

# GC-30 GAS CADDY

## **INSTRUCTIONS • PARTS DRAWING • PARTS LIST**

## **ITEM # 12652**



#### **ASSEMBLY**

- 1. Remove all packaging and check carefully for concealed shipping damage.
- 2. Take the handle arm and place on pump with slot end on pump shaft. The use supplied nut and tighten secure ly. Take the black handle and bolt, and thread into handle and arm far enough that there is thread sticking through the backside and use supplied nut on backside of handle arm to lock black handle in place. Remove the red plugs from pump and insert steel hex bushing into bottom side of pump. Be sure to apply teflon tape to the threads of hex bushing.
- 3. Slide wheels onto axle and snap on the retaining rings.
- 4. Install pump and hose. Refer to parts illustration.
- 5. If desired, mount caddy identification label (Unleaded, Gasoline, Diesel or Mixed Fuels) on front or side of caddy.
- 6. Always have ground wire clamp attached to a known ground.



### **OPERATION**

- 1. This pump is furnished with a hose to transfer fuel.
- 2. Rotate pump handle briskly to obtain initial prime.
- 3. Rotate pump handle clockwise to draw from the caddy counterclockwise rotation for suction.

<u>NOTE:</u> The arrow which is on base plate inside gauge, must point to opposite corner of gas caddy. This is necessary to prevent gauge float arm from binding against tank sides.

#### HANDY, DIVISION OF JANCO INDUSTRIES, INC.

401 South 2nd. Marshalltown, IA 50158 Ph: 855-752-5446 Fax 641-752-1205 www.handyindustries.com

