the Column openings and drop down through the Slide Block guide slots on the Cross Tube until the Ladders come to rest on the Base Plates. (See Fig. 3.4 - 3.5)



5. Install the Column TOP CAPS using the M16 x 2 nuts and M8 Hex Bolts, nuts & washers. Install the nut on each Safety Ladder until 1" of threads are exposed and the Ladder is raised at least 1/2" off of the base of the Column. **NOTE: Raise the Ladder at least 1/2" off of the base of the column or damage to the lift will occur.** Be sure to position the cable hole INWARD. (See Fig. 3.6 - 3.7)



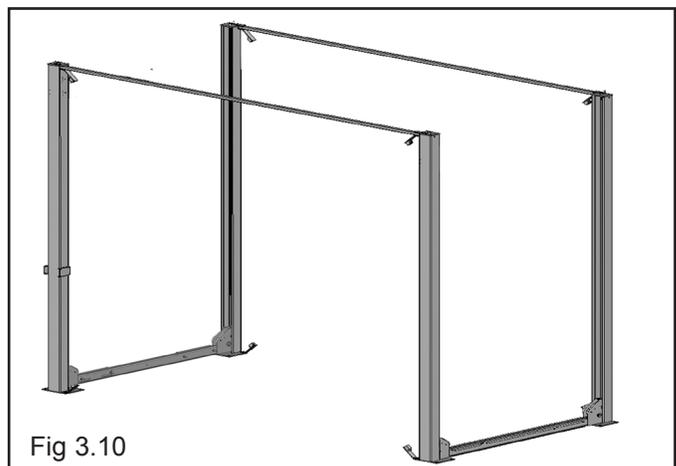
7. For HD-7PXW models: Bolt both Stiffer Tubes to the Top Caps with the Hex Head Bolts and Nuts. (See Fig 3.8 and 3.9)



6. Tilt up the Column and Cross Tube assemblies, lining the base plates up with the chalk lines made earlier. **DO NOT BOLT DOWN THE COLUMNS AT THIS TIME.** (See Fig 3.8)



DANGER!
Be careful not to disturb the Columns and Cross Tubes as they may tip over causing personal injury or harm.



8. The Columns and Cross Tubes will now be in position and spaced properly for the Runways.

STEP 4

(Raising The Cross Tubes)

1. Before proceeding, it will be necessary to first raise the Cross Tubes off the ground to facilitate Cable routing and final assembly.



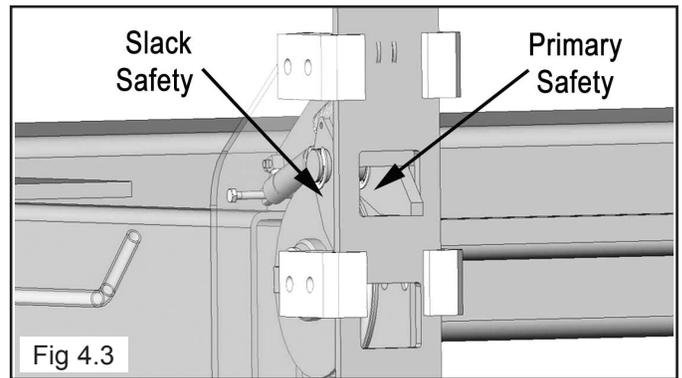
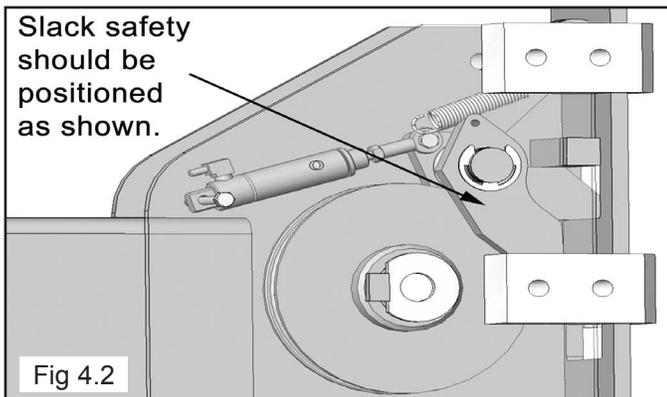
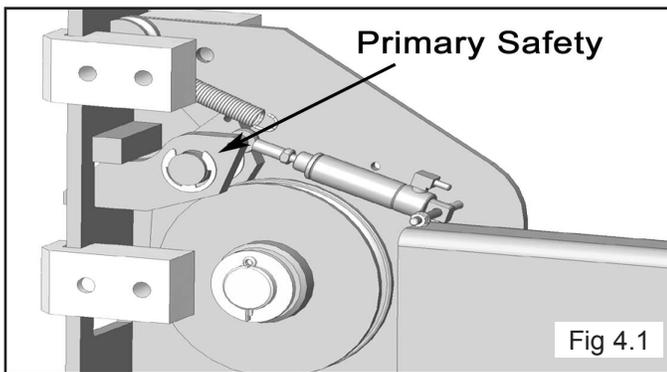
DANGER!

Be careful not to disturb the Columns and Cross Tubes as they may tip over causing personal injury or harm

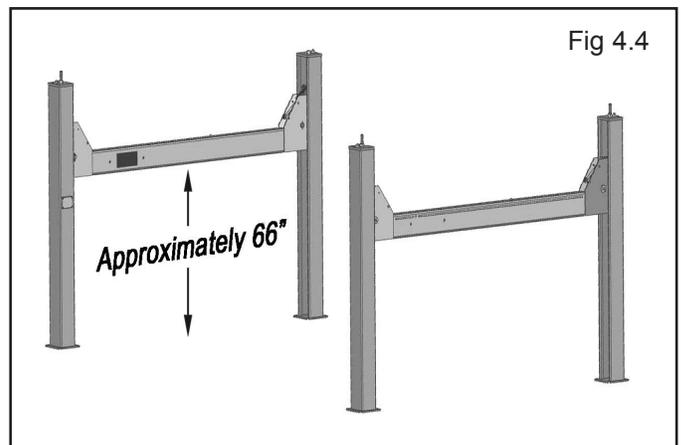
IMPORTANT NOTE !

It is important that the **SLACK SAFETY LOCK IS CLEARED**. The Slack Safety Lock must never rest on the Safety Ladder.

2. Manually raise the Cross Tubes until the Primary Safety Locks engage and rest on the lock position second down from the top of the Ladder or approximately 66" off the ground. It is important that the **SLACK SAFETY LOCK IS CLEARED**. The Slack Safety Lock must never rest on the Safety Ladder. To prevent this, manually hold the Slack Safety in the disengaged position while lowering the Cross Tube ends. (See Fig. 4.1-4.3)



3. The Columns and Cross Tubes will now be in position and spaced properly for the Runways. Be very careful not to disturb the Columns and Cross Tubes at this time as they may tip over causing personal injury or harm. (See Fig. 4.4)

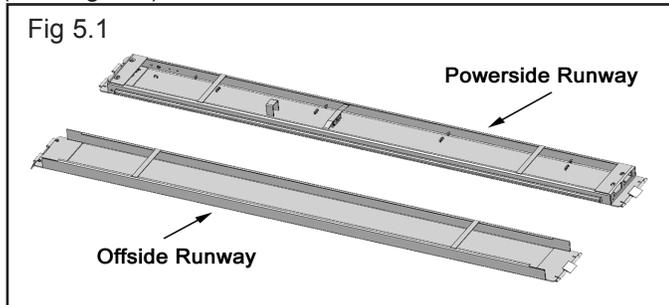


STEP 5

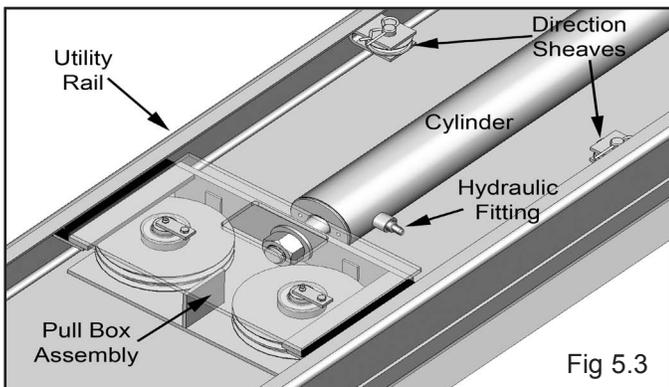
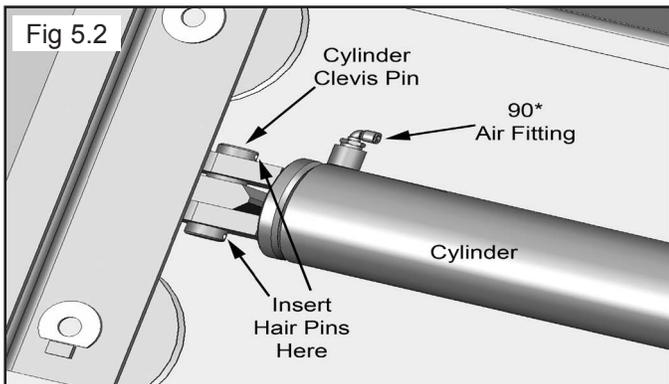
(Powerside Runway Installation)

1. Locate the Powerside Runway easily identified by the Cylinder and Sheave roller mounting structures welded on the underside. The Powerside Runway will be positioned on the side of the lift where the power unit is installed.

(See Fig. 5.1)

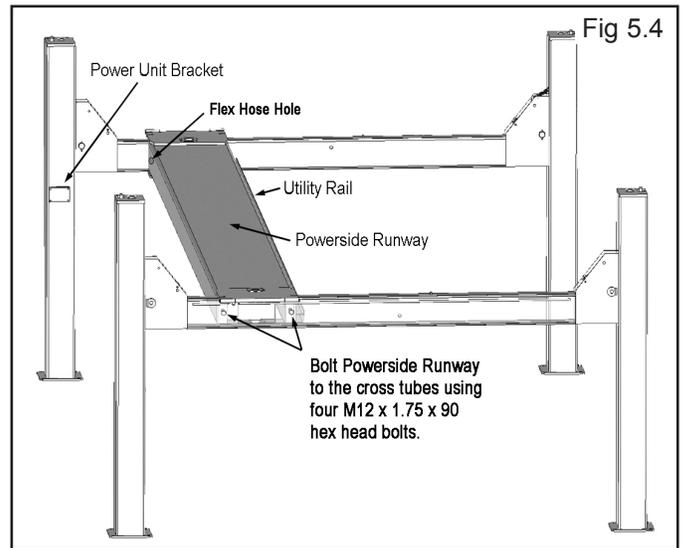


2. Install Cylinder and Pull Box Assy. as shown. Make sure the Pull Box Assy. with the window for the retaining nut and Zerk fittings are facing down. (See Fig. 5.2 - 5.3)



3. Remove any pre-installed Cable Sheaves from the Powerside Runway making sure to pay attention to the order in which they are removed. (This will help at the time of re-installation.) (See Page 17.)

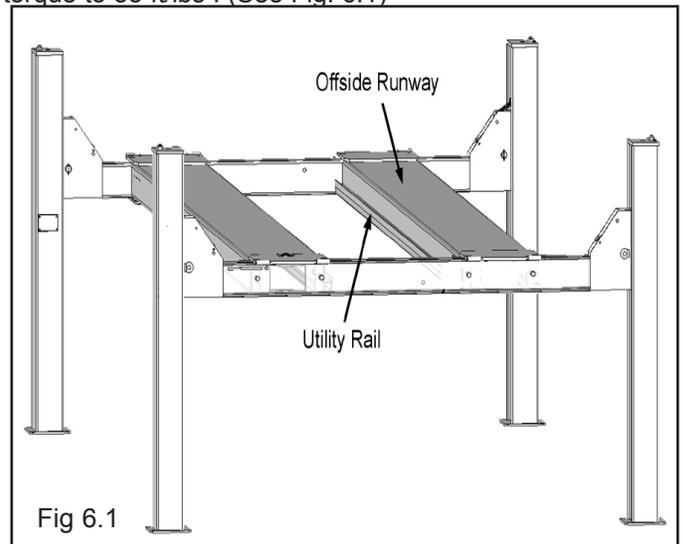
4. Position the Powerside Runway on top of the Cross Tubes with the utility rail towards the center. The Flex Tube Holes located at the side of the Powerside Runway should be adjacent to the Power Unit Column. Align the holes in the Runway with the holes on the Cross Tubes and bolt together using four M12 x 1.75 x 90 Hex Head Bolts and Washers. (See Fig. 5.4)



STEP 6

(Offside Runway Installation)

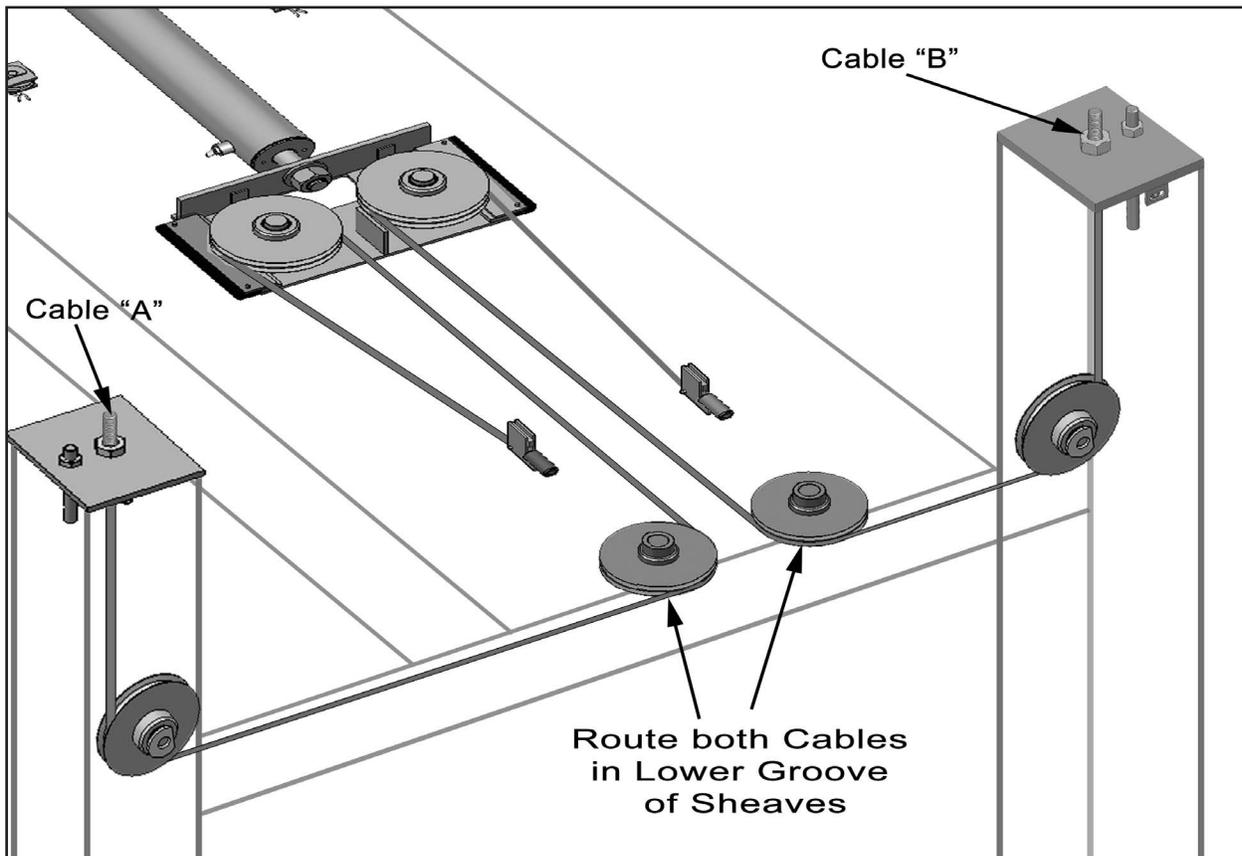
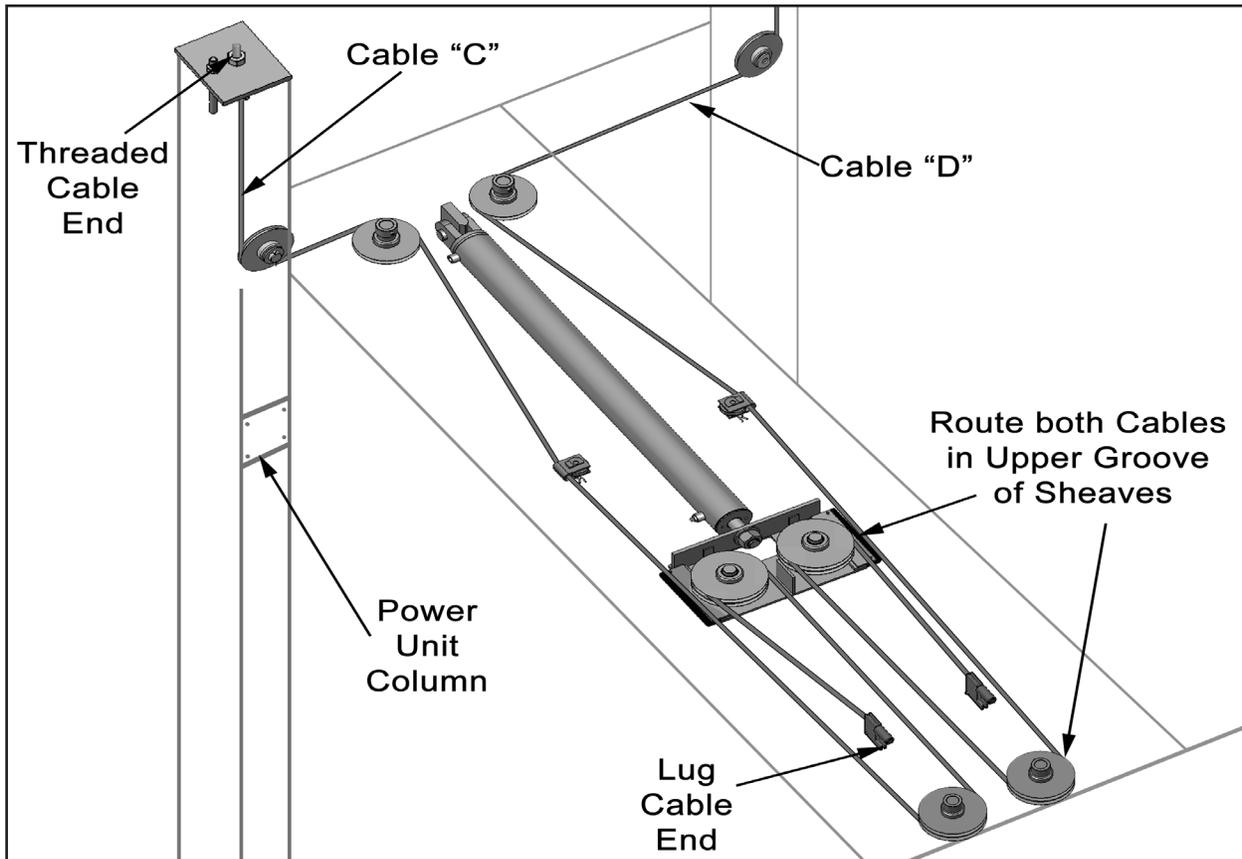
1. Position the Offside Runway on top of the Cross Tubes with the Utility Rail located inside. Determine the desired location of the Offside Runway. Align the holes in the Runway with the desired holes on the Cross Tubes and bolt together using four M12 x1.75 x 90 Hex Head Bolts and Washers. Lubricate bolt with WD-40 or equivalent and torque to 55 ft/lbs. (See Fig. 6.1)



DANGER!
DO NOT PROCEED with Cable installation or go near the lift work area unless visual confirmation is made of ALL Safety Locks. ALL locks MUST be engaged before proceeding. Failure to comply with these instructions may result in severe personal injury or death. (See page 13)

Cable Routing Diagrams

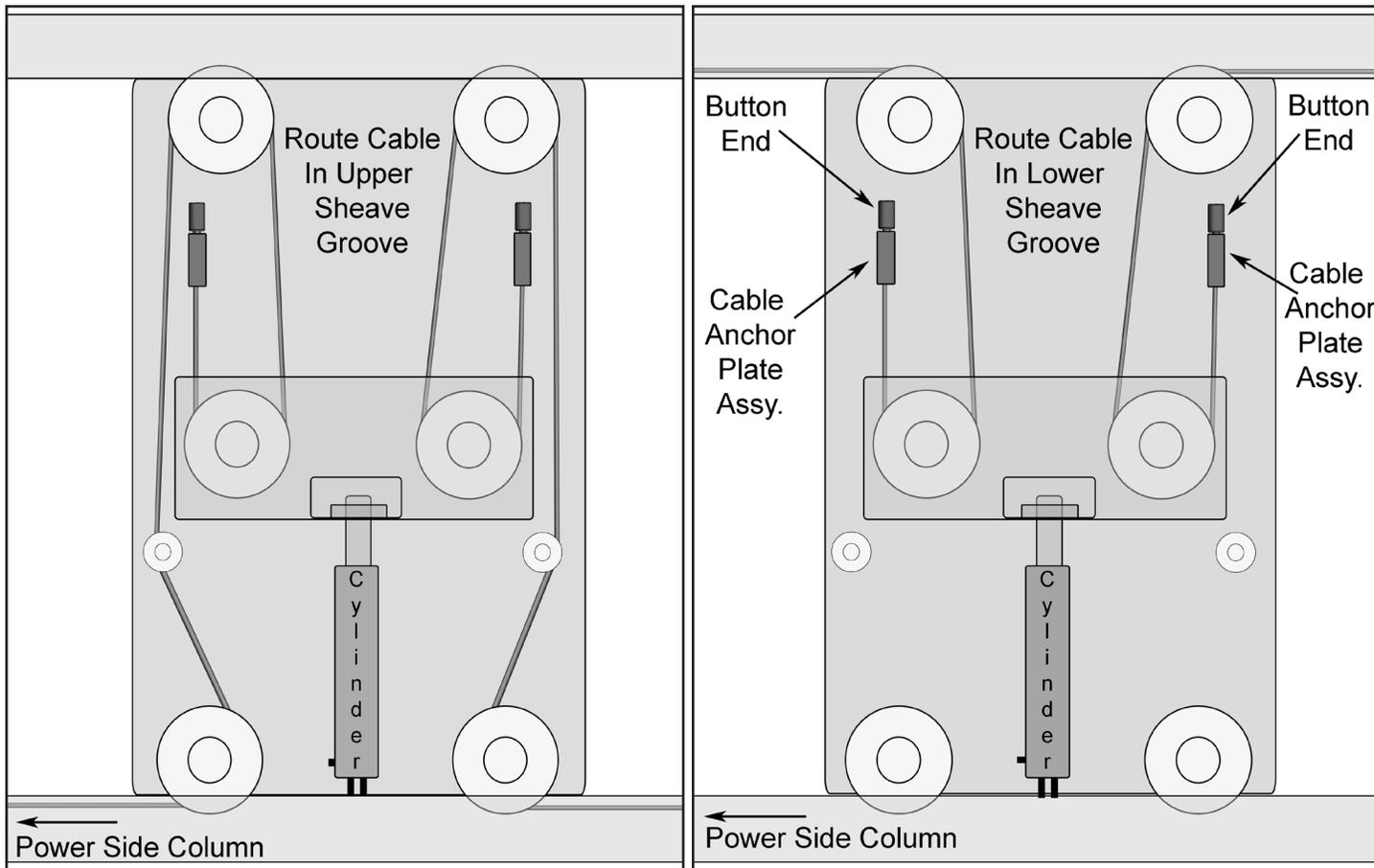
Please review the following diagrams and Cable List.
Install Lifting Cables "C" and "D" in the upper grooves of the Sheaves first.



Cable Routing Diagrams

Please review the following diagrams and Cable List.
Install Lifting Cables “C” and “D” in the upper grooves of the Sheaves first.

Note: Cable views are from below, looking up.



Cable Identification List

Please review the following Cable List. Identify each Cable prior to installation.

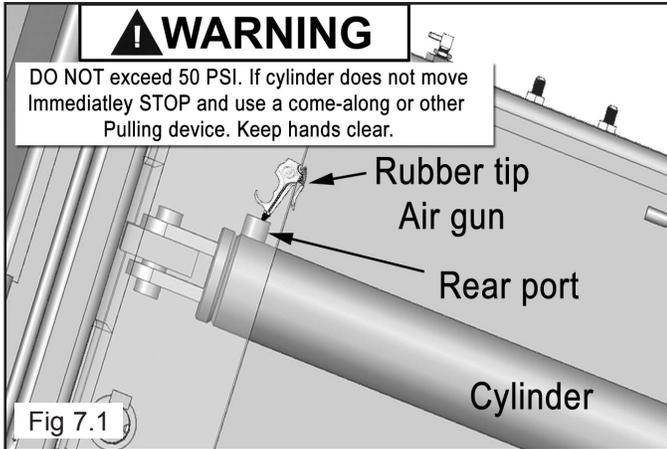
Model	Part #	Description	Type	Qty
HD-7P	5595014	Cable Assembly 10mm x 5,086mm; “A”	Lifting Cable	1
HD-7P	5595015	Cable Assembly 10mm x 6,494mm; “B”	Lifting Cable	1
HD-7P	5595012	Cable Assembly 10mm x 9,290mm; “C”	Lifting Cable	1
HD-7P	5595013	Cable Assembly 10mm x 10,674mm; “D”	Lifting Cable	1
HD-7W	5595473	Cable Assembly 10mm x 5,124mm; “A”	Lifting Cable	1
HD-7W	5595454	Cable Assembly 10mm x 6,734mm; “B”	Lifting Cable	1
HD-7W	5595917	Cable Assembly 10mm x 9,328mm; “C”	Lifting Cable	1
HD-7W	5595022	Cable Assembly 10mm x 10,897mm; “D”	Lifting Cable	1
HD-7PXW	5595467	Cable Assembly 10mm x 5,704 mm; “A”	Lifting Cable	1
HD-7PXW	5595053	Cable Assembly 10mm x 7,301 mm; “B”	Lifting Cable	1
HD-7PXW	5595469	Cable Assembly 10mm x 10,484 mm; “C”	Lifting Cable	1
HD-7PXW	5595055	Cable Assembly 10mm x 12,072 mm; “D”	Lifting Cable	1
HD-7PXW	5595032	Cable Assembly 6mm x 5,770mm DT	Stiffening Cable	4
HD-7PXN	5595027	Cable Assembly 10mm x 5,675 mm; “A”	Lifting Cable	1
HD-7PXN	5595457	Cable Assembly 10mm x 7,081 mm; “B”	Lifting Cable	1
HD-7PXN	5595029	Cable Assembly 10mm x 10,445 mm; “C”	Lifting Cable	1
HD-7PXN	5595030	Cable Assembly 10mm x 11,855 mm; “D”	Lifting Cable	1
HD-7PXN	5595032	Cable Assembly 6mm x 5,770mm DT	Stiffening Cable	4

STEP 7

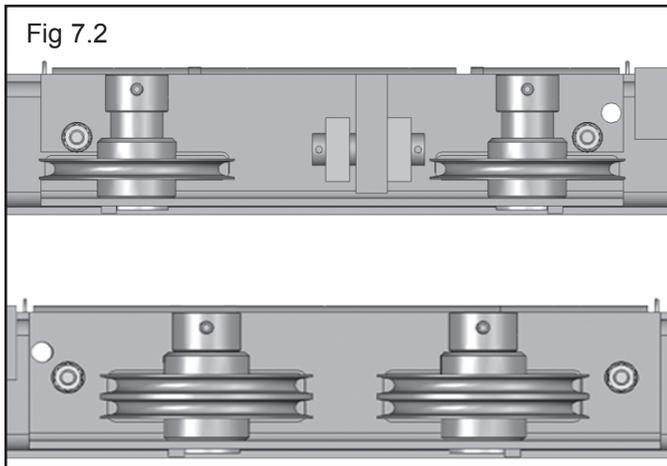
(Sheave Installation)

1. Inspect Cables to ensure proper lengths. All Cables should have ID tags showing proper Cable lengths.
2. In order to install the Cables it is necessary to first extend the Hydraulic Cylinder. Remove both Cylinder port plugs then use a rubber tipped air gun or come-along to extend the Cylinder. (See Fig. 7.1)

IMPORTANT! - Be careful not to damage the chrome rod during this step.



3. You must reinstall the Sheaves and Pins in the same order as they were removed. (See Fig. 7.2)



! DANGER

DANGER !
DO NOT PROCEED unless visual confirmation is made of ALL Safety Locks. ALL locks MUST be engaged before proceeding. Failure to comply with these instructions may result in severe personal injury or death. (See page 13)

! DANGER

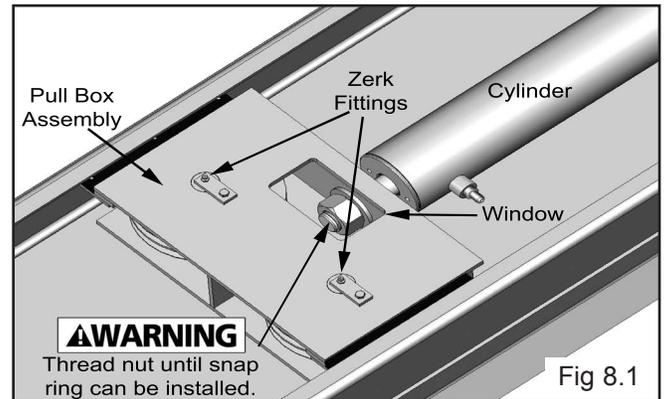
DANGER!

Failure to route Lifting Cables as described may lead to serious personal injury and/or death to operator or bystander and/or may cause damage to property.

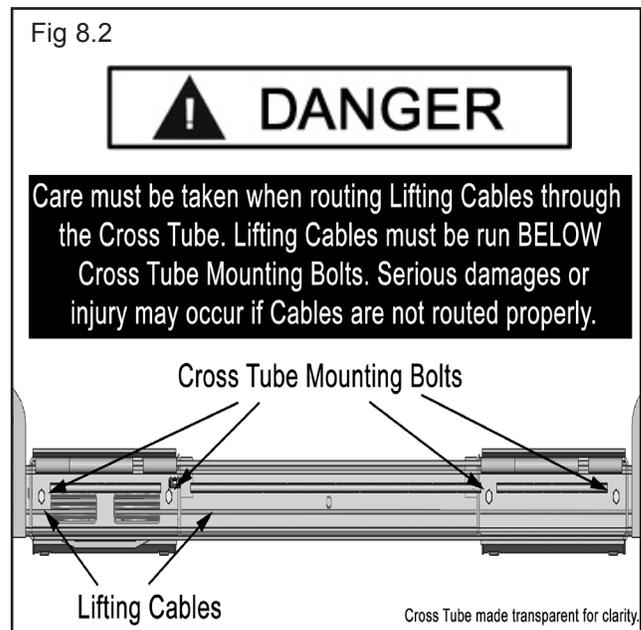
STEP 8

(Cable Installation)

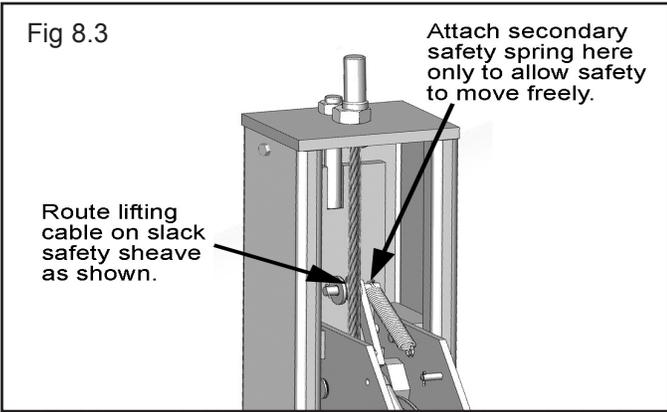
1. Make sure the Pull Box Assy. with the window for the retaining nut and Zerk fittings are facing down. (See Fig. 8.1)



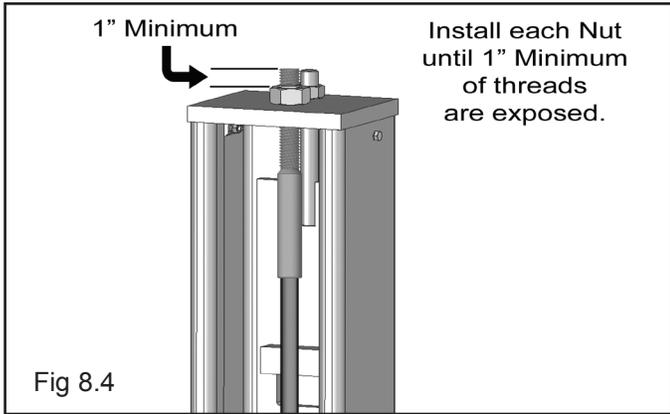
2. Route the threaded Cable ends through the ends of each Cross Tube. Care must be taken when routing the Lifting Cables to ensure they are routed **below** the Cross Tube Mounting Bolts. (See Fig 8.2)



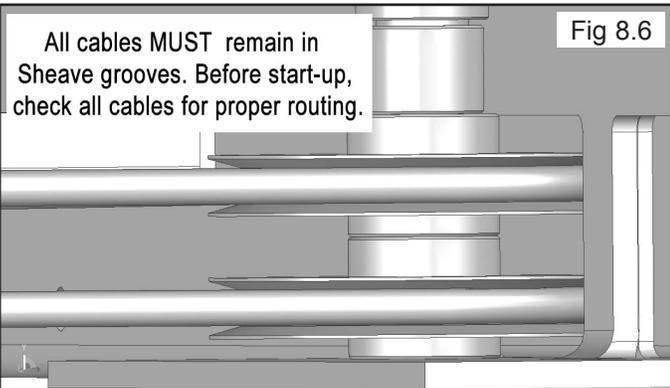
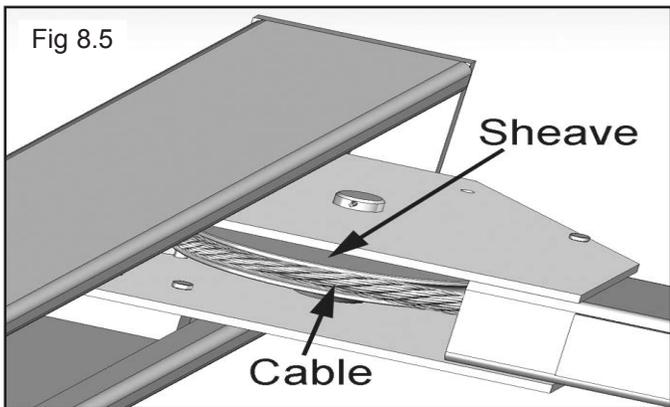
3. Route Cables over the Slack Safety Sheaves then to the top of each Column. Secure using the M18 Hex Head Nuts and Flat Washers. (See Fig. 8.3)



4. Tighten each Nut until there is at least one inch of threads protruding through the top of the nut. The Cables will remain loose until start up and final Cable adjustments are made. (See Fig. 8.4)



5. After routing the Cables double-check to make sure all are properly positioned and remain within the grooves of ALL Sheaves. (See Fig. 8.5 - 8.6)



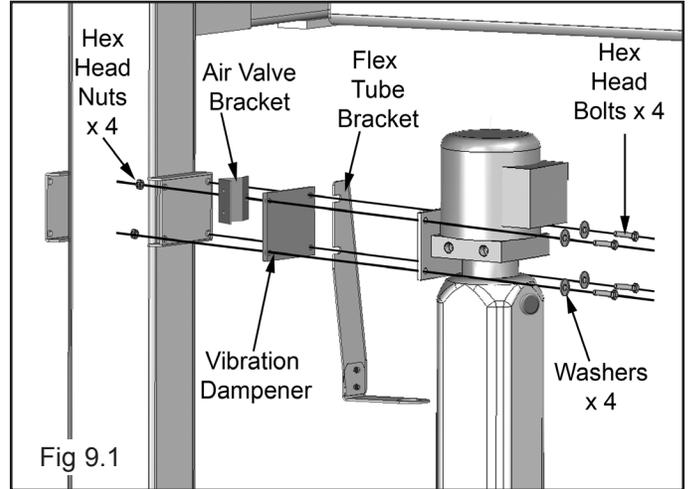
STEP 9

(Power Unit Installation)

NOTE:

For HD-7PXW/PXN models refer to Page 21, Fig. 10.9 for Power Unit / Flex Hose Configuration referred to in Steps 9 & 10.

1. Mount the Power Unit to the Mounting Bracket using the M8 Hex Head Bolts and Nylock Nuts. Then fill the reservoir with 12 quarts of 10-WT hydraulic oil or Dexron III automatic transmission fluid. (See Fig. 9.1)



DANGER !
ALL WIRING MUST BE PERFORMED BY A LICENSED ELECTRICIAN.



DANGER!
DO NOT PERFORM ANY MAINTENANCE OR INSTALLATION OF ANY COMPONENTS WITH OUT FIRST ENSURING THAT ELECTRICAL POWER HAS BEEN DISCONNECTED AT THE SOURCE OR PANEL AND CANNOT BE RE-ENERGIZED UNTIL ALL MAINTENANCE AND/OR INSTALLATION PROCEDURES ARE COMPLETED.

The standard Power Unit for your lift is 220 volt, 60HZ, single phase. All wiring must be performed by a certified electrician only.

SEE WIRING INSTRUCTIONS AFFIXED TO MOTOR FOR PROPER WIRING INSTRUCTIONS.



WARNING !

DO NOT run Power Unit with no oil. Damage to pump can occur.
The Power Unit must be kept dry. Damage to Power Unit caused by water or other liquids such as detergents, acid etc., is not covered under warranty.

Operate lift only between temperatures of 41 ° - 104° F.

Improper electrical hook-up can damage motor and will not be covered under warranty.

Motor can not run on 50HZ without a physical change in motor.

Use a separate breaker for each Power Unit.

Protect each circuit with time delay fuse or circuit breaker.

For 208-230 volt, single phase, use a 25 amp fuse.

For 208-230 volt, three phase, use a 20 amp fuse.

For 380-440 volt, three phase, use a 15 amp fuse.

STEP 10

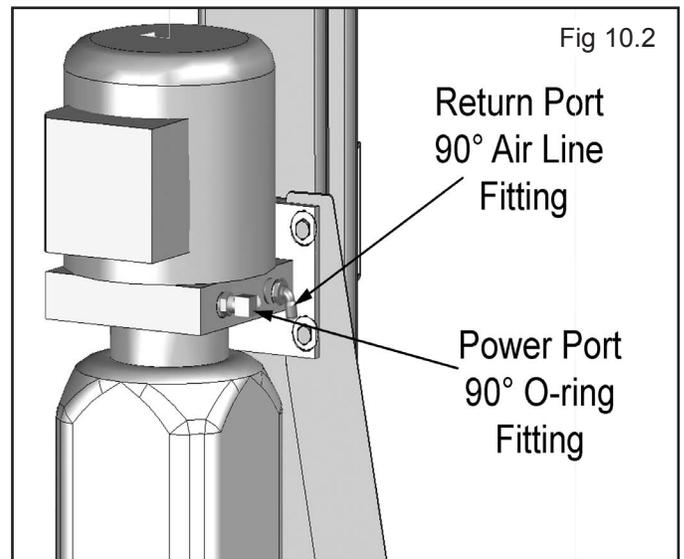
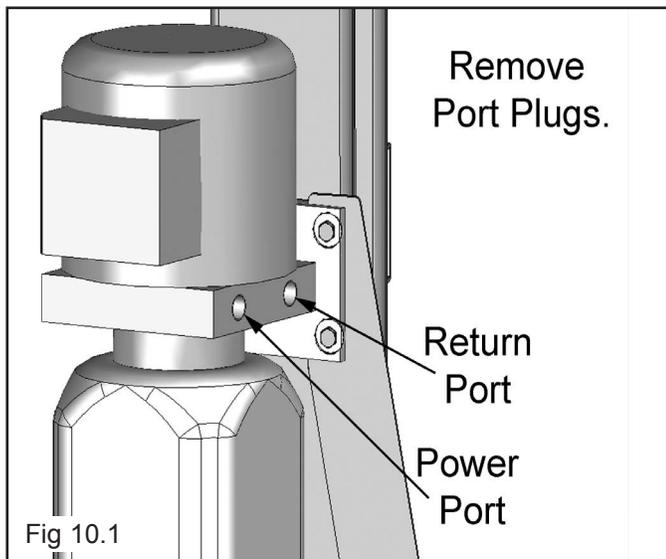
(Routing Hydraulic Hoses)

1. Install the 90-degree Hydraulic Fitting to the POWER PORT and the 90° Air Fitting to the RETURN PORT of the Power Unit and connect the Hoses as described below. It will be necessary to remove the shipping plugs from both ports prior to installing the Fittings. (See Fig. 10.1 - 10.2)

NOTE:

For Model HD-7PXW/PXN;

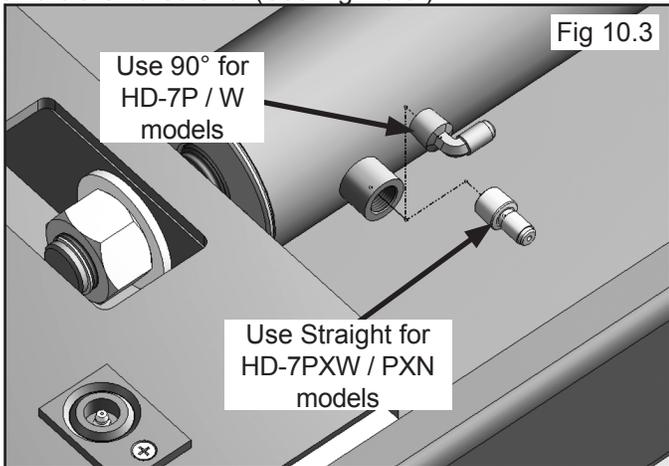
Refer to Page 21, Fig. 10.9 for Power Unit/ Flex Hose Configuration referred to in Steps 9 & 10.



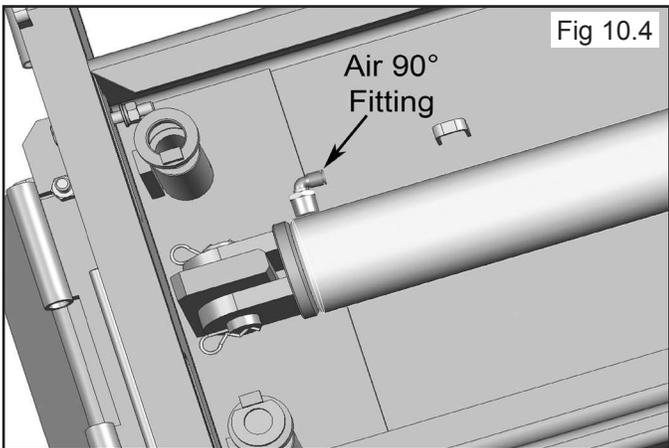
NOTE:

Check the Power Unit to determine proper connection ports for Power and Return lines. It will be necessary to remove shipping plugs from both ports prior to installing Fittings.

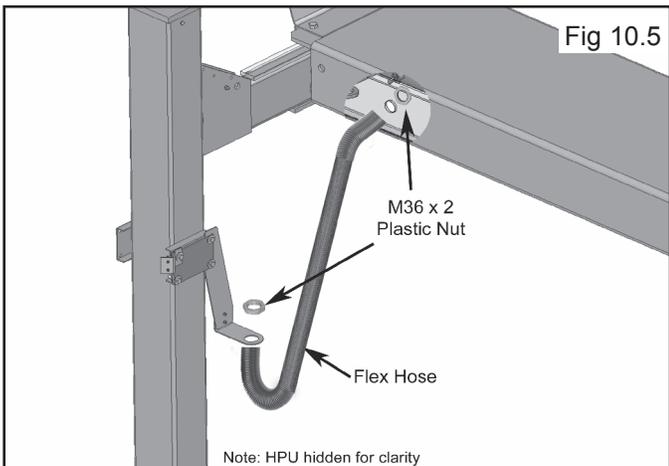
2. For HD-7PXW/PXN models, install the Straight Hydraulic Fitting in the port at the ram end of the Cylinder. For HD-7P/W models use the 90° Hydraulic Fitting. On the pipe thread side of the Fitting, it is recommended to use Teflon Tape or pipe sealer. DO NOT USE TEFLON TAPE on the JIC flared end. (See Fig. 10.3)



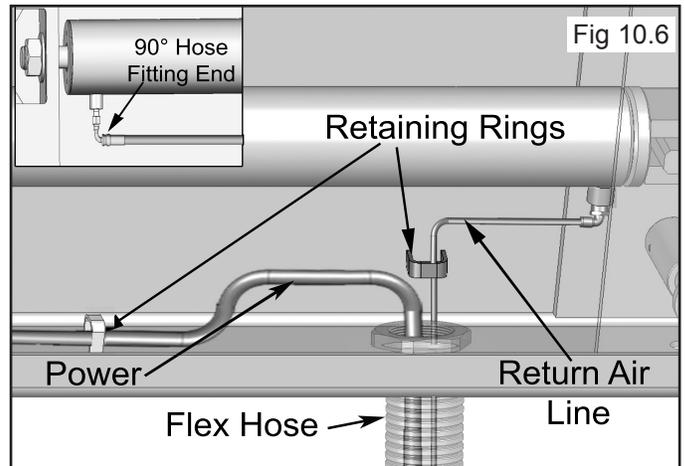
3. Install the 90-degree Air Fitting in the port at the Base end of the Cylinder. On the pipe thread side of the Fitting, it is recommended to use Teflon Tape or pipe sealer. (See Fig. 10.4)



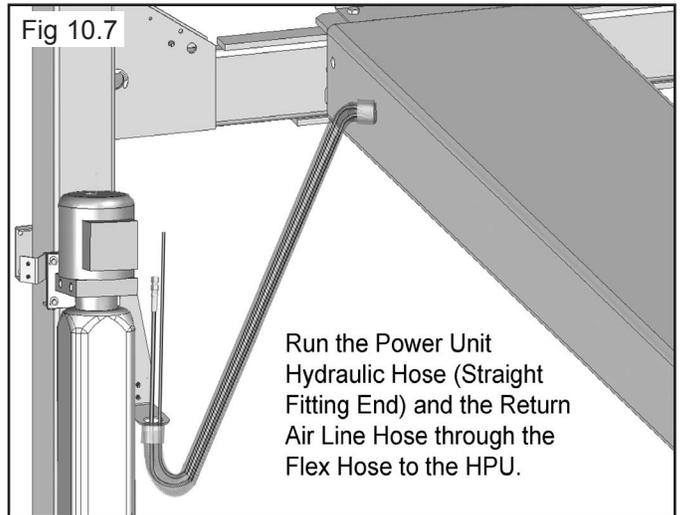
4. Install one end of Flex hose in the hole in the POWERSIDE RUNWAY adjacent to the power unit. Install the other end of the Flex Hose to the Flex Hose Bracket Assy. Tighten the Plastic Nuts securely. (See Fig. 10.5)



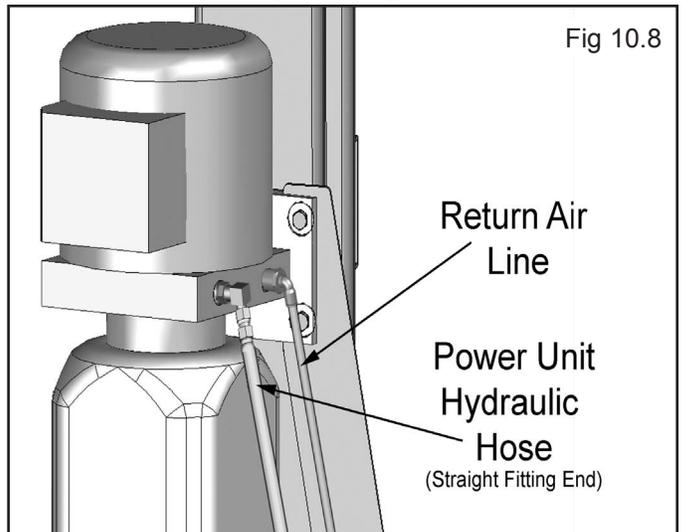
5. Connect Hoses as shown below making sure to pass through the retaining rings. Connect Power Hose (90° Fitting End) to Cylinder. MAKE SURE HOSES ARE KEPT CLEAR OF CABLES. (See Fig. 10.6)



6. Run the Power Unit Hydraulic Hose (Straight Fitting End) and the Return Air line through the Flex Hose to the Power Unit. (See Fig. 10.7)

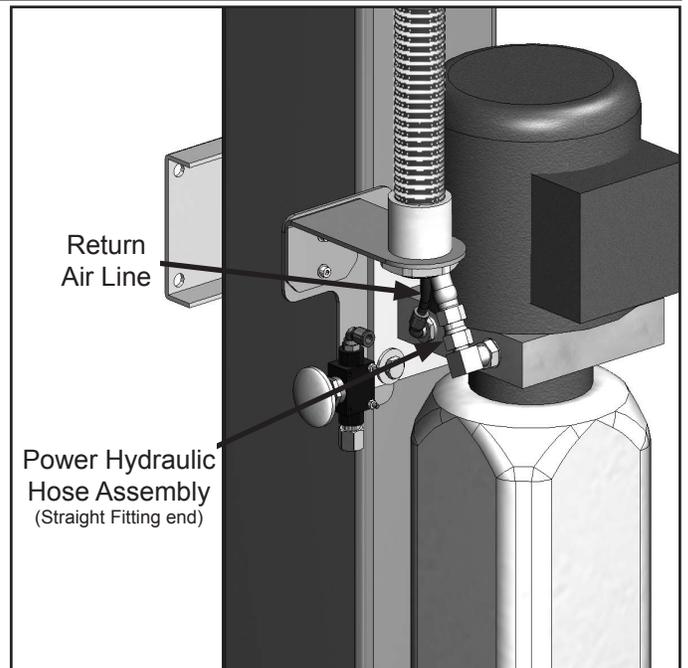
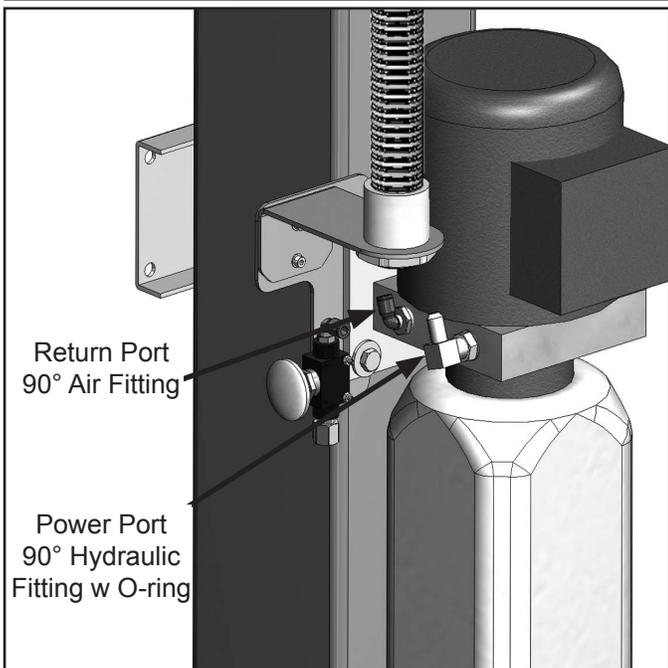
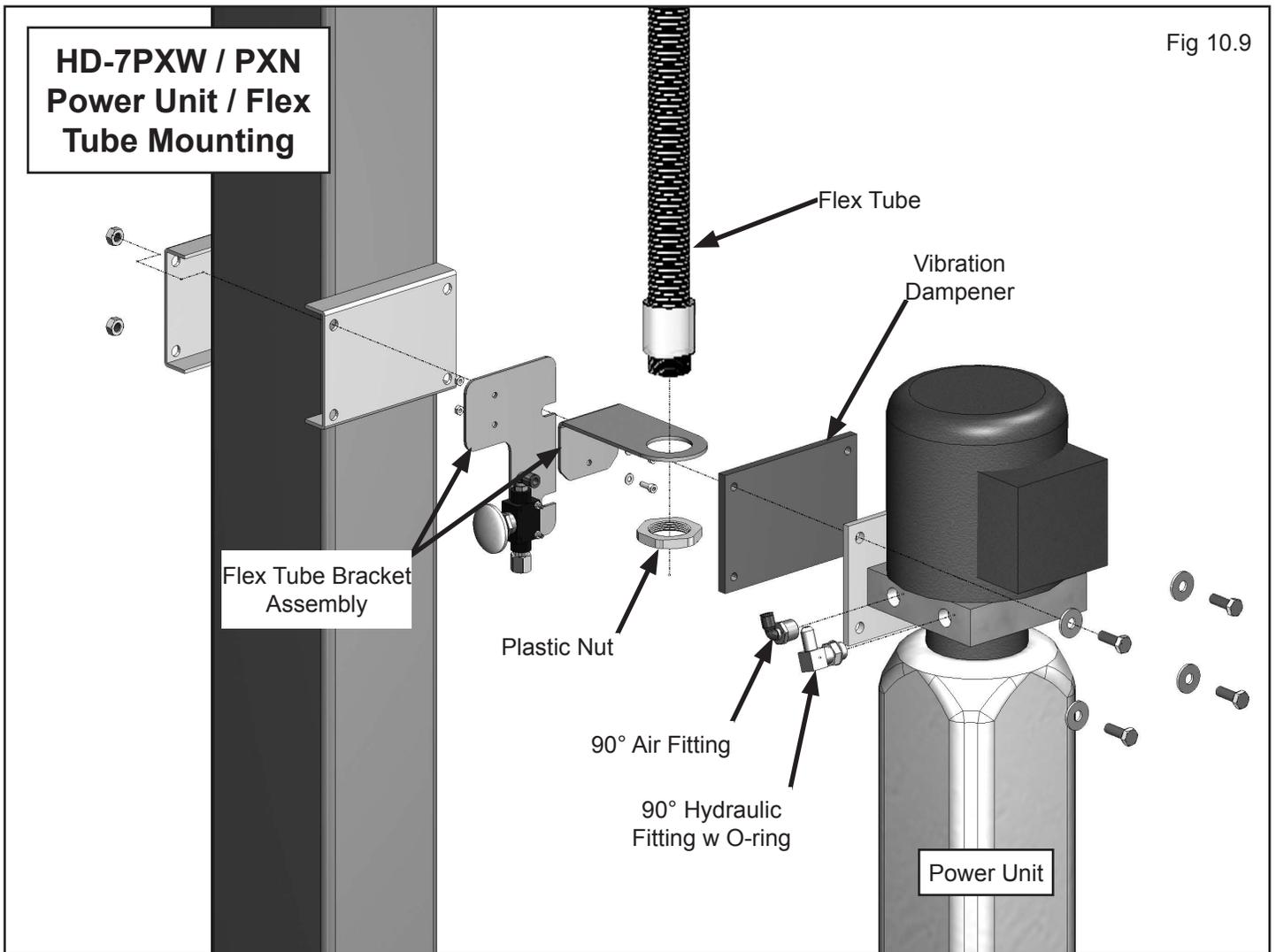


7. Connect the Power Unit Hydraulic Line (Straight Fitting End) to the 90° Power Unit Fitting. Connect the Return Air Line to the 90° Air Fitting. (See Fig. 10.8)



**NOTE: Models HD7PXW / PXN;
Power Unit/ Flex Hose Configuration.**

Fig 10.9



STEP 11

(Routing Air Lines)

Route the air line as shown below, making sure to position the push button air valve with the INLET facing towards the AIR SOURCE and the OUTLET facing the direction of the LIFT.

A filter/regulator/lubricator must be installed on air supply at lift. Failure to do so will void the warranty. Cut the provided 1/4" air line tubing with a sharp blade to lengths as required. Tubing must be cut square with no burrs.

Note: To assemble air line tubing into fitting, use firm, manual pressure to push tubing into the fitting until it bottoms out.

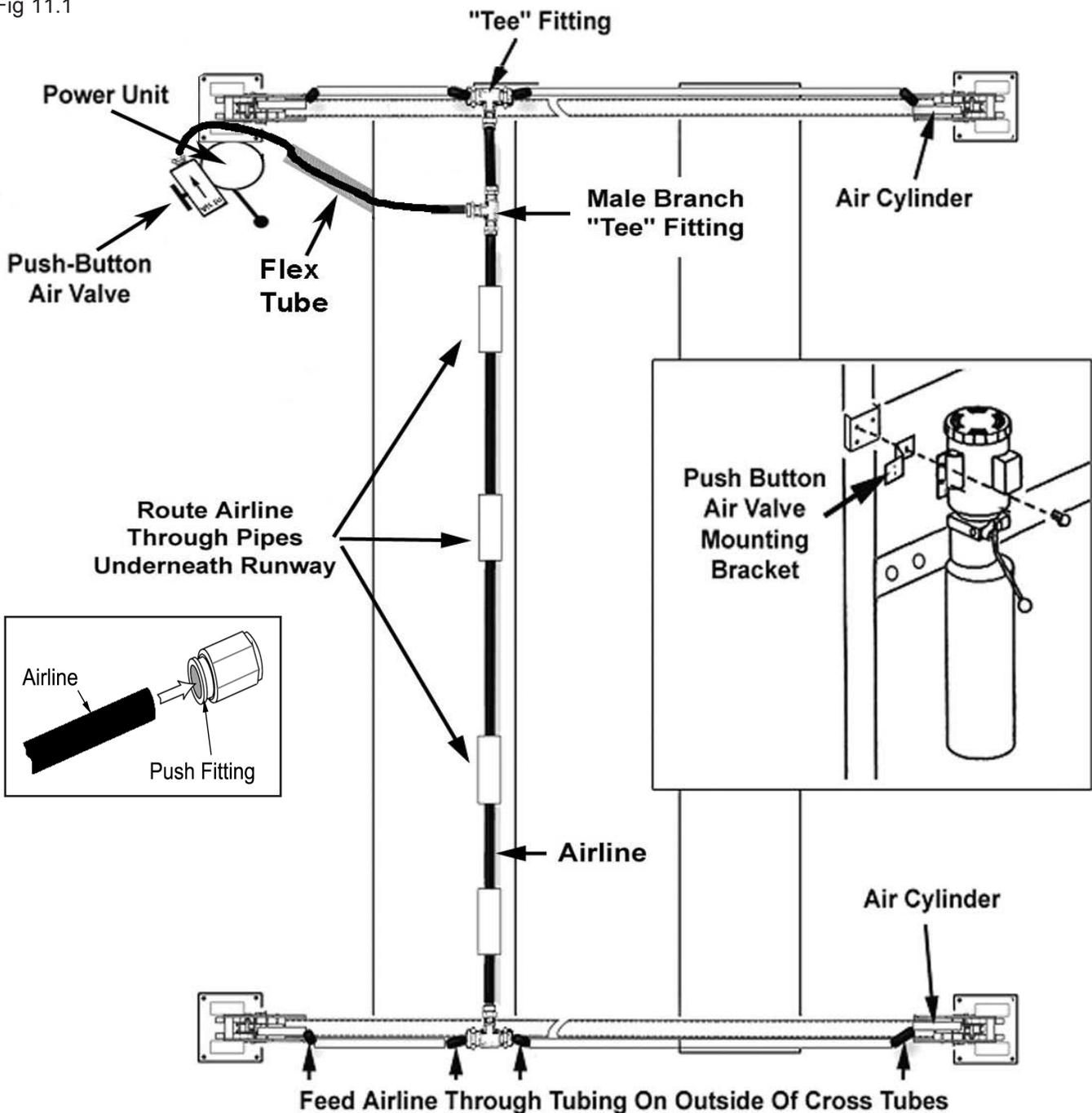
To remove air line tubing from the fitting, push sleeve in (against fitting) and, at the same time, pull out on tubing.

Pay careful attention to keep air line clear of any pinch points. Improper assembly may result in safety lock failure.

An air supply (30 PSI Min / 3 CFM Min.) will be required for the safety-lock mechanisms.

AIR PRESSURE SHOULD BE REGULATED TO 125 PSI MAX. (See Fig. 11.1)

Fig 11.1





DANGER!

DO NOT PERFORM ANY MAINTENANCE OR INSTALLATION OF ANY COMPONENTS WITH OUT FIRST ENSURING THAT ELECTRICAL POWER HAS BEEN DISCONNECTED AT THE SOURCE OR PANEL AND CANNOT BE RE-ENERGIZED UNTIL ALL MAINTENANCE AND/OR INSTALLATION PROCEDURES ARE COMPLETED.



IMPORTANT POWER-UNIT INSTALLATION NOTES

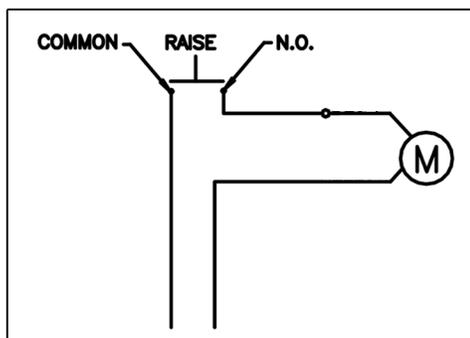
- DO NOT run power unit with no oil. Damage to pump can occur.
- The power unit must be kept dry. Damage to power unit caused by water or other liquids such as detergents, acid, etc., is not covered under warranty.
- Improper electrical hook-up can damage motor and will not be covered under warranty.
- Motor can not run on 50HZ without a physical change in motor.
- Use a separate breaker for each power unit.
- Protect each circuit with time delay fuse or circuit breaker.
- For 208-230 volt, single phase, use a 25 amp fuse.
- For 208-230 volt, three phase, use a 20 amp fuse.
- For 380-440 volt, three phase, use a 15 amp fuse.

Installation and adjustment.

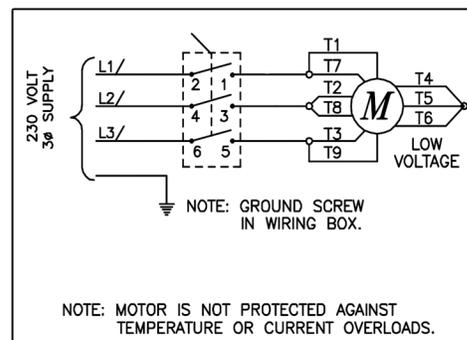
DO NOT attempt to raise vehicle until a thorough operation check has been completed.

All wiring must be performed by a certified electrician only.

Single Phase



Three Phase



SEE WIRING INSTRUCTIONS AFFIXED TO MOTOR FOR PROPER WIRING INSTRUCTIONS.

STEP 12

(Power Unit Hook Up)

1. Have a certified electrician run the power supply to motor. Refer to the data plate found on the motor for proper power supply and wire size.



RISK OF EXPLOSION!

This equipment has internal arcing or parts that may spark and should not be exposed to flammable vapors. Motor should not be located in a recessed area or below floor level. NEVER expose motor to rain or other damp environments. DAMAGE TO MOTOR CAUSED BY WATER IS NOT COVERED UNDER WARRANTY.

IMPORTANT NOTE:

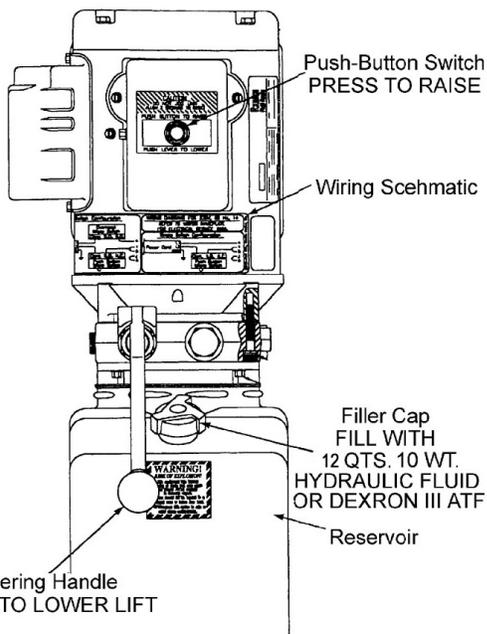
CAUTION Never operate the motor on line voltage less than 208V. Motor damage may occur which is not covered under warranty. Have a certified electrician run appropriate power supply to motor. Size wire for 25amp circuit. See Motor Operating Data Table.

IMPORTANT: Use separate circuit for each power unit. Protect each circuit with time delay fuse or circuit breaker. For single phase 208-230V, use 25 amp fuse.

Three phase 208-230V, use 20 amp fuse. For three phase 400V and above, use 15 amp fuse. All wiring must comply with NEC and all local electrical codes.

Fig. 12.1

POWER UNIT



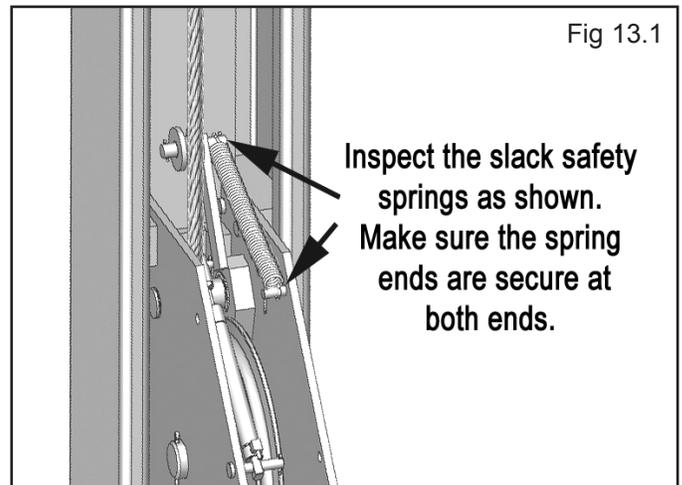
STEP 13

(Inspecting The Slack Safety Springs)



The following steps involve the SLACK CABLE SAFETY DEVICE and MAIN SAFETY. Failure to follow these steps could result in serious injury or death in the event of cable failure.

1. Inspect the ends of the SLACK SAFETY LOCK SPRINGS as shown. Make sure the spring ends are secure at both ends. **DO NOT ATTEMPT TO RAISE THE LIFT UNTIL THE SLACK SAFETY SPRINGS ARE ATTACHED AND THE ROLLERS ARE PULLED CLEAR FROM THE LADDER.** (See Fig. 13.1)

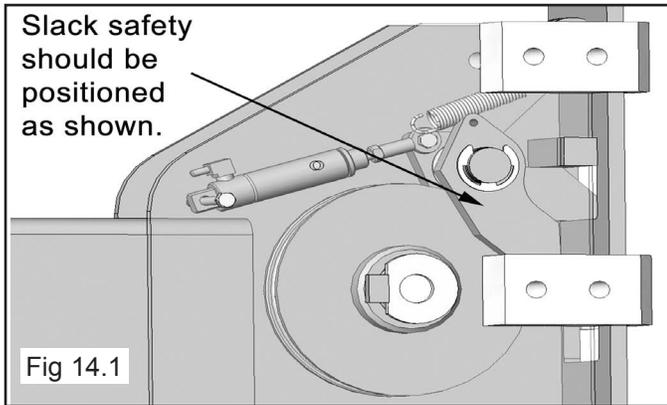


STEP 14

(Lift Start Up / Final Adjustments)

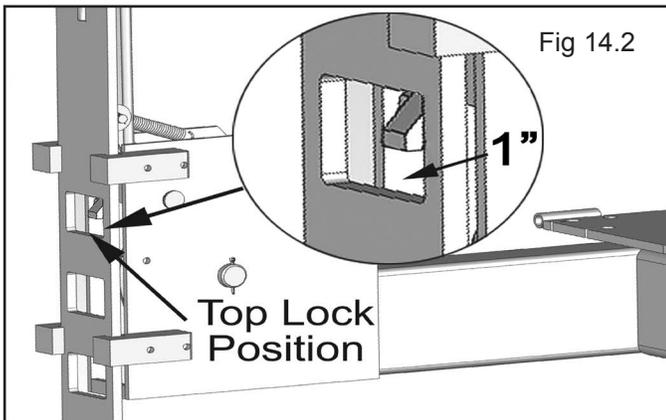
1. Make sure the Power Unit reservoir is full with 12 quarts of 10-WT hydraulic oil or Dexron-III automatic transmission fluid.
2. Spray the inside of the Columns where the Slide Blocks glide with a light lubricant or WD-40.
3. Test the Power Unit by pressing the push-button switch. If the motor sounds like it is operating properly, raise the lift and check all Hose connections for leaks. If the motor gets hot or sounds peculiar, stop and check all electrical connections.
4. Before proceeding, double-check to make sure all cables are properly positioned within the grooves of ALL Sheaves. Make sure all Cable Sheave retaining Pins and/or Clips are secure.

5. Check to make sure that all slack safety locks are cleared and free. (See Fig. 14.1)



6. Continue pressing the raise button until the Cables are taut and the lift starts to move.

7. Raise lift until the lift stops and lower until the Safeties engage the Top Locking Position. Adjust each ladder so that each Safety Lock rests on the corresponding Top Lock Position. Then adjust each Cable Nut so that each safety lock is at least ONE INCH above the Top Lock Position. The Cable Nuts MUST be tightened until there is at least one inch of threads protruding through the nut. (See Fig. 14.2)



All cable nuts MUST be tightened on each end until there is at least one inch of threads protruding through the nut. Failure to do so could result in serious injury or death.

NOTE:

THERE WILL BE INITIAL STRETCHING OF THE CABLES AND/OR WITH INCREASED LOADS. ADJUST THE CABLES AS OUTLINED ABOVE A WEEK AFTER FIRST USE, THEN EVERY THREE TO SIX MONTHS THEREAFTER DEPENDING ON USAGE AND/OR TO COMPENSATE FOR STRETCH.

8. After connecting the air supply, press the PUSH BUTTON AIR VALVE and check that all safety locks are functioning properly. Lower the lift by pressing the push button air valve and power unit lowering valve simultaneously.



KEEP HANDS AND FEET CLEAR. Remove hands and feet from any moving parts. Keep feet clear of lift when lowering. Avoid pinch points.

9. Check all MAIN SAFETY LOCKS to make sure they move freely and spring back to the lock position when released. Lubricate all SAFETY PIVOT points with WD-40 or equal.

10. Run the lift up and down a few times to ensure that the Locks are engaging uniformly and that the safety release mechanisms are functioning. Re-adjust if necessary.

STEP 15

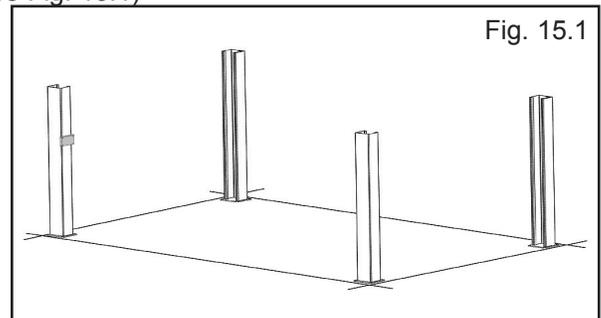
(Anchoring The Columns)

Proceed to Step 16 if Not Anchoring to Floor, HP-7PXW must be anchored.

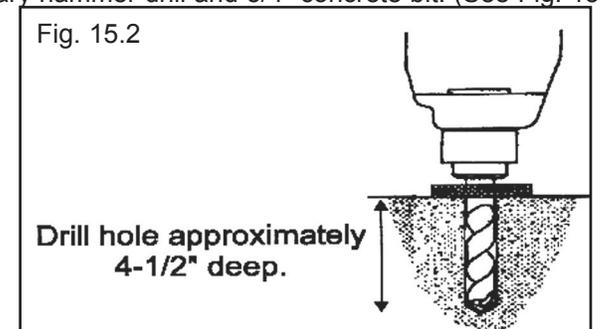
IMPORTANT NOTE:

BendPak lifts are supplied with installation instructions and concrete fasteners meeting the criteria as prescribed by the American National Standard "Automotive Lifts - Safety Requirements for Construction, Testing, and Validation" ANSI/ALI ALCTV-2006. Lift buyers are responsible for any special regional structural and/or seismic anchoring requirements specified by any other agencies and/or codes such as the Uniform Building Code (UBC) and/or International Building Code (IBC).

1. Before proceeding, double check the measurements and make certain that the bases of each Column are square and aligned with the chalk line. Raise the lift up and down and make sure it operates properly at the locations prescribed by the markings on the floor. (See Fig. 15.1)



2. Using the Base plate on each Column as a guide, drill each anchor hole approximately 4-1/2" deep using a rotary hammer drill and 3/4" concrete bit. (See Fig. 15.2)

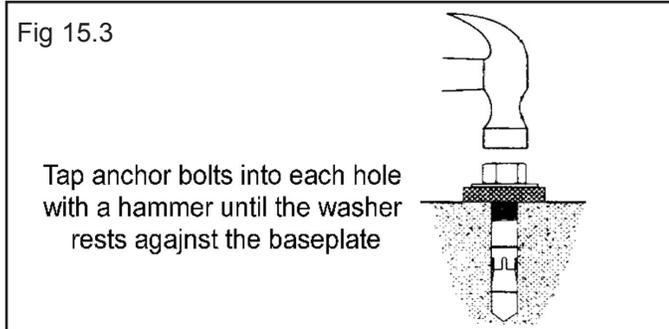


3. After drilling, remove dust thoroughly from each hole using compressed air and/or bristle brush. Make certain that the Columns remain aligned with the chalk line.

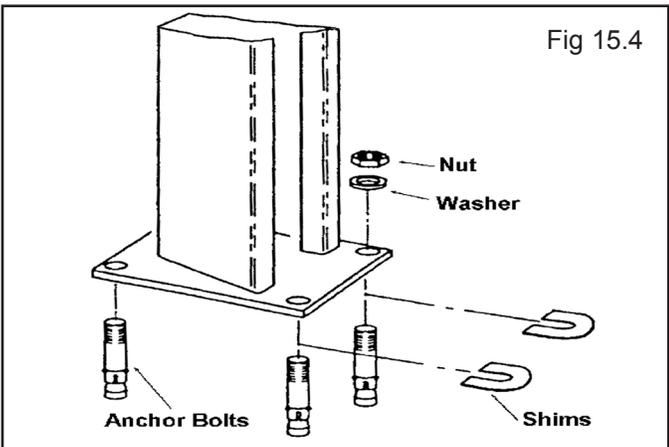
⚠ CAUTION

ALWAYS WEAR SAFETY GOGGLES.

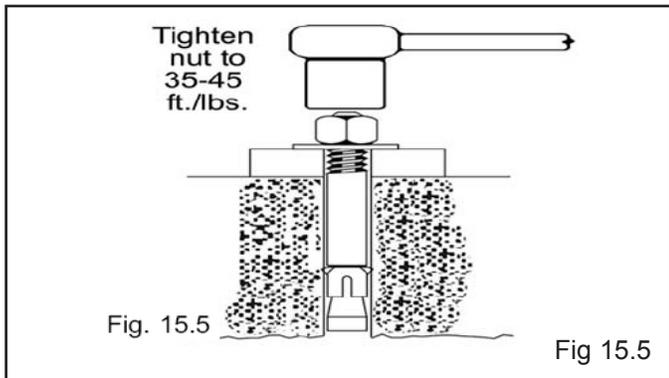
4. Assemble the Washers and Nuts on the anchors then tap each hole with a hammer until the washer rests against base plate. Be sure that if shimming is required, enough threads are left exposed. (See Fig. 15.3)



5. If shimming is required, insert the shims as necessary under the base plate so that when the anchor bolts are tightened, the columns will be plumb. (See Fig. 15.4)



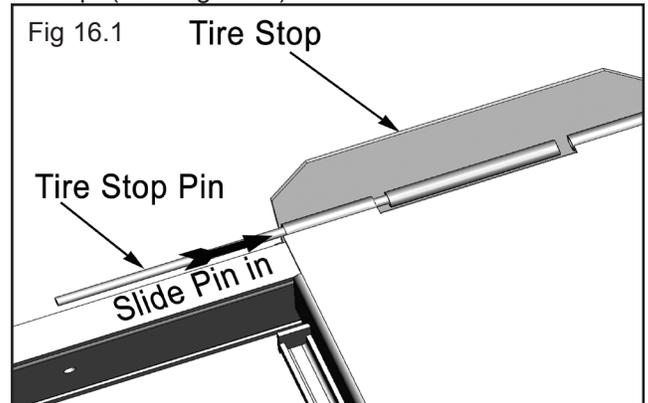
6. After any necessary shims are installed, tighten each nut 3-5 turns past hand tight. **IMPORTANT** - If anchor bolts do not hold when tightened to indicated amount, concrete must be replaced. Saw cut and remove 24" x 24" square area each column base then re-pour with reinforced 2500 PSI concrete to a depth of six inches minimum, keying new concrete under existing floor. (See Fig. 15.5)



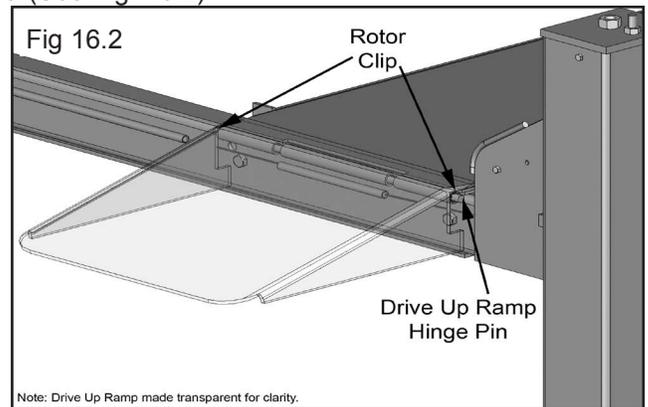
STEP 16

(Attaching the Approach Ramp /Tire Stops)

1. Install the Front Tire Stops at the forward side of the lift. Slide the Tire Stop Pin through the Ramp and the Tire Stop. (See Fig. 16.1)

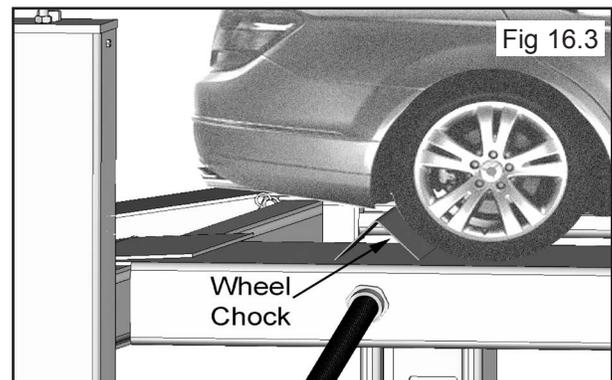


2. Install the Approach Ramps on the entry side of the lift. (See Fig. 16.2)



⚠ WARNING

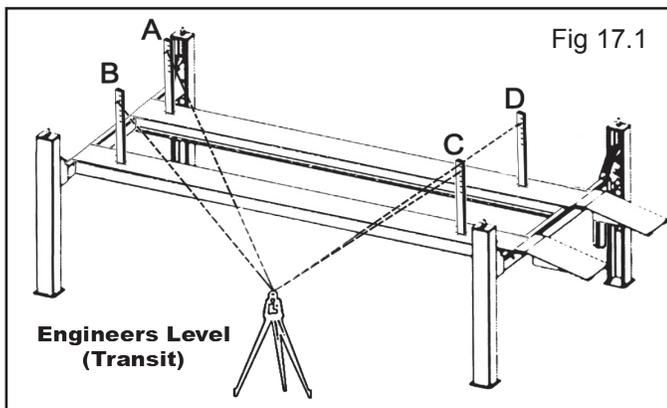
WARNING!
Wheels Chock must be used on the rear wheels.
(See Fig. 16.3)



STEP 17

(Leveling / Synchronizing)

1. Using an engineer's automatic Level (transit), locate the Level at a convenient location in the shop that allows an unobstructed view of all four corners of the runways.
2. Follow the Level manufacturer's instructions for proper setup of the Level. Be sure it is adjusted level in all directions.
3. Raise the lift approximately 30"- 40". Then lower the lift until all primary safeties are engaged in each column and the runways are completely resting on the primary safeties.
4. Place a Level target on the right/front corner of the runway. (See Fig. 17.1)

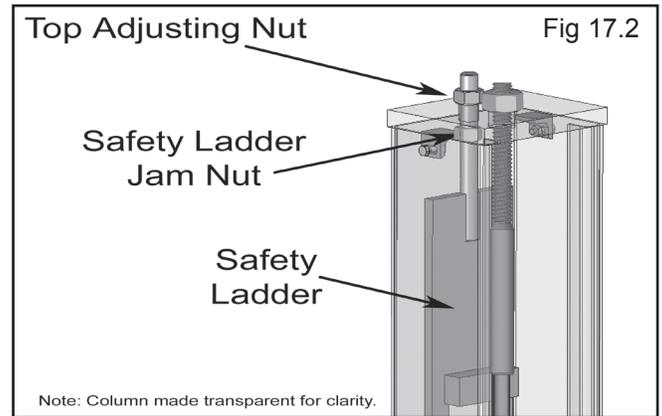


5. Beginning with "A" position, sight the level to the target and mark the number or the graduation on the inch scale of the target that aligns to the cross hairs of the Level. (See Fig. 17.1)

Note:

Use a pencil, marking pen or attach a paper clip onto the target scale at the cross hair reference.

6. Next, move the target and place it at point "B" on the runway. (See Fig. 17.1)
7. Rotate the Level and focus on the target scale.
8. Adjust the adjustment nut on the safety ladder bar at the top of the Column at "B" until the cross hairs of the Level align to reference mark on the target scale. (See Fig. 17.1)
9. Repeat steps locating the target assembly at points "C" and "D" and adjusting Safety Ladders at each corresponding Column until the reference mark on the target scale is on the cross hairs of the Level. The Runways are now level at all four points. (See Fig. 17.1)
10. To complete the leveling procedures, lock each Safety Ladder Jam nut tightly against bottom of Column Top Plate. (See Fig. 17.2)
11. Next, load vehicle onto the lift.



12. Raise the lift to full height. Listen and watch as the primary safeties engage the safety ladder. Synchronize by adjusting the cables so that all four latches click at same time. Make necessary adjustments to the cables allowing compensation for stretch.

Safety locks may not engage at exactly the same time when vehicles are being raised. They should be close.

Be sure that all four corners have passed the SAME Safety Ladder Bar slot before lowering lift on the safety locks. NEVER lower lift on different Safety Lock position or damage to the lift may result.

STEP 18

(Bleeding)

1. Lift must be fully lowered before changing or adding fluid.
2. Raise and lower lift six times. The Cylinder is self-bleeding. After bleeding system, fluid level in Power Unit reservoir may be down. Add more fluid if necessary to raise lift to full height. It is only necessary to add fluid to Raise lift to full height.
3. To pressure test, run lift to full rise and run motor for approximately 3 seconds after lift stops. This will put pressure on the hydraulic system. Stop and check all fittings and hose connections. Tighten or reseal if required.

POST-INSTALLATION CHECK-OFF

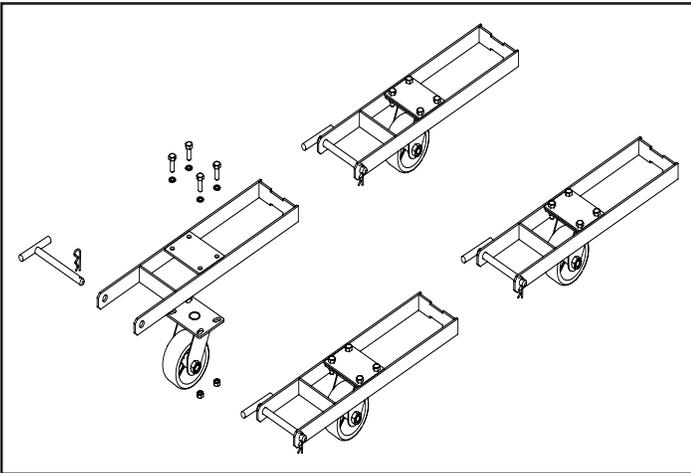
- Columns Properly Shimmed And Stable
- Anchor Bolts Tightened
- Pivot / Sheave Pins Properly Attached
- Electric Power Supply Confirmed
- Cables Adjusted Properly
- Safety Locks Functioning Properly
- Check For Hydraulic Leaks
- Oil Level
- Lubrication of Critical Components
- Check For Overhead Obstructions
- Runways Level
- All Screws, Bolts, and Pins Secured
- Surrounding Area Clean
- Operation, Maintenance and Safety Manuals on Site.
- Perform an Operational Test With a Typical Vehicle

Caster Kit Installation and Operation FOR MODEL HD-7P & HD-7W ONLY!



**DO NOT ATTEMPT THE FOLLOWING PROCEDURE UNLESS THE LIFT IS ON LEVEL GROUND.
THE LIFT MAY ROLL UNCONTROLLABLY IF ATTEMPTED ON UNLEVEL SURFACE.**

CASTER KIT COMPLETE



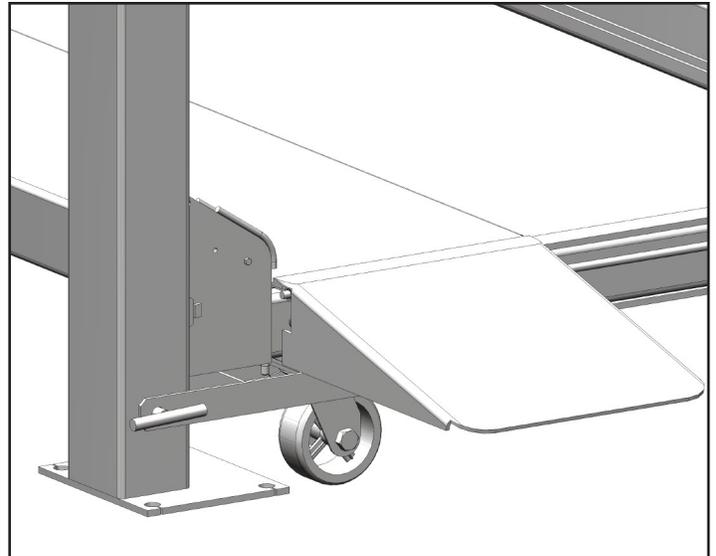
ASSEMBLY / INSTALLATION AND OPERATION STEPS

NOTE: If lift was anchored in Step 15, loosen and remove each nut and washer from each anchor bolt before attempting to use the Caster Kit.

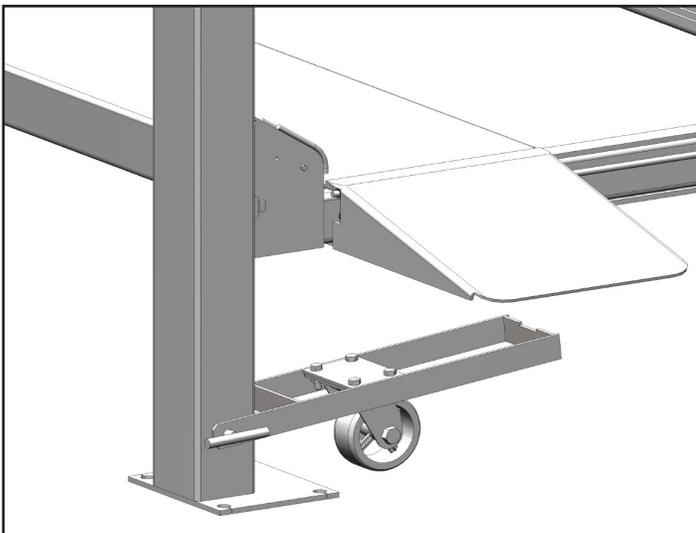
1. Raise the lift approximately 24" off the floor.
2. Position the wheel assemblies on each Column, then attach to Columns using the T-handle and Hairpin clip.

3. Clear area below lift, then release all Four Safety Locks and lower the lift all the way to the bottom.

4. The wheel assemblies will raise the Columns slightly off the ground once the lift Cross Tubes have fully settled on top of the Caster assembly frames.



5. The lift is now fully mobile.



STEP 19

(Operation)

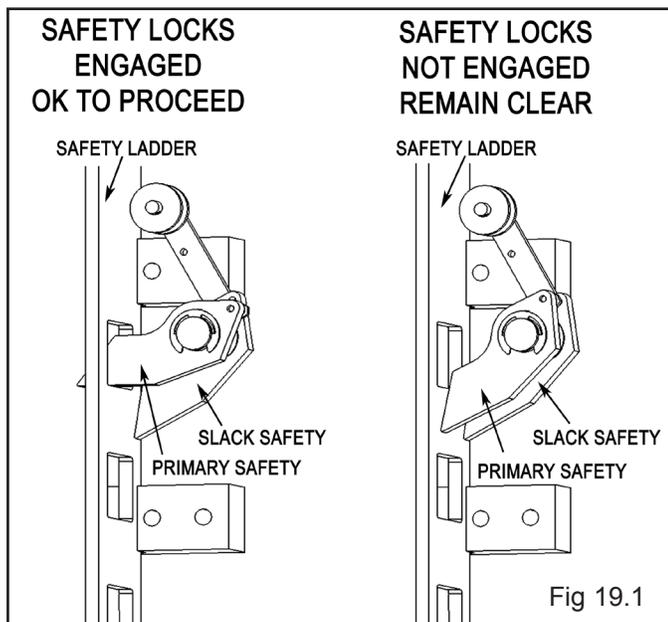
To Raise Lift:

1. Position vehicle tires in the center of each Runway.
2. Set parking brake or use wheel chock to hold vehicle in position.
3. Before raising vehicle, be sure all personnel are clear of the lift and surrounding area. Pay careful attention to overhead clearances.
4. Raise the lift to the desired height by pressing the push button on the Power Unit.



VISUALLY CONFIRM THAT ALL PRIMARY SAFETY LOCKS ARE ENGAGED BEFORE ENTERING WORK AREA.

Suspension components on this lift are intended to raise and lower lift only and are not meant to be load holding devices. Remain clear of elevated lift unless visual confirmation is made that all primary safety locks are fully engaged and the lift is LOWERED onto the Safety Locks. Refer to installation / operation manual for proper safety lock procedures and / or further instruction.



5. After vehicle is raised to the desired height, lower the lift onto the nearest safety lock. Do not allow cables to become slack. **ALWAYS INSURE ALL SAFETY LOCKS ARE ENGAGED** before entering work area.

To Lower Lift:

1. Before lowering vehicle, be sure all personnel are clear of the lift and surrounding area. Pay careful attention to overhead clearances. Ensure all tools and equipment have been cleared from under the lift.
2. Raise the lift off of the Safety Locks by pressing the push button on the Power Unit. Make sure the lift is raised by at least one inch to allow adequate clearance for the locks to clear.
3. Press the push button air safety valve and HOLD.
4. Push the LOWERING HANDLE on the power unit until the lift has descended completely.

When lowering the lift **PAY CAREFUL ATTENTION** that all personnel and objects are kept clear. **ALWAYS** keep a visual line of site on the lift **AT ALL TIMES. ALWAYS** make sure that all **FOUR LOCKS** are disengaged. If one of the locks inadvertently locks on descent the lift and/or vehicle may disrupt causing personal injury or death.

WEEKLY MAINTENANCE

1. Lubricate all sheaves with general purpose oil or WD-40.
2. Check all Cable connections, Bolts and Pins to ensure proper mounting.
3. Lubricate Safety Lock pivot points with general purpose oil or WD-40.

MONTHLY MAINTENANCE

1. Check Safety locks to ensure they are in good operating condition.
2. Check all Cables for excessive signs of wear.
3. Make a visual inspection of ALL MOVING PARTS and check for excessive signs of wear.
4. Replace ALL FAULTY PARTS before lift is put back into operation.



NEVER EXCEED THE RATED CAPACITY of lift. **DO NOT USE LIFT** if any component is found to be defective or worn. **NEVER OPERATE LIFT** with any person or equipment below. **ALWAYS STAND CLEAR** of lift when lowering or raising. **ALWAYS INSURE SAFETY LOCKS ARE ENGAGED** before entering work area. **NEVER LEAVE LIFT IN ELEVATED POSITION** unless all four safety locks are engaged.



WIRE ROPE INSPECTION AND MAINTENANCE

◆ Lifting cables should be replaced every three - five years or when visible signs of damage are apparent. **DO NOT USE LIFT WITH DEFECTIVE / WORN CABLES.**

◆ Lifting cables should be maintained in a well-lubricated condition at all times. Wire rope is only fully protected when each wire strand is lubricated both internal and external. Excessive wear will shorten the life of the wire rope. The factory suggested wire rope lubricant that penetrates to the core of the rope and provides long-term lubrication between each individual strand is 90-WT gear oil or ALMASOL® Wire Rope Lubricant. In order to make sure that the inner layers of the rope remain well lubricated, lubrication should be carried out at intervals not exceeding three months during operation.

◆ All sheaves and guide rollers in contact with the moving rope should be given regular visual checks for surface wear and lubricated to make sure that they run freely. This operation should be carried out at appropriate intervals generally not exceeding three months during operation. For all sheave axles, the factory recommends standard wheel bearing grease. For all sheaves and/or guide rollers, the factory recommends 90-WT gear oil or similar heavy lubricant applied by any method including pump / spray dispensing, brush, hand and/or swabbing.

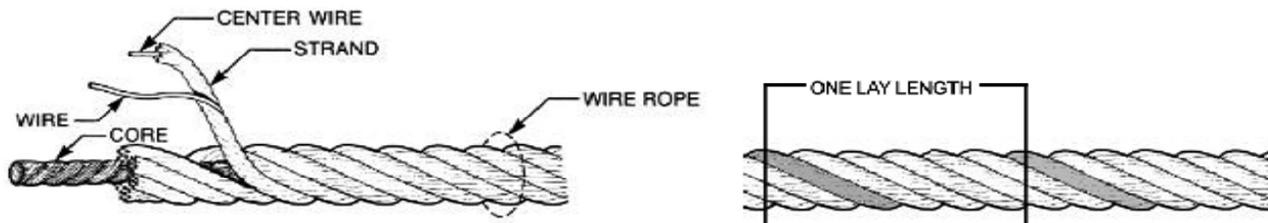
HOW OFTEN TO INSPECT

◆ Lifting cables should be visually inspected at least once each day when in use, as suggested by American Petroleum Institute (API) RP54 guidelines.

◆ Any lifting cables that have met the criteria for removal must be immediately replaced.

WHEN TO REPLACE LIFTING CABLES DUE TO BROKEN WIRES

◆ Lifting cables should be removed from service when you see six randomly distributed broken wires within any one lay length, or three broken wires in one strand within one lay length.



The three basic components of a typical wire rope.

OTHER REASONS TO REPLACE LIFTING CABLES

- ◆ Corrosion that pits the wires and/or connectors.
- ◆ Evidence of kinking, crushing, cutting, bird-caging or a popped core.
- ◆ Wear that exceeds 10% of a wire's original diameter.
- ◆ Evidence of heat damage.

HOW TO FIND BROKEN WIRES

◆ The first step is to relax your rope to a stationary position and move the pick-up points off the sheaves. Clean the surface of the rope with a cloth — a wire brush, if necessary — so you can see any breaks.

◆ Flex the rope to expose any broken wires hidden in the valleys between the strands.

◆ Visually check for any broken wires. One way to check for crown breaks is to run a cloth along the rope to check for possible snags.

◆ With an awl, probe between wires and strands and lift any wires that appear loose. Evidence of internal broken wires may require a more extensive rope examination.

⚠ WARNING

WIRE ROPE INSPECTION AND MAINTENANCE

- Lifting cables should be replaced every three years or when visible signs of damage are apparent. **DO NOT USE LIFT WITH DEFECTIVE / WORN CABLES.**
- Wire rope should be maintained in a well-lubricated condition at all times. Wire rope is only fully protected when each wire strand is lubricated both internal and external. Excessive wear will shorten the life of the wire rope. The factory suggested wire rope lubricant that penetrates to the core of the rope and provides long term lubrication between each individual strand is AMSOIL Synthetic Open Gear and Wire Rope Compound or 90-W1 gear oil or similar heavy lubricant. In order to make sure that the inner layers of the rope remain well lubricated, lubrication should be carried out at intervals not exceeding three months during operation.
- All sheaves and guide rollers in contact with the moving rope should be given regular visual checks for surface wear and lubricated to make sure that they run freely. This operation should be carried out at appropriate intervals generally not exceeding three months during operation. For all sheave axles, the factory recommends standard wheel bearing grease. For all sheaves and/or guide rollers, the factory recommends 90-W1 gear oil or similar heavy lubricant applied by any method including pump / spray dispensing, brush, hand and/or swabbing.

**Failure to read, understand, and follow these instructions may cause death or serious injury.
Read and understand these instructions before using lift.**

⚠ DANGER

THE MAXIMUM LIFTING CAPACITY FOR THIS LIFT IS DESCRIBED BELOW

Maximum Lifting Capacity

7000 Lbs. / 3175 Kg.

Maximum Lifting Capacity / Front Axle

3500 Lbs. / 1588 Kg.

Maximum Lifting Capacity / Rear Axle(s)

3500 Lbs. / 1588 Kg.

Exceeding the weight capacity of this lift can damage lift and/or property and may cause personal harm, injury or death to operators and/or bystanders. All vehicles MUST be positioned on lift with CENTER OF GRAVITY midway between adapters and/or centered on runways. Damage to lift due to overloading or misuse IS NOT covered under warranty.

⚠ WARNING

Clear area if vehicle is in danger of falling.

©

⚠ WARNING

Remain clear of lift when raising or lowering vehicle.

©

⚠ WARNING

Keep clear of pinch points when lift is moving.

©

⚠ WARNING

Keep feet clear of lift while lowering.

©

⚠ WARNING

Do not override self-closing lift controls.

©

⚠ WARNING

Chock wheel to prevent vehicle movement.

©

The messages and pictographs shown are generic in nature and are meant to generally represent hazards common to all automotive lifts regardless of specific style

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SAFETY INSTRUCTIONS

Read operating and safety manuals before using lift.

©

SAFETY INSTRUCTIONS

Proper maintenance and inspection is necessary for safe operation.

©

SAFETY INSTRUCTIONS

Do not operate a damaged lift.

©

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⚠ CAUTION

Lift to be used by trained operator ONLY.

©

⚠ CAUTION

Authorized personnel only in lift area.

©

The messages and pictographs shown are generic in nature and are meant to generally represent hazards common to all automotive lifts regardless of specific style.

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Safe Lift Operation

Automotive and truck lifts are critical to the operation and profitability of your business. The safe use of this and other lifts in your shop is critical in preventing employee injuries and damage to customers' vehicles. By operating lifts safely, you can ensure that your shop is profitable, productive and safe.

Safe operation of automotive lifts requires that only trained employees should be allowed to use the lift.

TRAINING SHOULD INCLUDE, BUT NOT LIMITED TO:

- ◆ Proper positioning of the vehicle on the runway. (See manufacturers minimize wheel base loading requirements.)
- ◆ Use of the operating controls.
- ◆ Understanding the lift capacity.
- ◆ Proper use of jack stands or other load supporting devices.
- ◆ Proper use, understanding and visual identification of safety lock devices and their operation.
- ◆ Reviewing the safety rules.
- ◆ Proper housekeeping procedures (lift area should be free of grease, oil, tools, equipment, trash, and other debris).
- ◆ A daily inspection of the lift should be completed prior to its use. Safety devices, operating controls, lift arms and other critical parts should be inspected prior to using the lift.
- ◆ All maintenance and repairs of the lift should be completed by following the manufacturer's requirements. Lift repair parts should meet or exceed OEM specifications. Repairs should only be completed by a qualified lift technician.
- ◆ The vehicle manufacturer's recommendations should be used for spotting and lifting the vehicle.

LIFT OPERATION SAFETY

- ◆ It is important that you know the load limit. Be careful that you do not overload the lift . If you are unsure what the load limit is, check the data plate found on one of the lift columns or contact the manufacturer.
- ◆ The center of gravity should be followed closely to what the manufacturer recommends.
- ◆ Always make sure you have proper overhead clearance. Additionally, check that attachments, (vehicle signs, campers, antennas, etc.) are not in the way.
- ◆ Be sure that prior to the vehicle being raised, the doors, trunk, and hood are closed securely.
- ◆ Prior to being raised, make sure there is no one standing closer than six feet from the lift.
- ◆ After positioning the vehicle on the lift runways, set the emergency brake, make sure the ignition is off, the doors are closed, overhead obstructions are cleared, and the transmission is in neutral.
- ◆ Double check that the automatic chock devices are in position and then when the lift is raised, observe the chocks.
- ◆ Put pads or adapters in the right position under the contact points that have been recommended.
- ◆ The lift should be raised just until the vehicle's wheels are about one foot off the ground. If contact with the vehicle is uneven or it appears that the vehicle is not sitting secure, carefully lower the lift and readjust.
- ◆ Always consider potential problems that might cause a vehicle to slip, i.e., heavy cargo, undercoating, etc.
- ◆ Pay attention when walking under a vehicle that is up on the hydraulic lift.



- ◆ **DO NOT** leave the controls while the lift is still in motion.
- ◆ **DO NOT** stand directly in front of the vehicle or in the bay when vehicle is being loaded or driven into position.
- ◆ **DO NOT** Go near vehicle or attempt to work on the vehicle when being raised or lowered.
- ◆ **REMAIN CLEAR** of lift when raising or lowering vehicle.
- ◆ **DO NOT** rock the vehicle while on the lift or remove any heavy component from vehicle that may cause excessive weight shift.
- ◆ **DO NOT** lower the vehicle until people, materials, and tools are clear.
- ◆ **ALWAYS ENSURE** that the safeties are engaged and lowered on to the safety ladders before any attempt is made to work on or near vehicle.
- ◆ Some vehicle maintenance and repair activities may cause the vehicle to shift. Follow the manufacturer's guidelines when performing these operations. The use of jack stands or alternate lift points may be required when completing some repairs.
- ◆ **READ AND UNDERSTAND** all safety warning procedures before operating lift.
- ◆ **KEEP HANDS AND FEET CLEAR.** Remove hands and feet from any moving parts. Keep feet clear of lift when lowering. Avoid pinch points.
- ◆ **ONLY TRAINED OPERATORS** should operate this lift. All non-trained personnel should be kept away from work area. Never let non-trained personnel come in contact with, or operate lift.
- ◆ **USE LIFT CORRECTLY.** Use lift in the proper manner. Never use lifting adapters other than what is approved by the manufacturer.
- ◆ **DO NOT** override self-closing lift controls.
- ◆ **CLEAR AREA** if vehicle is on danger of falling.
- ◆ **STAY ALERT.** Watch what you are doing. Use common sense. Be aware.
- ◆ **CHECK FOR DAMAGED PARTS.** Check for alignment of moving parts, breakage of parts or any condition that may affect its operation. Do not use lift if any component is broken or damaged.
- ◆ **NEVER** remove safety related components from the lift. Do not use lift if safety related components are damaged or missing.
- ◆ When the lift is being lowered, make sure everyone is standing at least six feet away.
- ◆ Be sure there are no jacks, tools, equipment, left under the lift before lowering.
- ◆ Always lower the vehicle down slowly and smoothly.

LIFT WILL NOT RAISE

POSSIBLE CAUSE

1. Air in oil, (1,2,8,13)
2. Cylinder binding, (9)
3. Cylinder leaks internally, (9)
4. Motor run backward under pressure, (11)
5. Lowering valve leaks, (3,4,6,10,11)
6. Motor runs backwards, (7,14,11)
7. Pump damaged, (10,11)
8. Pump won't prime, (1,8,13,14,3,12,10,11)
9. Relief valve leaks, (10,11)
10. Voltage to motor incorrect, (7,14,11)

REMEDY

INSTRUCTION

- | | |
|---|--|
| 1. Check for proper oil level. | The oil level should be up to the bleed screw in the reservoir with the lift all the way down. |
| 2. Bleed cylinders. | See Installation Manual. |
| 3. Flush- Release valve to get rid of. possible contamination | Hold release handle down and start unit allowing it to run for 15 seconds. |
| 4. Dirty oil. | Replace oil with clean Dexron ATF. |
| 5. Tighten all fasteners. | Tighten fasteners to recommended torques. |
| 6. Check for free movement of release. | If handle does not move freely, replace bracket or handle assembly. |
| 7. Check motor is wired correctly. | Compare wiring of motor to electrical diagram on drawing. |
| 8. Oil seal damaged or cocked | Replace oil seal around pump shaft. |
| 9. See Installation Manual | Consult Lift Manufacturer. |
| 10. Replace with new part | Replace with new part. |
| 11. Return unit for repair | Return unit for repair. |
| 12. Check pump-mounting bolts | Bolts should be 15 to 18 ft. lbs. |
| 13. Inlet screen clogged | Clean inlet screen or replace. |
| 14. Check wall outlet voltages and wiring | Make sure unit and wall outlet are wired properly. |

MOTOR WILL NOT RUN

POSSIBLE CAUSE

1. Fuse blown, (5,2,1,3,4)
2. Limit switch burned out, (1,2,3,4)
3. Microswitch burned out, (1,2,3,4)
4. Motor burned out, (1,2,3,4,6)
5. Voltage to motor incorrect, (2,1,8)

REMEDY

- | REMEDY | INSTRUCTION |
|---|--|
| 1. Check for correct voltage | .Compare supply voltage with voltage on motor name tag. Check that the wire is sized correctly. N.E.C. table 310-12 requires AWG 10 for 25 Amps. |
| 2. Check motor is wired correctly | .Compare wiring of motor to electrical diagram on drawing. |
| 3. Don't use extension cords | .According to N.E.C. : " The size of the conductors... should be such that the voltage drop would not exceed 3% to the farthest outlet for power..." Do not run motor at 115 VAC – damage to the motor will occur. |
| 4. Replace with new part | .Replace with new part. |
| 5. Reset circuit breaker/fuse | .Reset circuit breaker/fuse. |
| 6. Return unit for repair | Return unit for repair. |
| 7. See Installation Manual | .See Installation Manual. |
| 8. Check wall outlet voltage and wiring | Make sure unit and wall outlet is wired properly. Motor must run at 208/230 VAC. |

LIFT LOWERS SLOWLY OR NOT AT ALL

POSSIBLE CAUSE

1. Cylinders binding, (1)
2. Release valve clogged, (5,4,2,3)
3. Pressure fitting too long, (6)

REMEDY

- | REMEDY | INSTRUCTION |
|---|--|
| 1. See Installation Manual | .Consult Lift Manufacturer. |
| 2. Replace with new part | .Replace with new part. |
| 3. Return for repair | Return for repair. |
| 4. Check oil. | Use clean 10-WT hydraulic oil or Dexron-III automatic transmission fluid only. If ATF is contaminated, replace with clean ATF and clean entire system. |
| 5. Clean release valve | Wash release valve in solvent and blow out with air. |
| 6. Replace fitting with short thread lead | Replace fitting with short thread lead. |

WILL NOT RAISE LOADED LIFT

POSSIBLE CAUSE

1. Air in oil, (1,2,3,4)
2. Cylinder binding, (5)
3. Cylinder leaks internally, (5)
4. Lift overloaded, (6,5)
5. Lowering valve leaks, (7,8,1,5,9)
6. Motor runs backwards, (10,12,9)
7. Pump damaged, (5,9)
8. Pump won't prime, (1,2,3,4,5,11,9)
9. Relief valve leaks, (8,5,9)
10. Voltage to motor incorrect, (10,12,5)

REMEDY

1. Check oil level The oil level should be up to the bleed screw in the reservoir [with the lift all the way down.
2. Check/Tighten inlet tubes Replace inlet hose assembly.
3. Oil seal damaged or cocked Replace oil seal and install.
4. Bleed cylinders See Installation Manual.
5. See Installation Manual Consult Lift Manufacturer.
6. Check vehicle weight Compare weight of vehicle to weight limit of the lift.
7. Flush release valve Hold release handle down and start unit allowing it to run for 15 seconds.
8. Replace with new part Replace with new part.
9. Return unit for repair Return unit for repair.
10. Check motor is wired correctly Compare wiring of motor to electrical diagram on power unit drawing.
11. Inlet screen clogged Clean inlet screen or replace.
12. Check wall outlet voltage and wiring Make sure unit and wall outlet is wired properly.

INSTRUCTION

LIFT WILL NOT STAY UP

POSSIBLE CAUSE

1. Air in oil, (1,2,3)
2. Check valve leaks, (6)
3. Cylinders leak internally, (7)
4. Lowering valve leaks, (4,5,1,7,6)
5. Leaking fittings, (8)

REMEDY

1. Check oil level The oil level should be up to the bleed screw in the reservoir with the lift all the way down.
2. Oil seal damaged and cocked Replace oil seal around pump shaft.
3. Bleed cylinder Refer to Installation Manual.
4. Flush release valve Hold release handle down and start unit allowing it to run for 15 seconds.
5. Replace with new valve Replace with new valve.
6. Return unit for repair Return unit for repair.
7. See Installation Manual Consult Lift Manufacturer.
8. Check complete hydraulic system for leaks. Tighten all hydraulics fittings and inspects all hoses.

INSTRUCTION

INSTALLATION FORM

Customer Name:		Date of Installation:	
Company Name:			
Street Address:			
City:	State:	Zip:	
Phone:		Fax:	

Pre-Install Agreement

I, (the undersigned) acting as the owner of the business listed above assume responsibility for any permits required, either state or county mandated, related to the installation and/or operation of this equipment. I assume responsibility for the concrete floor and condition thereof, now or later, where the above equipment model(s) are installed. I will assume all liability for losses, damages (including loss of use), expenses, demands, claims, and judgments in connection with or arising out of any personal injury or alleged damage to property, sustained or alleged to have been sustained in connection with, or to have arisen out of the condition and/or drilling of the concrete near or adjacent to the equipment model(s) listed above. If my employee(s) offer assistance of any kind during installation of the above equipment model(s) I hold the manufacturer and installation company harmless of all liability for losses, damages, expenses, claims, and judgments in connection with or arising out of any personal injury or alleged damage to property, sustained or alleged to have been sustained in connection with the installation of the above equipment model(s).

I understand that the lifts above are supplied with concrete fasteners meeting the criteria of the American National Standard "Automotive Lifts - Safety Requirements for Construction, Testing, and Validation" ANSI/ALI ALCTV-1998, and that I will be responsible for all charges related to any special regional structural and/or seismic anchoring requirements specified by any other agencies and/or codes such as the Uniform Building Code (UBC) and/or International Building Code (IBC).

Customer Signature:	Print Name:	Date:
---------------------	-------------	-------

Post-Installation Check-Off

- | | |
|---|---|
| <input type="checkbox"/> Base and Columns Properly Shimmed And Stable | <input type="checkbox"/> Lubrication of Critical Components |
| <input type="checkbox"/> Anchor Bolts Tightened | <input type="checkbox"/> Lift Adapters |
| <input type="checkbox"/> Runways Properly Attached and Secured | <input type="checkbox"/> Check For Overhead Obstructions |
| <input type="checkbox"/> Electric Power Supply Confirmed | <input type="checkbox"/> Runways Level |
| <input type="checkbox"/> Cables / Chains Adjusted Properly | <input type="checkbox"/> All Screws, Bolts, and Pins Secured |
| <input type="checkbox"/> Safety Locks Functioning Properly | <input type="checkbox"/> Surrounding Area and Lift Clean In Appearance |
| <input type="checkbox"/> Check For Hydraulic Leaks | <input type="checkbox"/> Proper Operation, Maintenance and Safety Explained |
| <input type="checkbox"/> Oil Level | <input type="checkbox"/> Operation and Safety Manual(s) Left at Site |

I, (the undersigned) confirm that the above installation procedure(s) were completed. I understand that I will be responsible for maintaining this equipment as outlined in the accompanied **Installation and Operation Manual** and **ANSI/ALI ALOIM Safety Requirements for Operation, Inspection and Maintenance**. I understand that personal injury and/or damage to property can occur if the above equipment model(s) are not maintained or used improperly and take full responsibility for training my employees on proper use and maintenance of this equipment. I hold the manufacturer and installation company harmless of all liability for losses, damages (including loss of use), expenses, demands, claims, and judgments in connection with or related to improper use, improper training, or lack of required maintenance. I understand that the warranty does not cover replacement of parts worn or damaged due to normal use or lack of required maintenance

Customer Signature:	Print Name:	Date:
---------------------	-------------	-------

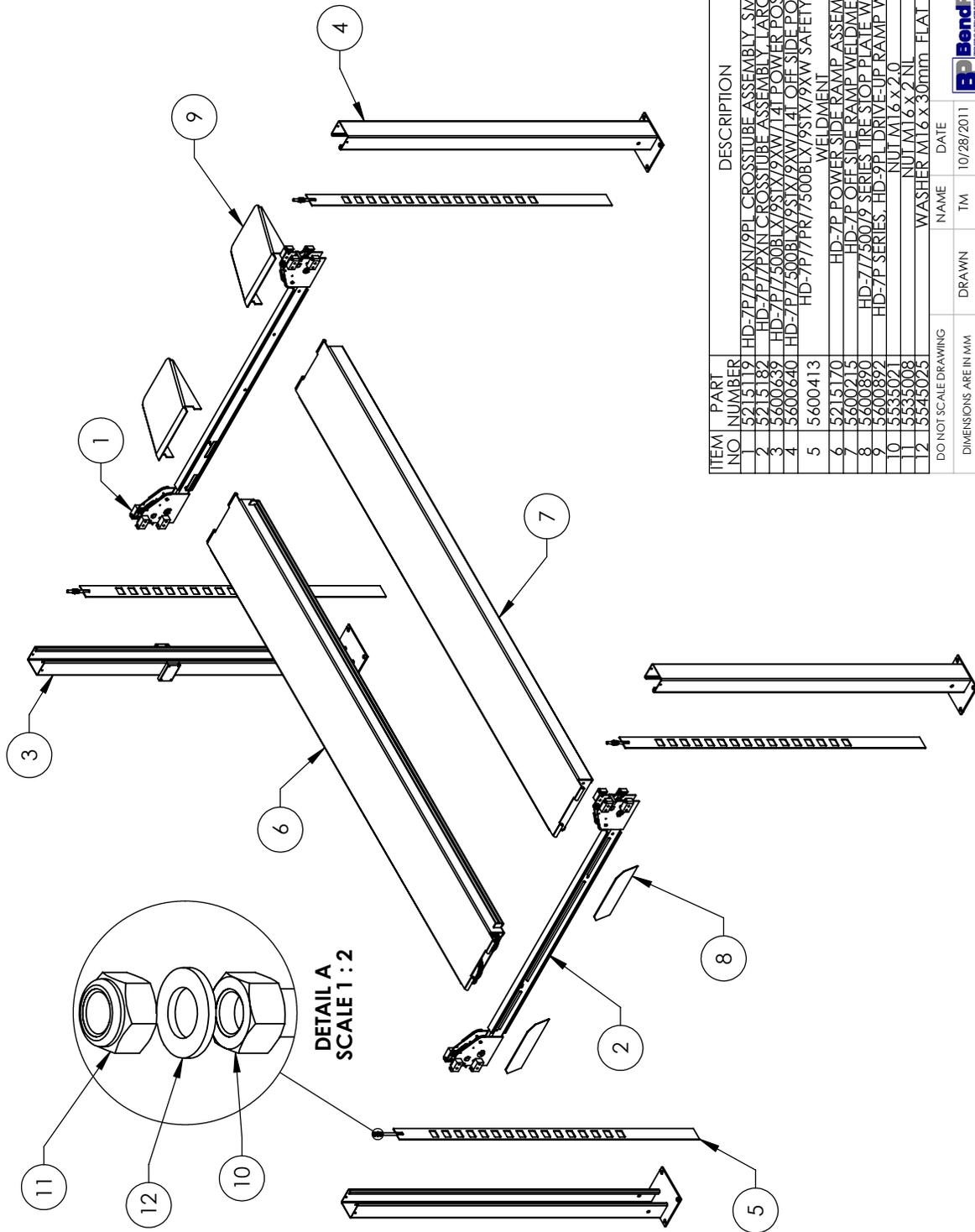
Installer Signature:	Print Name:	Date:
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Installer Company Name:

Street Address:

City:	State:	Zip:
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Phone:	Phone (Other):
--------	------------------



ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5215119	HD-7P/PXN/9PL CROSSURE ASSEMBLY SMALL WINDOW	1	N
2	5215182	HD-7P/PYN CROSSURE ASSEMBLY LARGE WINDOW	1	N
3	5600439	HD-7P/5008LX/95TX/9XW/14T POWER POST WELDMENT	1	A
4	5600640	HD-7P/5008LX/95TX/9XW/14T OFF SIDE POST WELDMENT	3	A
5	5600413	HD-7P/77PR/75008LX/95TX/9XW SAFETY LADDER WELDMENT	4	C
6	5215170	HD-7P POWER SIDE RAMP ASSEMBLY	1	H
7	5600215	HD-7P OFF SIDE RAMP WELDMENT	1	C
8	5600890	HD-7P/50079 SERIES TIRE STOP PLATE WELDMENT	2	E
9	5600892	HD-7P SERIES HD-9P DRIVE-UP RAMP WELDMENT	2	D
10	5535021	NUT M16 x 2.0	4	-
11	5535008	NUT M16 x 2.0	4	-
12	5545025	WASHER M16 x 30mm FLAT	4	-

DO NOT SCALE DRAWING

DRAWN TM 10/28/2011

CHECKED MT 09/27/2012

DATE

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

BendPak
MANUFACTURING CORPORATION

TITLE: HD-7P LIFT SUPERSTRUCTURE

SIZE DWG. NO. A 5245362

REV B

SCALE: 1:40

SHEET 1 OF 1

THIRD ANGLE PROJECTION

SMILEY FACE SYMBOL

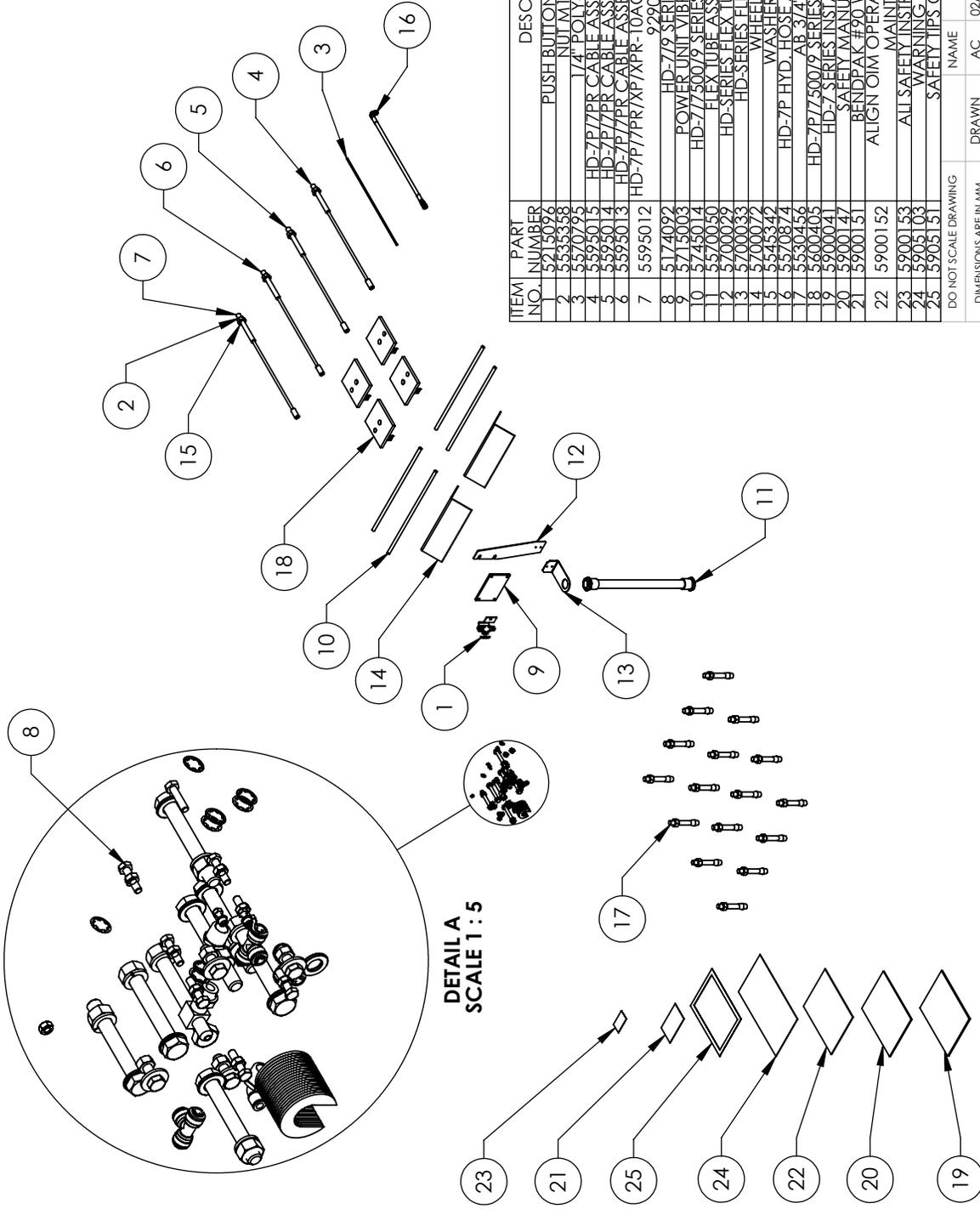
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NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

2. THREAD M16 HARDWARE ONTO LADDER BOLTS AS SHOWN

NEXT ASSEMBLY
5260326



DETAIL A
SCALE 1:5

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	52150976	PUSH BUTTON AIR ASSEMBLY	1	D
2	5535358	NUT M18 X 2.5 NI	4	-
3	5570795	1/4" POLY-FLO TUBING	17000*	mm
4	5595015	HD-7P/PR CABLE ASSEMBLY Ø10 x 6494mm ST	-	E
5	5595014	HD-7P/PR CABLE ASSEMBLY Ø10 x 5086mm ST	-	E
6	5595013	HD-7P/PR CABLE ASSEMBLY Ø10 x 10674mm ST	-	E
7	5595012	HD-7P/PR/XP/PR-10ACX CABLE ASSEMBLY Ø10 x 9290mm ST	1	E
8	5174092	HD-7/9 SERIES PARTS BAG	1	D
9	5175003	POWER UNIT VIBRATION DAMPENER	1	B
10	5745014	HD-7/500/9 SERIES DRIVE UP RAMP PIN	4	B
11	5570050	FLEX TUBE ASSEMBLY 1320mm	1	B
12	5700029	HD-SERIES FLEX TUBE BRACKET PLATE	1	F
13	5700033	HD-SERIES FLEX TUBE ANGLE	2	A
14	5700072	WHEEL CHOCK	2	A
15	5545342	WASHER M18 FLAT	4	C
16	5570874	HD-7P HYD. HOSE ASSY Ø6.4 x 2492mm	4	C
17	5530456	AB 3/4" x 4 - 3/4"	16	-
18	560205	HD-7P/500/9 SERIES TOP PLATE WELDMENT	4	C
19	5900041	HD-7 SERIES INSTALLATION MANUAL	1	-
20	5900047	SAFETY MANUAL ALL SV 93	1	-
21	5900151	BENDPAK 90 WARRANT CARD	1	-
22	5900152	ALIGN OIM OPERATION INSPECTION & MAINTENANCE	1	-
23	5900153	ALL SAFETY INSTRUCTIONS STICKER	1	-
24	5905103	WARNING ALL W/L 200W	1	-
25	5905151	SAFETY TIPS CARD ALL ST 90	1	-

DO NOT SCALE DRAWING

NAME: AC DATE: 02/10/2010

DRAWN: AC CHECKED: MM

DATE: 01/28/2013

THIRD ANGLE PROJECTION

TITLE: PARTS BOX HD-7P/7PR

SIZE: DWG. NO. 5250145

REV: G

SCALE: 1:25

SHEET 1 OF 1

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

BendPak
HYDRAULIC EQUIPMENT

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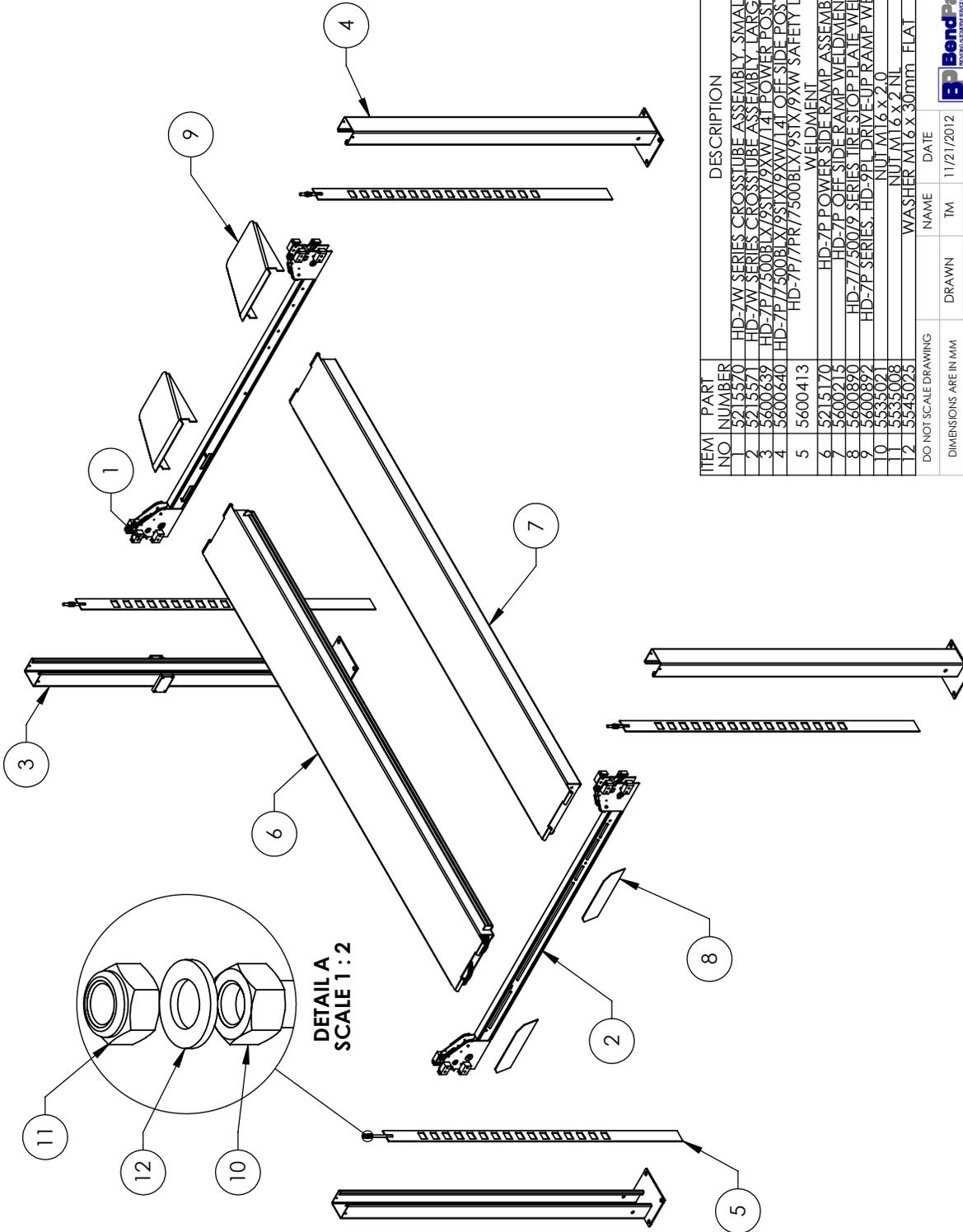
MATERIAL: ---

SIZE: ---

NEXT ASSEMBLY: 5260326

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- INSERT PARTS BAG INTO PARTS BOX FOR SHIPMENT
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT
- HOSES AND CABLES IN REPRESENTATIONAL FORM
- (* LENGTH FOR REFERENCE ONLY)



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5215570	HD-7W SERIES CROSS-TUBE ASSEMBLY, SMALL WINDOW	1	A
2	5215571	HD-7W SERIES CROSS-TUBE ASSEMBLY, LARGE WINDOW	1	A
3	5600639	HD-7P/500BLX/95TX/9XW/14T POWER POST WELDMENT	1	A
4	5600640	HD-7P/500BLX/95TX/9XW/14T OFF-SIDE POST WELDMENT	3	A
5	5600413	HD-7P/7P/500BLX/95TX/9XW SAFETY LADDER WELDMENT	4	C
6	5215170	HD-7P POWER SIDE RAMP ASSEMBLY	1	J
7	5600215	HD-7P OFF-SIDE RAMP WELDMENT	1	C
8	5600890	HD-7/500/9 SERIES TIRE STOP PLATE WELDMENT	2	D
9	5600892	HD-7P SERIES, HD-9PL DRIVE-UP RAMP WELDMENT	2	E
10	5535021	NUT M16 x 2.0	4	-
11	5535008	NUT M16 x 2.0	4	-
12	5545025	WASHER M16 x 30mm FLAT	4	-

DO NOT SCALE DRAWING

DRAWN TM 11/21/2012

CHECKED MM 01/28/2013

NAME DATE

1645 LEMONWOOD DR.
BendPak SANTA PAULA, CA 93060
INDUSTRIAL EQUIPMENT DIVISION

TITLE: HD-7W LIFT SUPERSTRUCTURE

THIRD ANGLE PROJECTION

SIZE DWG. NO. **A** 5245372

REV A

SCALE: 1:40

SHEET 1 OF 1

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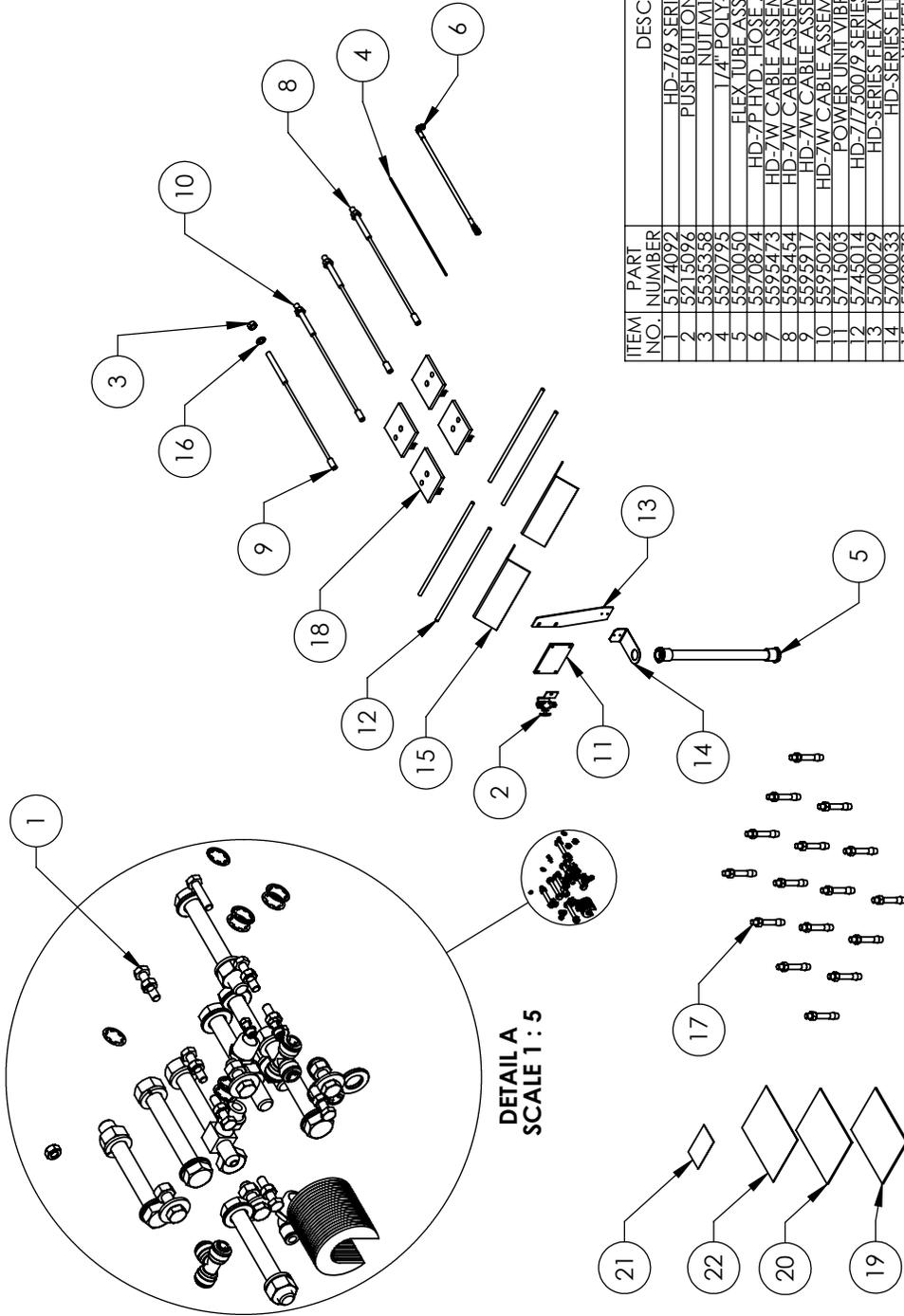
MATERIAL: ---

SIZE: ---

SMILEY FACE

NOTE: UNLESS OTHERWISE SPECIFIED,
 1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
 2. THREAD M16 HARDWARE ONTO LADDER BOLTS AS SHOWN

NEXT ASSEMBLY
 5260095



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5174092	HD-7/9 SERIES PARTS BAG	1	D
2	5215096	PUSH BUTTON AIR ASSEMBLY	1	D
3	5535358	NUT M18 X 2.5 NI	4	-
4	5570795	1/4" POLY-FLO TUBING	17000*mm	-
5	5570050	FLEX TUBE ASSEMBLY 1320mm	1	B
6	5570874	HD-7 P HYD. HOSE ASSY Ø6.4 x 2492mm	1	C
7	5595473	HD-7W CABLE ASSEMBLY Ø10 x 5124mm ST	1	A
8	5595454	HD-7W CABLE ASSEMBLY Ø10 x 6710mm ST	1	B
9	5595917	HD-7W CABLE ASSEMBLY Ø10 x 9328mm ST	1	C
10	5595022	HD-7W CABLE ASSEMBLY Ø10 x 10877mm ST	1	H
11	5715003	POWER UNIT VIBRATION DAMPENER	1	B
12	5745014	HD-7/7500/9 SERIES DRIVE UP RAMP PIN	4	B
13	5700029	HD-SERIES FLEX TUBE BRACKET PLATE	1	F
14	5700033	HD-SERIES FLEX TUBE ANGLE	2	E
15	5700072	WHEEL CHOCK	2	A
16	5545342	WASHER M18 FLAT	4	-
17	5530456	AB 3/4" X 4-3/4"	4	-
18	5600406	HD-7P/7500/9 SERIES TOP PLATE WELDMENT	16	C
19	5700041	HD-7 SERIES INSTALLATION MANUAL	1	-
20	5700047	SAFETY MANUAL ALL / SM 93-1	1	-
21	5900151	BENDPAK #90 WARRANTY CARD	1	-
22	5900152	ALIGN OIM OPERATION INSPECTION & MAINTENANCE	1	-

DO NOT SCALE DRAWING

DRAWN: TM DATE: 11/23/2012

CHECKED: MM DATE: 01/28/2013

DIMENSIONS ARE IN MM

THIRD ANGLE PROJECTION

MATERIAL: ---

SIZE: ---

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REV: a

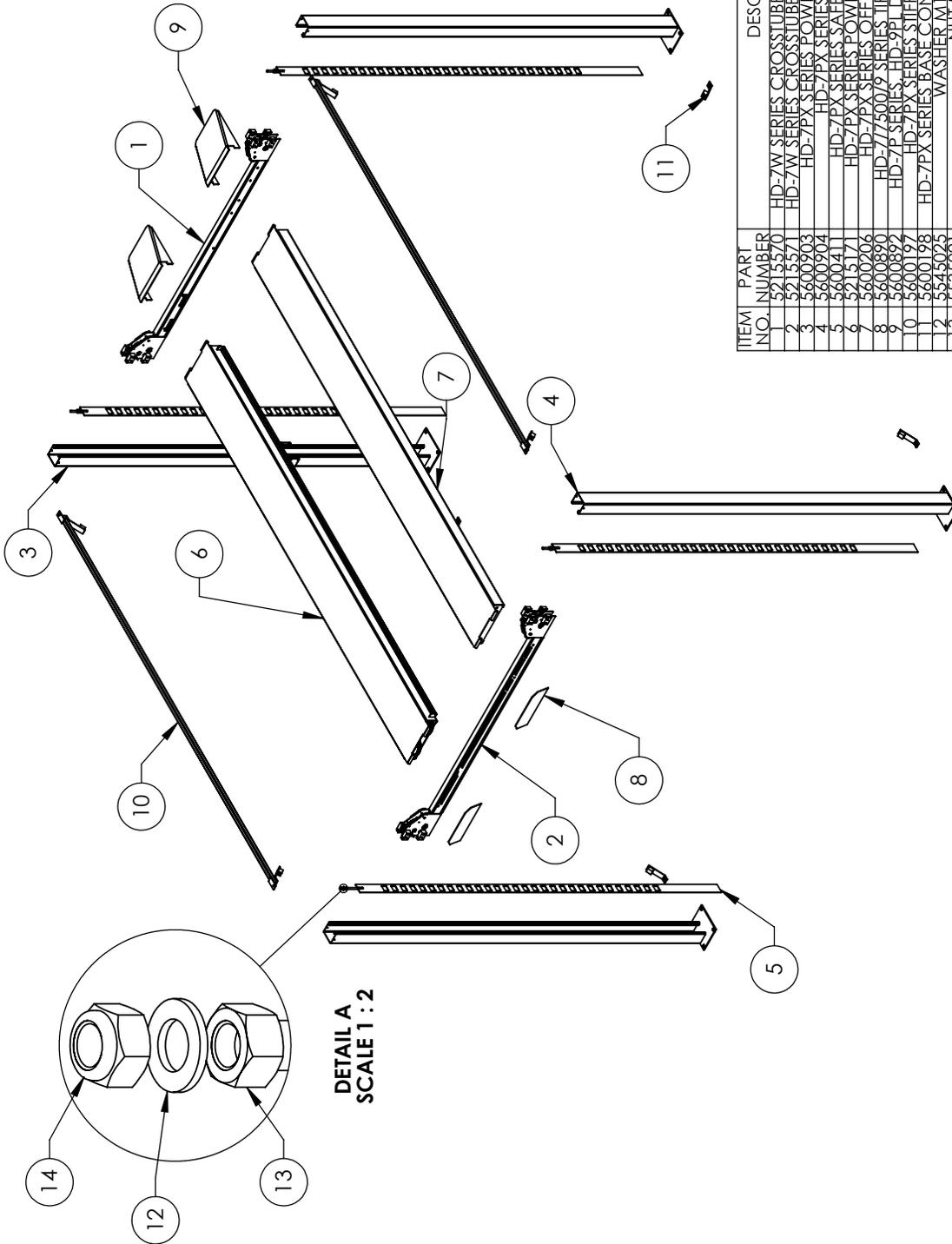
SCALE: 1:25

SHEET 1 OF 1

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- INSERT PARTS BAG INTO PARTS BOX FOR SHIPMENT
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT
- HOSES AND CABLES IN REPRESENTATIONAL FORM
- (*) LENGTH FOR REFERENCE ONLY

NEXT ASSEMBLY
5260095



ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5215570	HD-7W SERIES CROSSTUBE ASSEMBLY SMALL WINDOW	1	A
2	5215571	HD-7W SERIES CROSSTUBE ASSEMBLY LARGE WINDOW	1	A
3	5600903	HD-7PX SERIES POWER SIDE RAMP WELDMENT	1	D
4	5600904	HD-7PX SERIES SIDE RAMP WELDMENT	3	D
5	5600411	HD-7PX SERIES SAFETY LADDER WELDMENT	4	B
6	5215171	HD-7PX SERIES POWER SIDE RAMP ASSEMBLY	1	M
7	5600206	HD-7PX SERIES OFF SIDE RAMP WELDMENT	2	D
8	5600890	HD-7750079 SERIES TIRE STOP PLATE WELDMENT	2	E
9	5600892	HD-7P SERIES HD-9PL DRIVE-UP RAMP WELDMENT	2	E
10	5600197	HD-7PX SERIES STIFFENER TUBE WELDMENT	2	C
11	5600198	HD-7PX SERIES BASE CONNECTOR ANGLE WELDMENT	4	C
12	5545025	WASHER M16 X 30mm FLAT	4	-
13	5535021	NUT M16 X 2.0	4	-
14	5535008	NUT M16 X 2 NL	4	-

DO NOT SCALE DRAWING

DRAWN TM 11/21/2012

CHECKED MM 01/28/2013

1645 LEMONWOOD DR.
SANTA PAULA, CA 93060

BendPak
INDUSTRIAL EQUIPMENT

NAME DATE

THIRD ANGLE PROJECTION

TITLE: HD-7PXXW LIFT SUPERSTRUCTURE

SIZE DWG. NO. 5245371

REV A

SCALE: 1:55

SHEET 1 OF 1

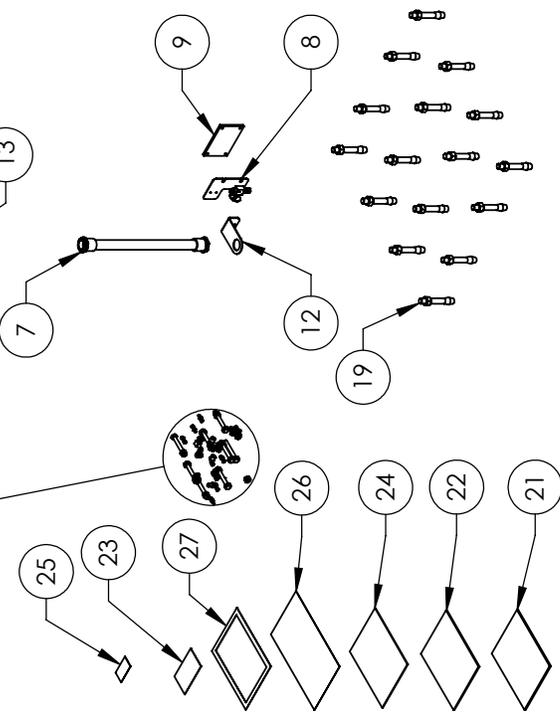
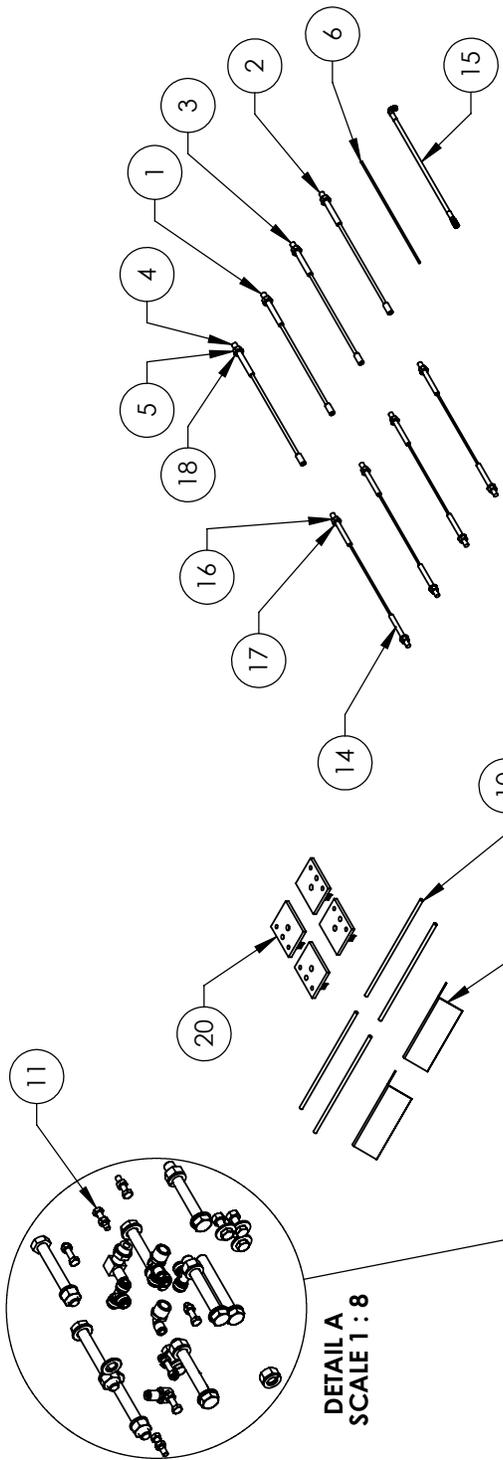
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MATERIAL: ---

SIZE: ---

NEXT ASSEMBLY 5260094

NOTE: UNLESS OTHERWISE SPECIFIED.
 1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
 2. THREAD M16 HARDWARE ONTO LADDER BOLTS AS SHOWN



ITEM NO	PART NUMBER	DESCRIPTION	QTY.	REV
1	5535467	HD-7PXW CABLE ASSEMBLY Ø10 x 5704mm ST		A
2	5575033	HD-7PXW CABLE ASSEMBLY Ø10 x 7301mm ST		A
3	5575469	HD-7PXW CABLE ASSEMBLY Ø10 x 10484mm ST		A
4	5575035	HD-7PXW CABLE ASSEMBLY Ø10 x 12072mm ST		A
5	5535358	NUT M18 x 2.5 NI	4	-
6	5570795	1/4" POLY FLO TUBING	20000*mm	-
7	5570055	HD-7PXW SERIES FLEX TUBE ASSEMBLY 2440mm		D
8	5215155	HD-PX SERIES FLEX TUBE BRACKET LASSY		D
9	5715003	POWER UNIT VIBRATION DAMPENER		B
10	5745014	HD-77750079 SERIES DRIVE UP RAMP PIN	4	B
11	574097	HD-7PX SERIES PARTS BAG	4	D
12	5700033	HD-7PX SERIES FLEX TUBE ANGLE	2	E
13	5700072	WHEEL CHOCK	2	A
14	5575032	HD-7PX SERIES CABLE ASSY Ø6 x 5770mm DT	4	E
15	5570876	HD-7PX SERIES HYDRAULIC HOSE ASSEMBLY Ø6.4 x 4090mm	1	E
16	5535021	NUT M16 x 2.0	8	-
17	5545075	WASHER M16 x 30mm FLAT	8	-
18	5545342	WASHER M18 FLAT	4	-
19	5530456	AB 3/4" x 4 - 3/4"	16	-
20	5600255	HD-7PX SERIES POST TOP PLATE WELDMENT	4	B
21	5900041	HD-7 SERIES INSTALLATION MANUAL	4	A
22	5900147	SAFETY MANUAL ALL / SM 93-1	1	A
23	5900151	BENDPAK #90 WARRANTY CARD	1	A
24	5900152	ALIGN OIM OPERATION INSPECTION & MAINTENANCE	1	A
25	5900153	ALL SAFETY MANUALS STICKER	1	A
26	5905103	WARNING ALL / W 200W	1	A
27	5905151	SAFETY TIPS CARD ALL ST 90	1	A

DO NOT SCALE DRAWING

DIMENSIONS ARE IN MM

DRAWN TM 11/21/2012

CHECKED MM 01/28/2013

THIRD ANGLE PROJECTION

NAME DATE

1645, LEMONWOOD DR. SANTA PAULA, CA 93060

BendPak INCORPORATED

TITLE: PARTS BOX HD-7PXW

SIZE DWG. NO. 5250094

REV A

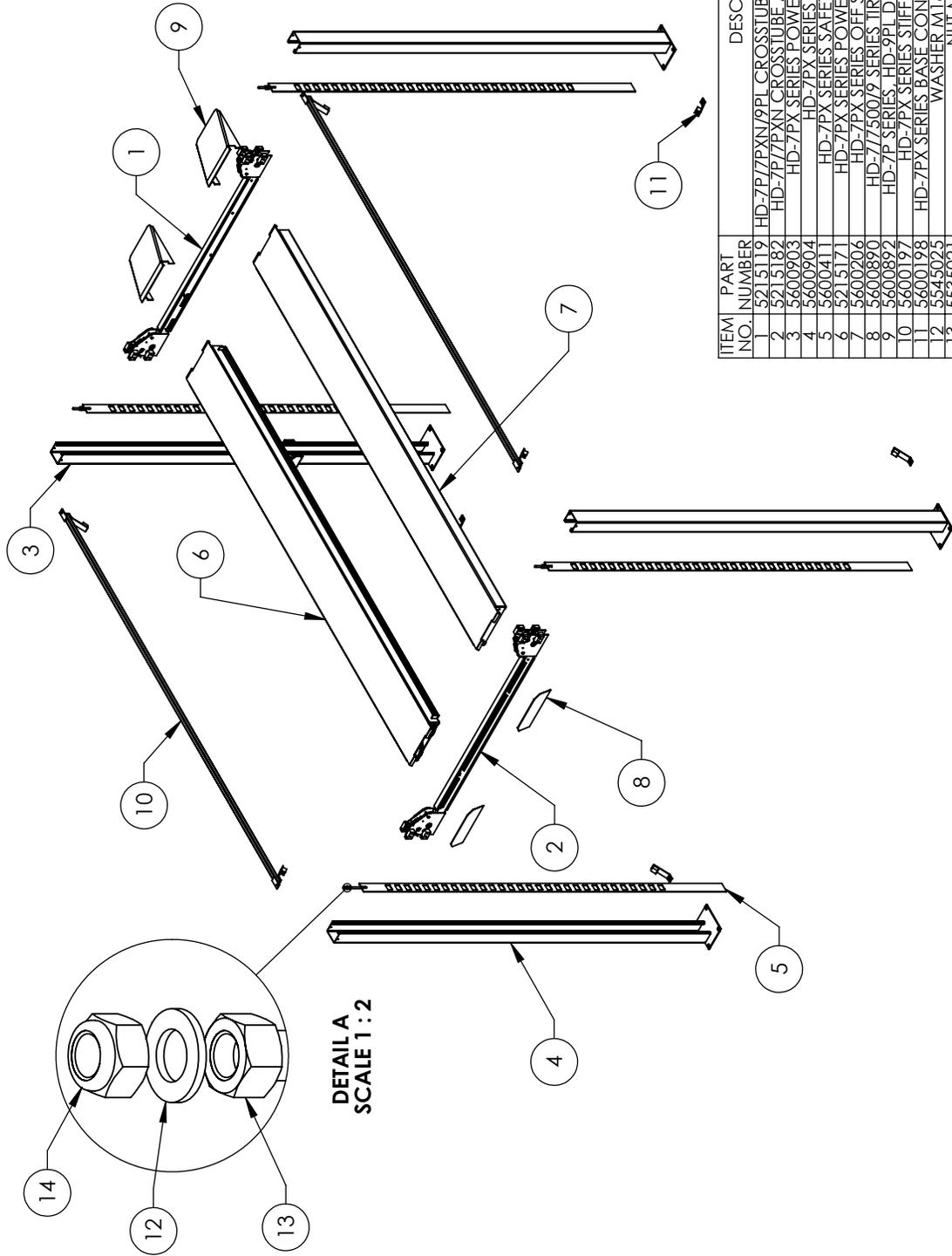
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SHEET 1 OF 1

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NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- INSERT PARTS BAG INTO PARTS BOX FOR SHIPMENT
- THREAD 5535358 WITH 5545342 ONTO CABLES FOR SHIPMENT
- THREAD 5535021 WITH 5545025 ONTO CABLES FOR SHIPMENT
- HOSES AND CABLES IN REPRESENTATIONAL FORM
- (*) LENGTH FOR REFERENCE ONLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY	REV
1	5215119	HD-7P/7PXN/9PL CROSS-TUBE ASSEMBLY SMALL WINDOW	1	N
2	5215182	HD-7P/7PXN CROSS-TUBE ASSEMBLY LARGE WINDOW	1	N
3	5600903	HD-7PX SERIES POWER SIDE POST WELDMENT	1	D
4	5600904	HD-7PX SERIES POST WELDMENT	3	D
5	5600411	HD-7PX SERIES SAFETY LADDER WELDMENT	4	B
6	5215171	HD-7PX SERIES POWER SIDE RAMP ASSEMBLY	1	M
7	5600206	HD-7PX SERIES OFF SIDE RAMP WELDMENT	1	F
8	5600890	HD-7/7500/9 SERIES TIRE STOP PLATE WELDMENT	2	D
9	5600892	HD-7P SERIES HD-9PL DRIVE-UP RAMP WELDMENT	2	E
10	5600197	HD-7PX SERIES SUFFENER TUBE WELDMENT	2	C
11	5600198	HD-7PX SERIES BASE CONNECTOR ANGLE WELDMENT	4	C
12	5545025	WASHER M16 x 30mm FLAT	4	-
13	5535021	NUT M16 x 2.0	4	-
14	5535008	NUT M16 x 2 NL	4	-

DO NOT SCALE DRAWING

NAME: _____ DATE: _____

DRAWN: TM 08/16/2012

CHECKED: MT 09/27/2012

DIMENSIONS ARE IN MM

THIRD ANGLE PROJECTION

TITLE: HD-7PXN LIFT SUPERSTRUCTURE

SIZE: DWG. NO. A 5245368

REV: A

SCALE: 1:55

SHEET 1 OF 1

1645 LEMONWOOD DR. BENDPAK SANTA PAULA, CA 93060

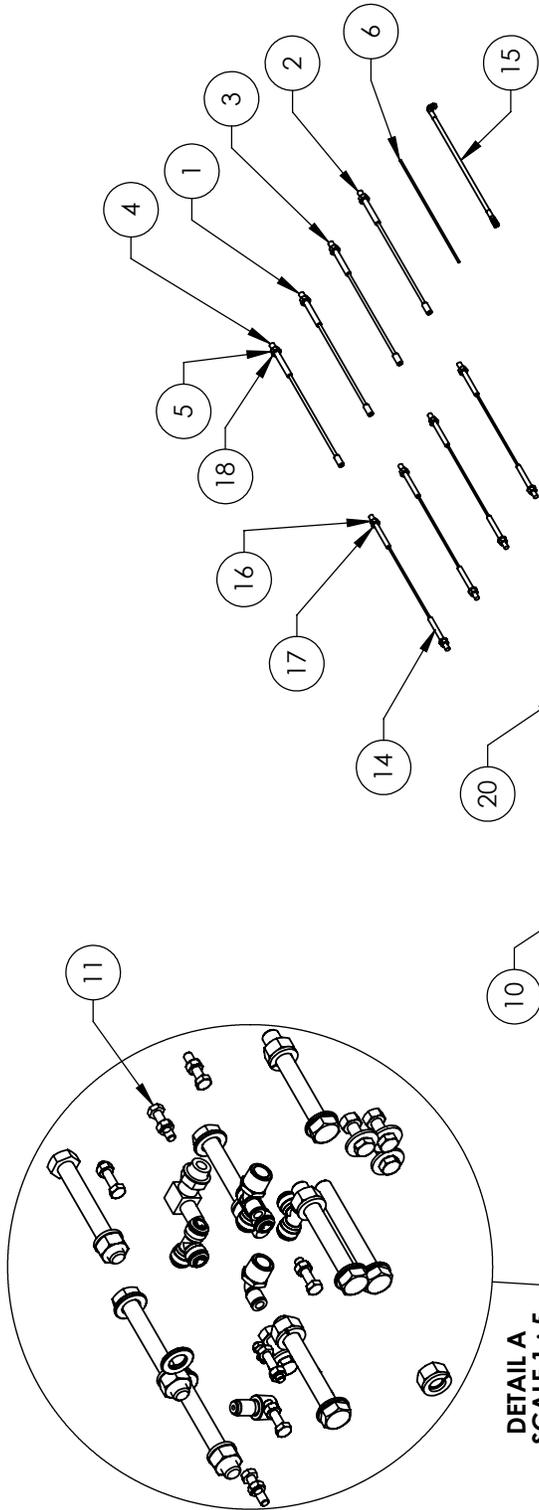
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NOTE: UNLESS OTHERWISE SPECIFIED.

1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

2. THREAD M16 HARDWARE ONTO LADDER BOLTS AS SHOWN

NEXT ASSEMBLY 5260075



ITEM NO	PART NUMBER	DESCRIPTION	QTY.	REV
1	5595027	HD-7PXN CABLE ASSEMBLY Ø10 x 5675mm		D
2	5595457	HD-7PXN CABLE ASSEMBLY Ø10 x 7081mm ST		B
3	5595029	HD-7PXN CABLE ASSEMBLY Ø10 x 10445mm		F
4	5595030	HD-7PXN CABLE ASSEMBLY Ø10 x 11859mm		D
5	5535358	NUT M18 X 2.5 NL	4	-
6	5570795	1/4" POLY-FLO TUBING	20000*mm	-
7	5570200	HD-7PXN SERIES FLEX TUBE ASSEMBLY 2025mm		A
8	5215155	HD-PX SERIES FLEX TUBE BRACKET ASSY		B
9	5715003	POWER UNIT VIBRATION DAMPENER		B
10	5745014	HD-77500/9 SERIES DRIVE UP RAMP PIN	4	B
11	5774097	HD-7PX SERIES PARTS BAG		B
12	5700033	HD-SERIES FLEX TUBE ANGLE	1	E
13	5700072	WHEEL CHOCK	2	E
14	5595032	HD-7PX SERIES CABLE ASSY Ø6 x 5770mm DT	4	A
15	5570876	HD-7PX SERIES HYDRAULIC HOSE ASSEMBLY Ø6.4 x 4090mm	1	E
16	5535021	NUT M16 X 2.0	8	-
17	5545025	WASHER M16 X 30mm FLAT	8	-
18	5545342	WASHER M18 FLAT	4	-
19	5530456	AB 3/4" x 4 - 3/4"	16	-
20	5600255	HD-7PX SERIES POST TOP PLATE WELDMENT	4	B
21	5900041	HD-7 SERIES INSTALLATION MANUAL		-
22	5900147	SAFETY MANUAL ALL SM 93-1		-
23	5900151	BENDPAK #90 WARRANTY CARD		-
24	5900152	ALIGN OIM OPERATION INSPECTION & MAINTENANCE	1	-
25	5900153	ALL SAFETY INSTRUCTIONS STICKER		-
26	5905103	WARNING ALL/ML 200W		-
27	5905151	SAFETY TIPS CARD ALL-ST 90		-

DO NOT SCALE DRAWING

DRAWN TM 08/16/2012

CHECKED MM 01/28/2013

THIRD ANGLE PROJECTION

NAME DATE

1645 LEMONWOOD DR.
BendPak® SANTA PAULA, CA 93060

TITLE: PARTS BOX HD-7PXN

SIZE DWG. NO. A 5250090

REV B

SCALE: 1:25

SHEET 1 OF 1

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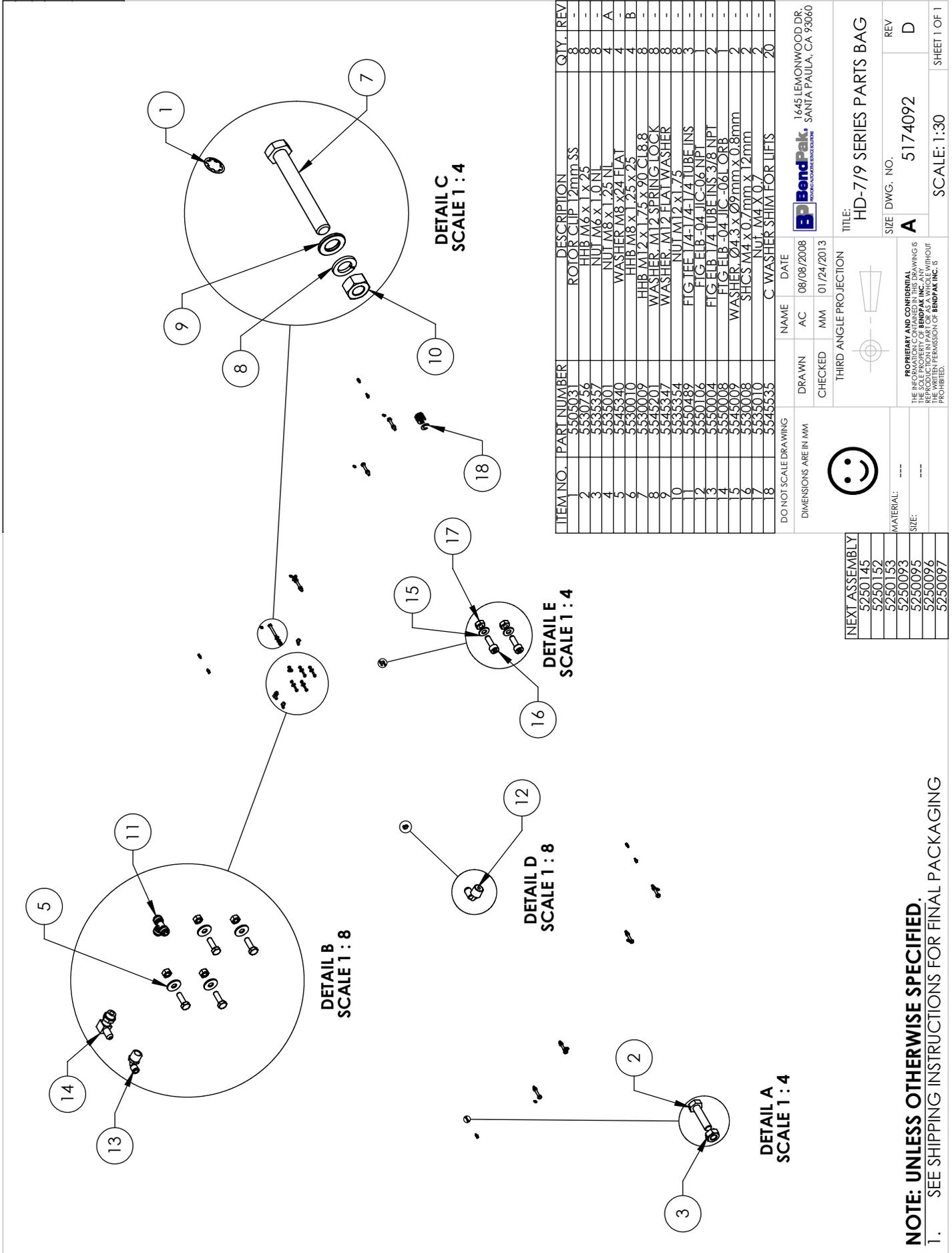
MATERIAL: ---

SIZE: ---

NEXT ASSEMBLY 5260075

NOTE: UNLESS OTHERWISE SPECIFIED.

- SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING
- INSERT PARTS BAG INTO PARTS BOX FOR SHIPMENT
- INSERT THREAD 5545342 ONTO CABLES FOR SHIPMENT
- INSERT THREAD 5535021 WITH 5545025 ONTO CABLES FOR SHIPMENT
- HOSES AND CABLES IN REPRESENTATIONAL FORM
- (*) LENGTH FOR REFERENCE ONLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5503031	ROTOR CLIP 12mm SS	8	-
2	5530756	HHB M6 x 1 x 25	8	-
3	5535357	NUT M6 x 10 NL	8	-
4	5535001	NUT M8 x 1.25 NL	4	A
5	5545340	WASHER M8 x24 FLAT	4	-
6	5530010	HHB M8 x 1.25 x 25	4	B
7	5530009	HHB M12 x 1.75 x 90 CL8.8	8	-
8	5545201	WASHER M12 SPRING LOCK	8	-
9	5545347	WASHER M12 FLAT WASHER	8	-
10	5535354	NUT M12 x 1.75	8	-
11	5530487	FIG TEL 1/4-1/4-1/4 TUBE INS	3	-
12	5550106	FIG ELB-04 JIC-08 NPT	1	-
13	5550094	FIG ELB 1/4 TUBE INS 3/8 NPT	2	-
14	5550008	FIG ELB-04 JIC-06L ORB	1	-
15	5545009	WASHER Ø24.3 x Ø9mm x 0.8mm	2	-
16	5530008	SHCS M4 x 0.7mm x 12mm	2	-
17	5535010	Nut M4 X 0.7	2	-
18	5545535	C WASHER SHIM FOR LIFTS	20	-

DO NOT SCALE DRAWING
 NAME: AC DATE: 08/08/2008
 DRAWN: AC
 DIMENSIONS ARE IN MM
 CHECKED: MM 01/24/2013

THIRD ANGLE PROJECTION

TITLE: HD-7/9 SERIES PARTS BAG

SIZE: DWG. NO. 5174092

REV: D

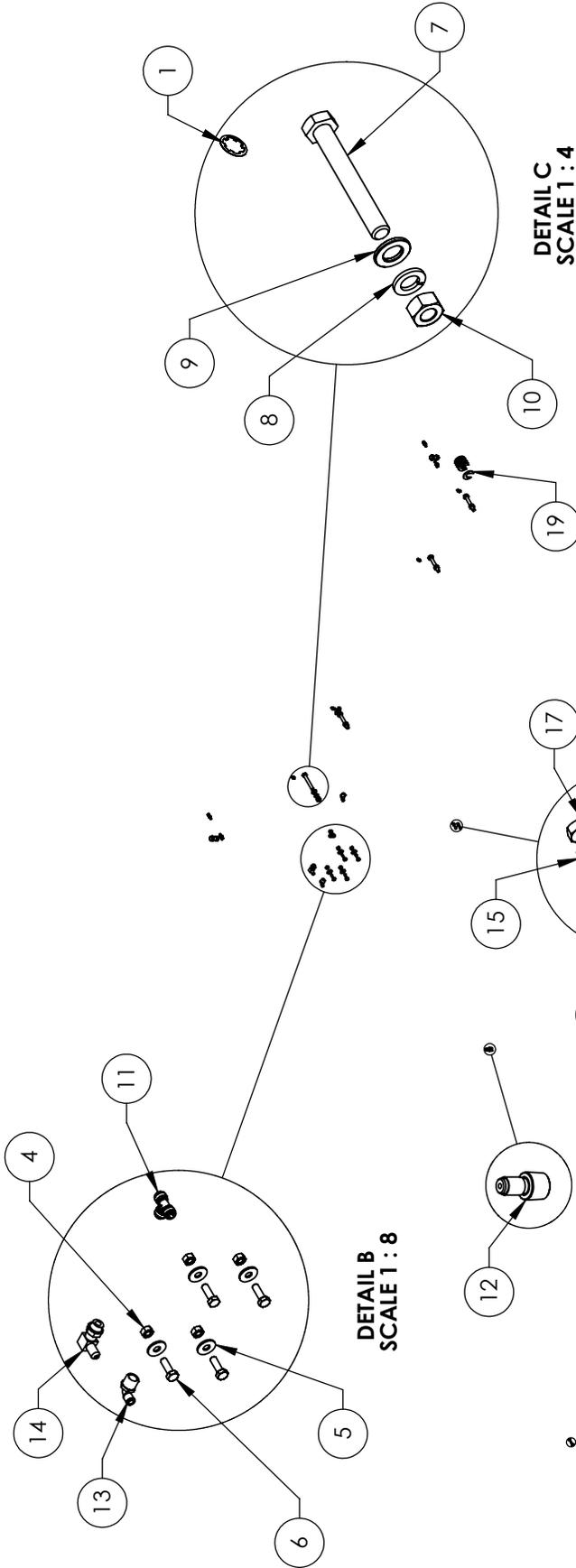
SCALE: 1:30

SHEET 1 OF 1

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NEXT ASSEMBLY
5250145
5250152
5250153
5250093
5250095
5250096
5250097

NOTE: UNLESS OTHERWISE SPECIFIED, SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING



DETAIL C
SCALE 1 : 4

DETAIL B
SCALE 1 : 8

DETAIL D
SCALE 1 : 4

DETAIL F
SCALE 1 : 2

DETAIL E
SCALE 1 : 4

DETAIL A
SCALE 1 : 4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REV
1	5505031	ROTOR CLIP 12mm SS	8	-
2	550736	HHB M6 x 1 x 25	8	-
3	553537	NUT M6 x 1.0 NL	8	-
4	5535001	NUT M8 x 1.25 NL	4	-
5	5545340	WASHER M8 X24 FLAT	4	-
6	5530010	HHB M8 x 1.25 x 25	4	-
7	5530009	HHB M12 x 1.75 x 90 C18.8	8	-
8	5545201	WASHER M12 SPRING LOCK	8	-
9	5545347	WASHER M12 FLAT WASHER	12	-
10	5535354	NUT M12 x 1.75	12	-
11	5550489	FIG TEE 1/4-1/4-1/4 TUBE INS	3	-
12	5550493	FIG RST 04 JIC X-06 NPT X 062 ID	1	-
13	5550004	FIG ELB 1/4 TUBE INS 3/8 NPT	2	-
14	5550008	FIG ELB 04 JIC -06L ORB	2	-
15	5545009	WASHER Ø4.3 x Ø9mm x 0.8mm	2	-
16	5530008	SHCS M4 x 0.7mm x 12mm	2	-
17	5535010	Nut M4 X 0.7	4	-
18	5530076	HHB M12 x 1.75 x 35mm	4	-
19	5545535	C WASHER SHIM FOR LIFTS	19	-

DO NOT SCALE DRAWING
 DRAWN AC 08/08/2009
 CHECKED MM 01/24/2013
 NAME DATE
 DIMENSIONS ARE IN MM

THIRD ANGLE PROJECTION

TITLE: HD-7PX SERIES PARTS BAG
 SIZE DWG. NO. A 5174097
 REV D
 SCALE: 1:30 SHEET 1 OF 1

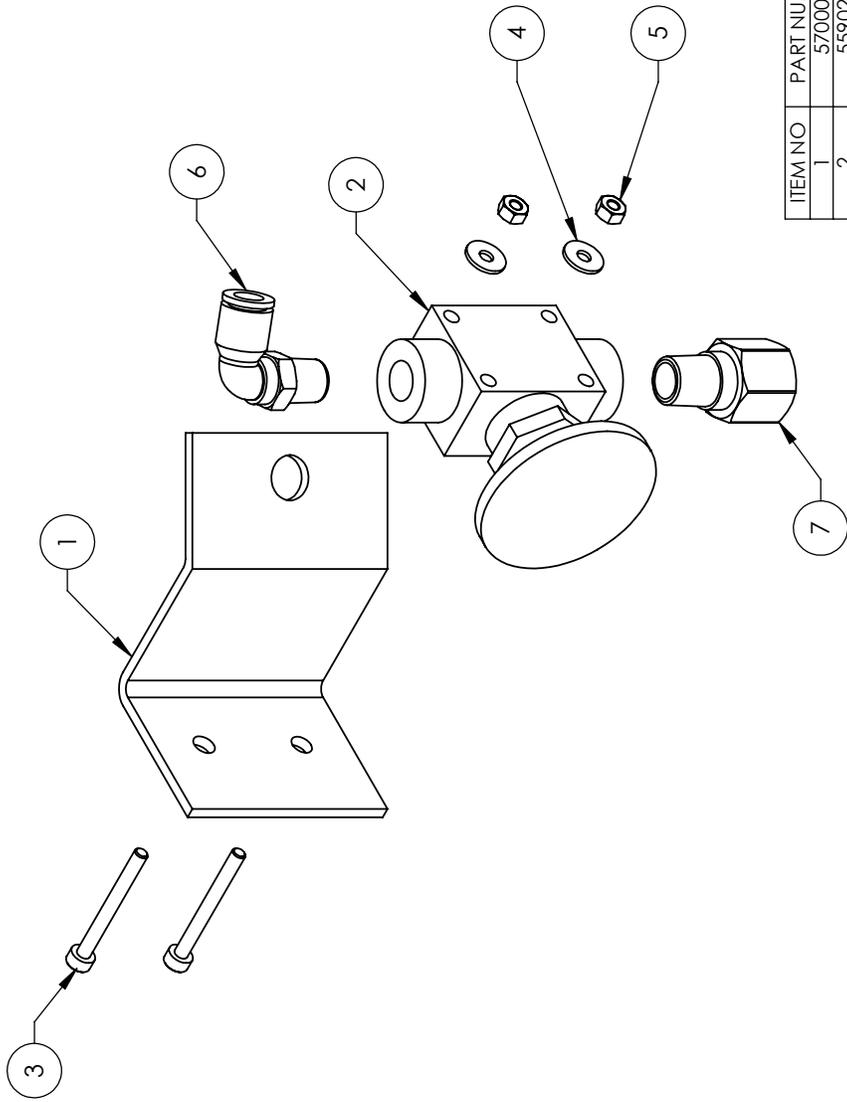
1645 LEMONWOOD DR.
 SANTA PAULA, CA 93060

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 1. SEE SHIPPING INSTRUCTIONS FOR FINAL PACKAGING

MATERIAL: ---
 SIZE: ---

NEXT ASSEMBLY
 5250090
 5250094



ITEM NO	PART NUMBER	DESCRIPTION	QTY	REV
1	5700031	ZERO ANGLE MITG BRACKET	1	C
2	5590240	PUSH BUTTON AIR VALVE	1	A
3	5530043	SHCS M3 x 0.5 x 30	2	-
4	5545024	WASHER M3 x 9mm	2	-
5	5535020	NUT M3 x 0.5 NL	2	-
6	5550481	FTG ELB 1/4 TUBE INS 1/8 NPT	1	-
7	5550486	FTG NPL -02 NPT x -04 F NPT	1	-

NEXT ASSEMBLY	
5150150	5250103
5250024	5250104
5250025	5250153
5250083	5250152
5250093	5250172
5250091	5250172
5250092	5250172
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5250172	5250172

DO NOT SCALE DRAWING
 DIMENSIONS ARE IN MM

NAME AC
 DATE 3/14/2008
 DRAWN AC
 CHECKED MM
 01/24/2013

THIRD ANGLE PROJECTION

MATERIAL: ---
 SIZE: ---

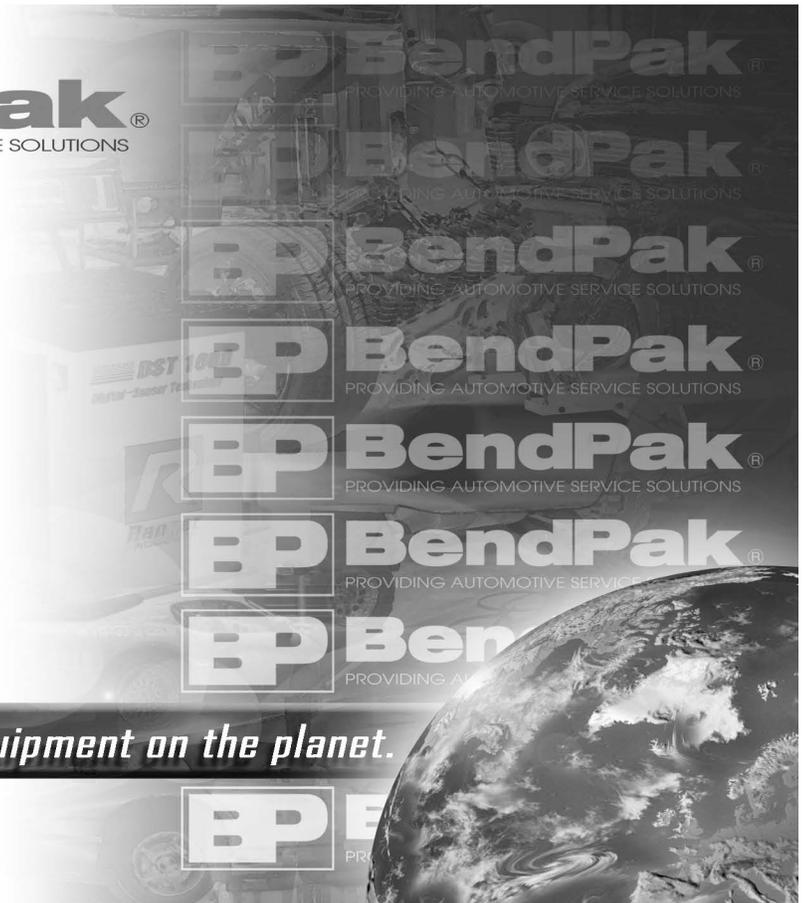
BP BendPak 1645 LEMONWOOD DR.
 SANTA PAULA, CA 93060

TITLE:
PUSH BUTTON AIR ASSEMBLY
 SIZE DWG. NO. **A 5215096**
 REV **D**

SCALE: 2:3
 SHEET 1 OF 1

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