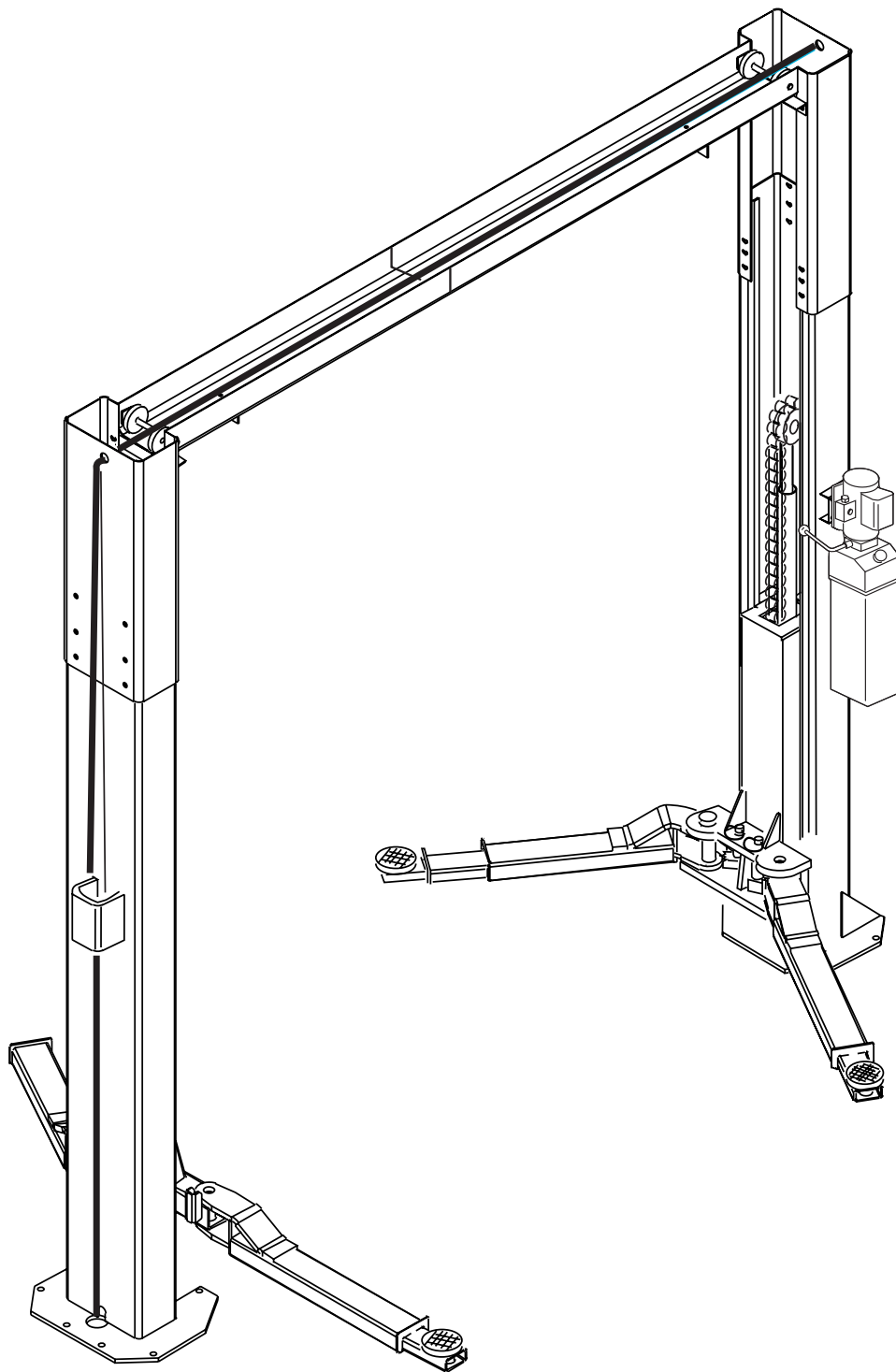


INSTALLATION AND OPERATION MANUAL

MTP-11A LIFT



INSTALLATION MANUAL CONTENTS MTP-11A LIFT
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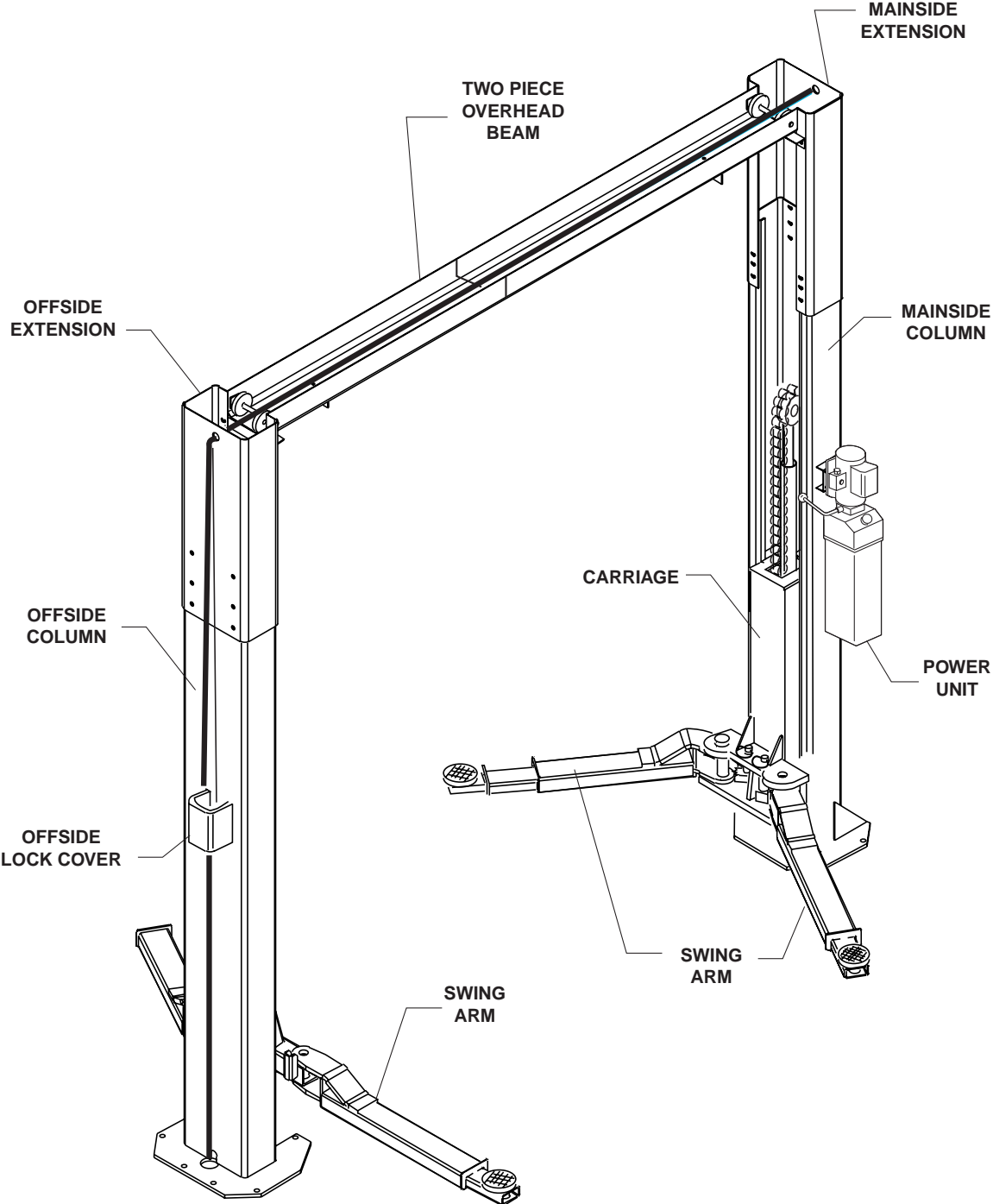
Operation

Learn proper operation and recheck lift components

Maintenance Schedule

Please read and follow the maintenance guide

Troubleshooting Guide



**IDENTIFY PARTS
MTP-11 LIFT**

LIFT SPECIFICATIONS

CATEGORY	LOW	HIGH
CAPACITY	11,000 LB	11,000 LB
LIFTING TIME	55 SECONDS	55 SECONDS
OVERALL HEIGHT	141-1/2"	145-1/2"
OVERALL WIDTH	137-1/2"	137-1/2"
BETWEEN COLUMNS	110-3/4"	110-3/4"
DRIVE THROUGH	98-5/8"	98-5/8"
HEIGHT SHUT-OFF	136"	140"

Important notes

- Do not install this lift on any asphalt surface.
- Do not install this unit on any surface other than concrete conforming to minimum specifications.
- Do not install this lift over expansion joints or cracks. Check with building architect.
- Do not install this lift on a second floor with a basement beneath without written authorization from building architect.
- This lift is only as good as the floor you put it on. A good level floor is recommended for proper lift operation and installation. Cement should be minimum of 4" thick and 3,000 psi tensile strength with steel or fiber mesh reinforcement.
- The lift is intended to raise the entire body of the vehicle only. Do not attempt to lift only part of the vehicle. Improper use of this equipment could result in damage to the lift, yourself or other property.
- The lift is intended to lift vehicles only. It is not designed to lift any person or equipment containing persons.
- All persons using this equipment should be qualified, responsible persons and should follow the operation and safety guidelines set forth in this manual.
- For specifications on concrete pads, please call for technical assistance.
- Improper installation can cause damage or injury. Manufacturer will assume no liability for loss or damage of any kind, expressed or implied, resulting from improper installation or use of this product. Read the installation and operation manual in its entirety before attempting to install the lift.

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Step 1: Measure lift area and check area for defects

The first step to any successful installation is to measure the bay for correct positioning of the lift. Measure the width of your doorway and divide it by two. This will give you the center of your doorway. Make a mark on the floor at the center of the doorway and measure from the side—wall to center mark. Note the distance and measure the same distance from the side wall at the front of the shop. Now snap a chalk line between the two marks—this is the center line for your lift.

Measure 74" from the center line to each side of the center line at front and rear of shop. Snap two more lines. These are your lift's outer dimensions (see Figure 1).

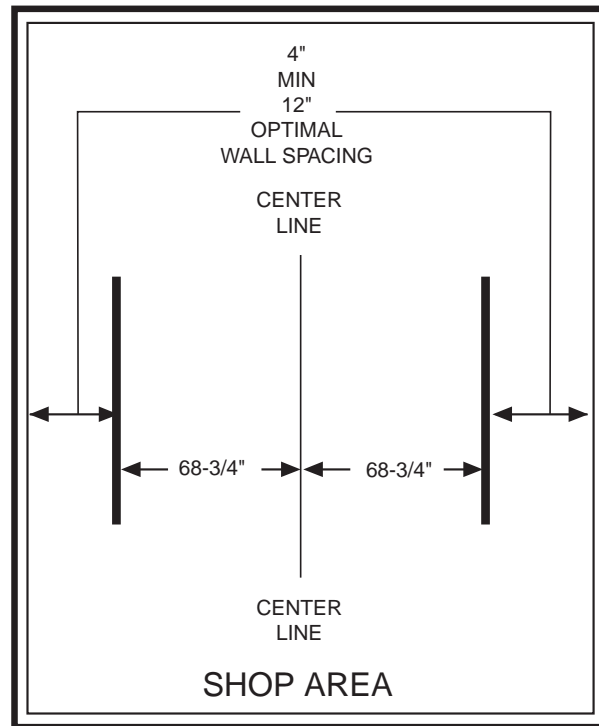


FIGURE 1

NOTE: If you have less than 4" between the wall and your outer dimension, you should move the lift over to allow for at least 4" of space. Manufacturer recommends 12" between the wall and the outer dimension, but where that is not possible, 4" is acceptable.

**Installation Manual
MTP-11A LIFT**

Step 1: continued

Measure 12' from each side of the shop door, snap horizontal chalk line as shown. Use square and measure 12" from each side of previous chalk line on each side and snap horizontal chalk line as shown

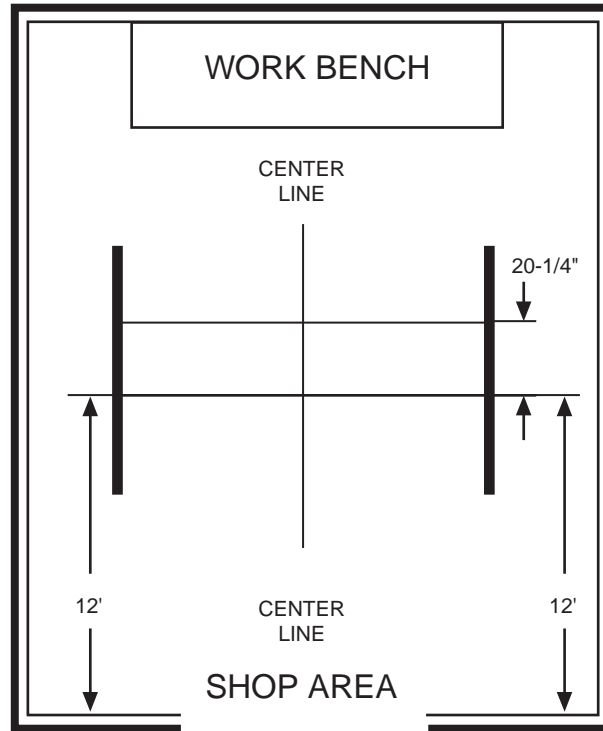


FIGURE 2

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Step 2: Assemble Extensions to each column

With the column laying down, slide Extension onto column and line up holes. Use 3/8 x 3/4" long bolts, washer and lock washers. Tighten. (see Figure 3.)

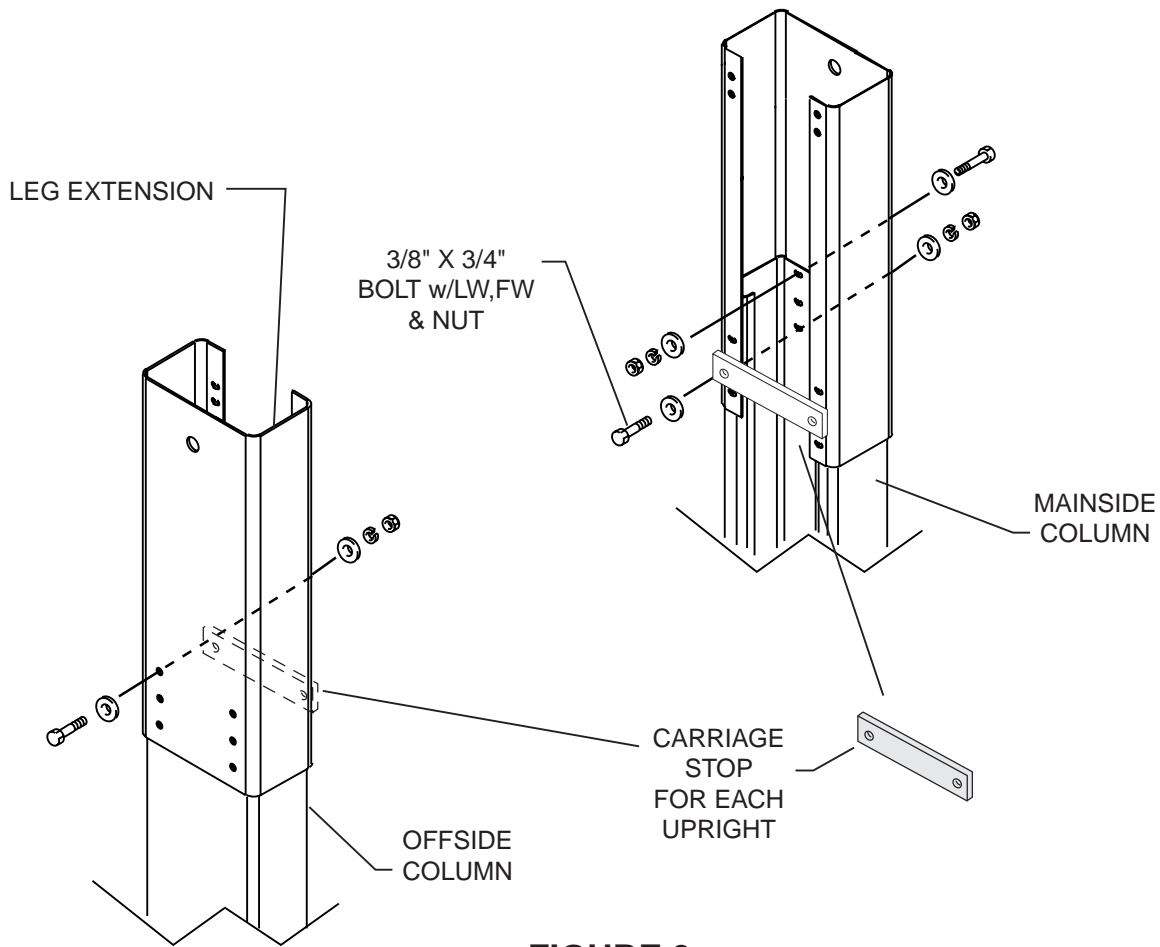


FIGURE 3

Installation Manual MTP-11A LIFT

Step 3: Assemble Cable Lock Pulley to each extension

Assemble Cable lock bracket to extensions using hardware supplied.

Step 4: Position columns and level.

Examine the area where your lift is going. Check for large cracks in the floor, expansion joints and for overhead obstructions. If either column is going to sit

across or on top of an expansion joint, you may need to move the lift to a different location.

NOTE: *Bolt holes in the base plate should be at least 4" from any expansion joint or large crack. You will need at least 12' of unobstructed ceiling height.*

Position the columns as shown in Figure 6. Using a four foot level, $\frac{3}{4}$ " flat washers and shims provided, shim the columns level, front-to-back and side-to-side.

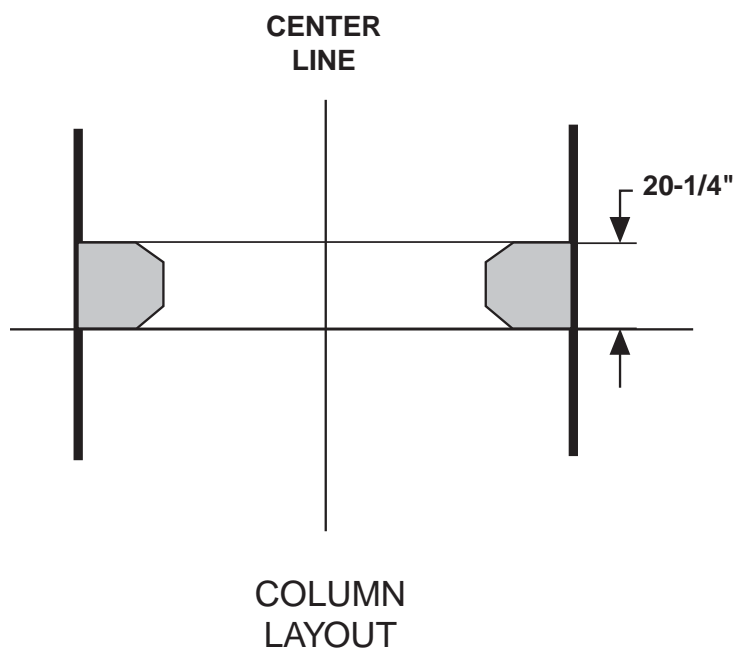


FIGURE 6

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Step 6: Install anchor bolts and re-level columns.

You will need a rotary hammer with a $\frac{3}{4}$ " carbide masonry bit (most rental outlets carry them). Do not use a regular drill and bit!

Your floor must be a minimum of 5" thick and 2,400 psi concrete or better. Using your rotary hammer, drill twelve $\frac{3}{4}$ " holes. Drill through the floor and hammer the anchor bolts in half-way (install the nut and flat washer on the bolt before placing them into the hole).

NOTE: Be careful not to move the columns when drilling. One way to avoid this is to drill the holes and place the bolts one-at-a-time and save the inside hole for last.

Recheck the level of each column and place shims around or beside each bolt and wherever there is space. Hammer the anchor bolts all the way down. Using a torque wrench, tighten the anchor bolts to 110 in-pounds of torque **NOTE: Reset to 120 in-pounds in 2-days.** Recheck the level of the columns. If the columns are off, loosen the anchors and use a pry bar to tilt the columns and shim as needed. Retighten and check again. Now tighten the bolts on the uprights. With all bolts tight and the columns as close to level as you can get, you will have a good solid installation and years of trouble-free service.

Step 7: Install and adjust cables.

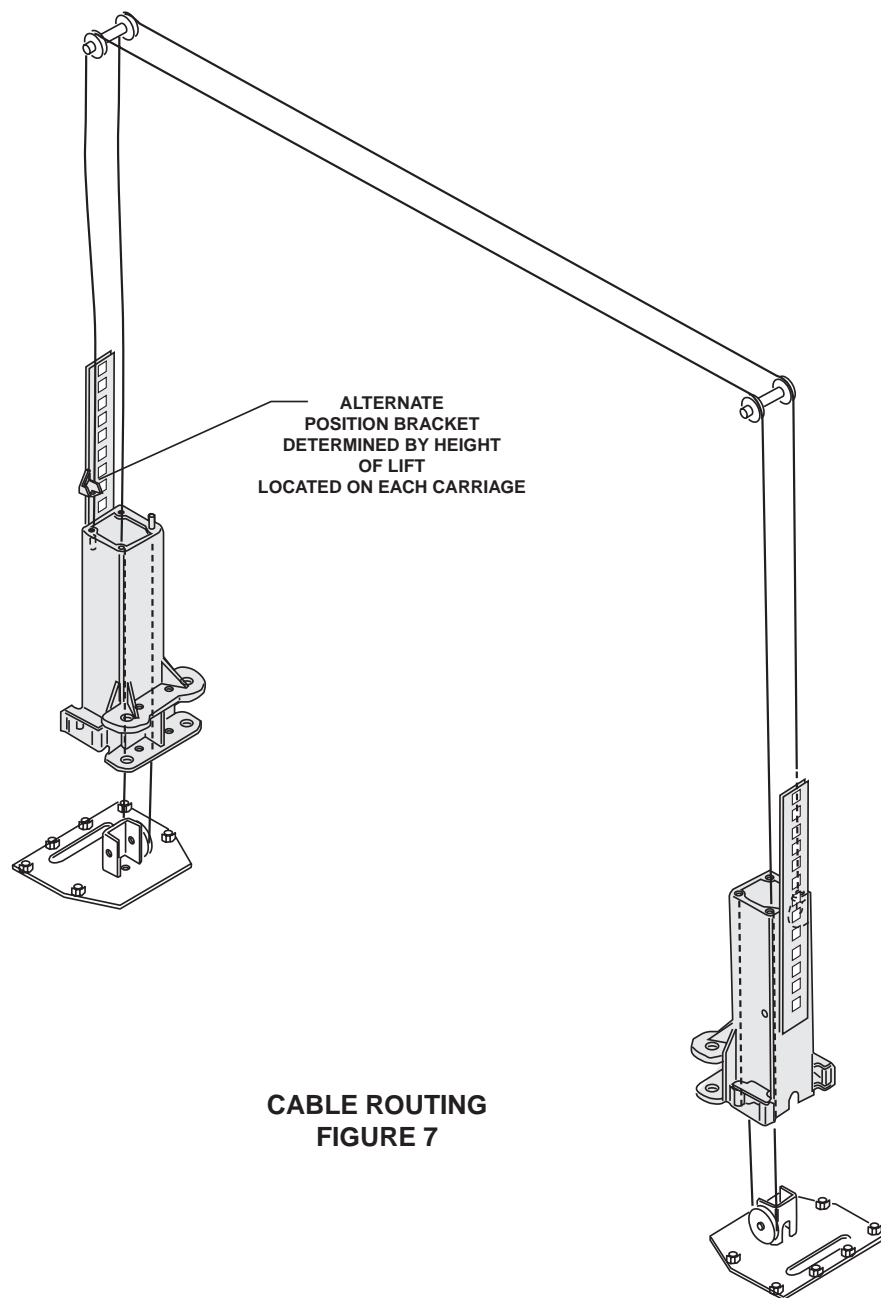
Using two people, a fork-lift or shop crane, lift each carriage to the second or third lock. Allow each carriage to rest on the locks and measure each side to be sure they are at the same height. Unwrap the two large cables and separate them. Remove the four $\frac{3}{4}$ " lock nuts and four $\frac{3}{4}$ " thin flat washers. Place nuts and two flat washers on each carriage so they are easy to get at.

Route cables per diagram. See figure 7

With both cables in place, you are ready to adjust. Start on the left side. With a pair of vice grips, grab the bottom of the rod whose threads are pointing up. Place a deep socket on the nut and tighten it until the opposite side raises $\frac{1}{4}$ ". Tighten the other side the same way until it comes back down $\frac{1}{4}$ " and then give it one full turn. Both cables should now have the same tension.

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Step 7: Install and adjust cables. (CONTINUE)

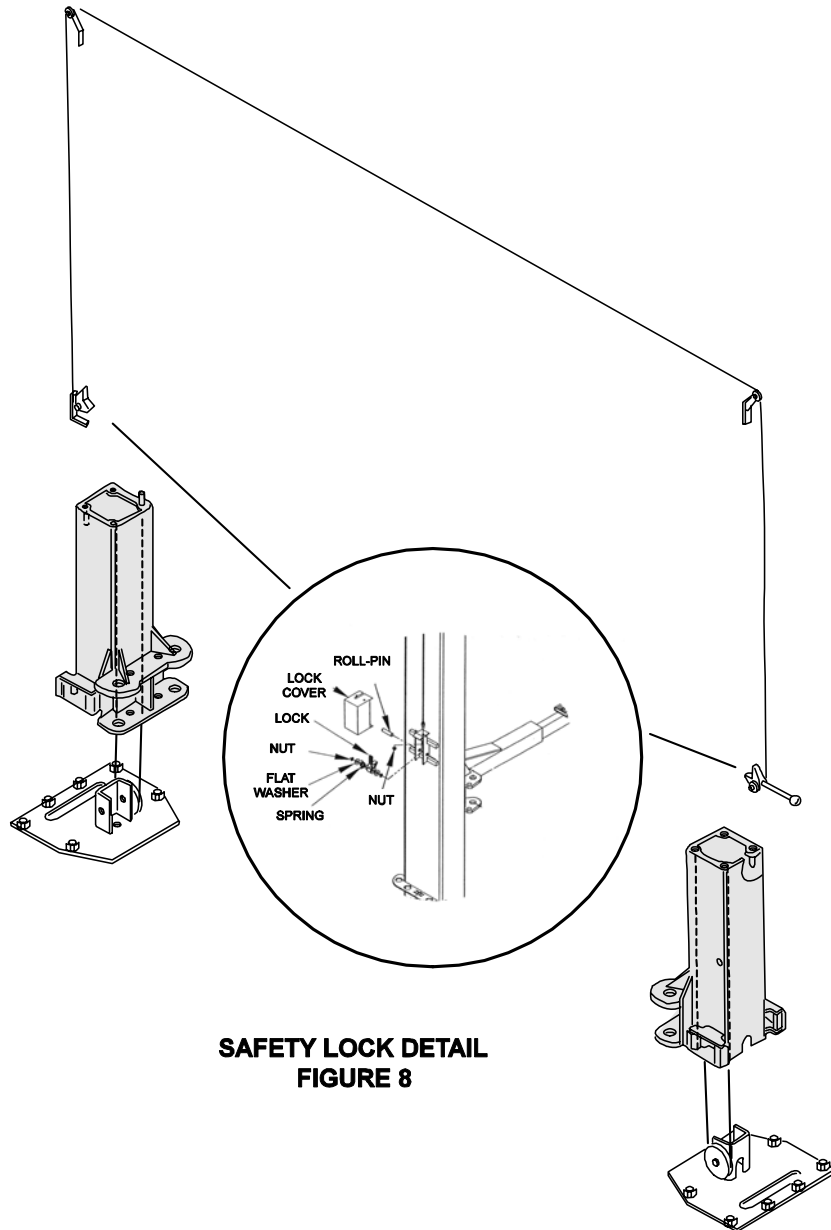


NOTE: ⇨ Do not overtighten cables. This will cause lift to lose carrying capacity and could damage the components

Installation Manual MTP-11A LIFT

Step 8: Install Single point lock cable

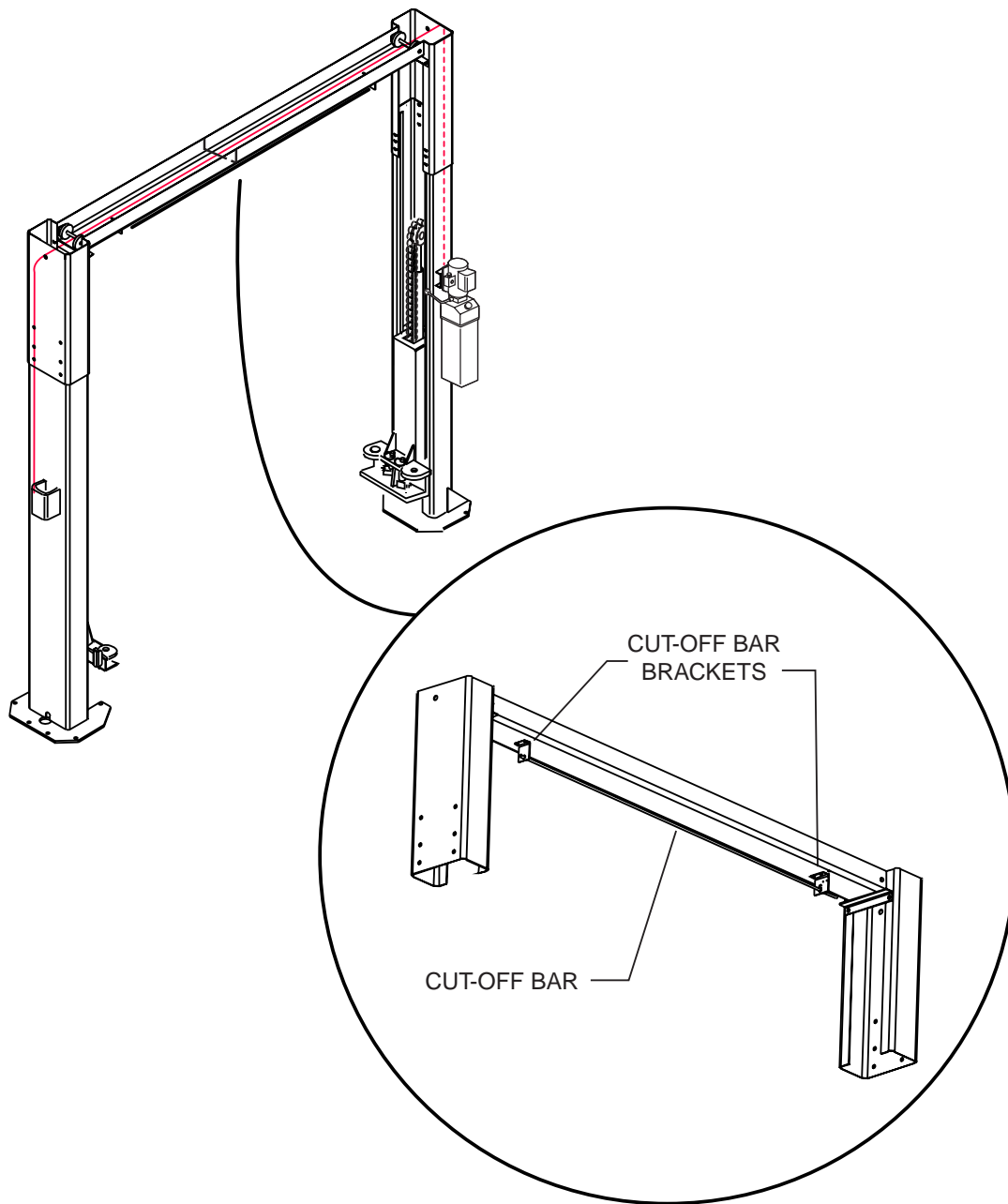
Install Single point lock cable as shown. Route from Offside lock pulley up to pulley on Extension across to other pulley down to Mainside lock pulley. See Figure 8.



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Step 9: Install Cut-off bar and limit switch.

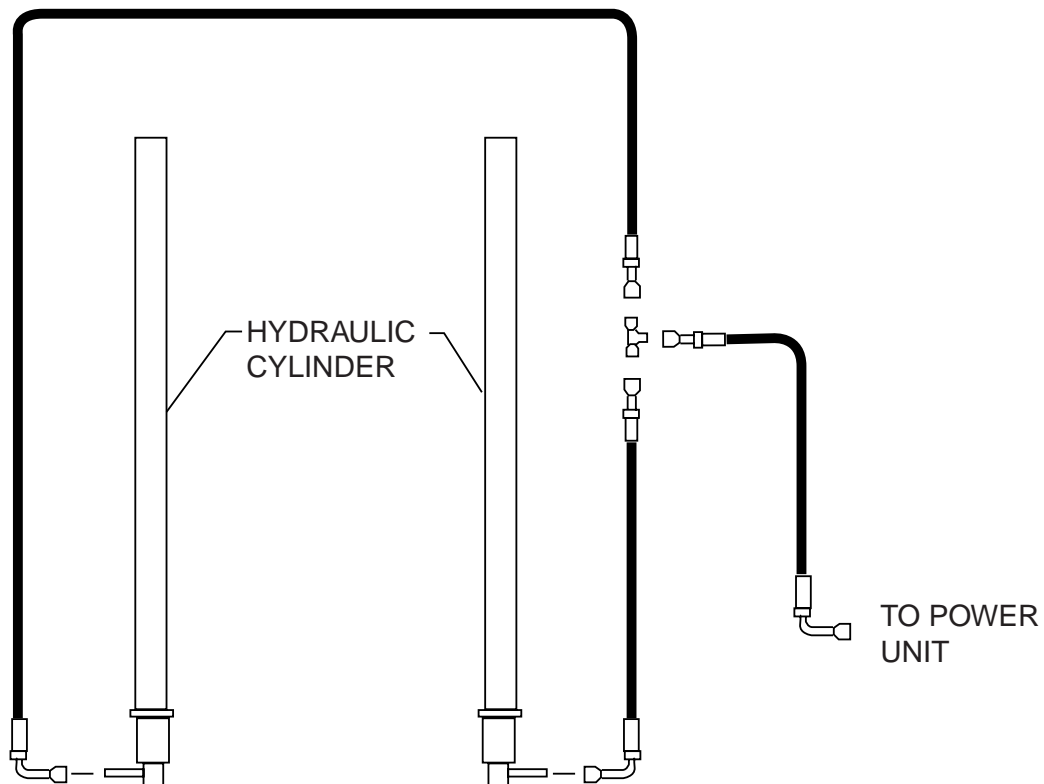
Install Limit Switch and cut-off bar as shown.



Installation Manual MTP-11A LIFT

Step 10: Install power unit and hoses.

Unpack the power unit from the box and remove the wood shipping board. Inspect the power unit for damage before continuing. Remove the plastic cap from the 3/8" port on the side of the pump and install the o-ring fitting found in the parts box. Screw in the "T" fitting until the O-ring touches the pump and the ends are facing the top of the motor and the bottom of the tank. Then use a 11/16" wrench to tighten the locking nut and assure a good seal. Next unscrew plastic cap from the tank. Place a funnel in the hole and fill the tank with 5.0 gallons of AW32 (10W) hydraulic oil. See Figure 10.



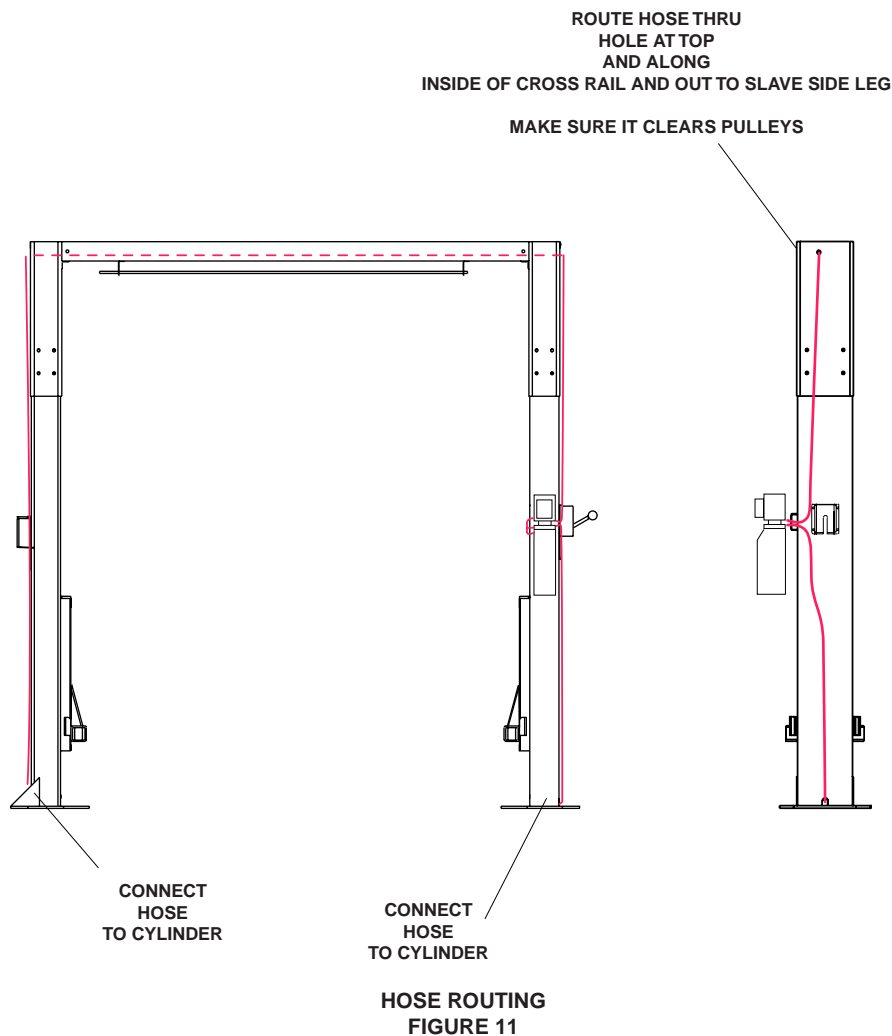
**HYDRAULIC HOSE ROUTING
FIGURE 10**

Installation Manual MTP-11A LIFT

Step 9: Install power unit and hoses. (CONTINUE)

Locate the four 5/16" x 1" bolts, four nuts and four lock nuts in the parts box. Place the four bolts in the four holes on the mounting plate on the column, then place the four nuts hand-tight onto the four bolts. Hang the power unit on the four bolts and put the four lock nuts in place to hold them. Tighten the four nuts first, then the lock nuts.

Unpack the long hose and connect one end to the fitting at the back of the left column. Run the hose up and over the top thru hole in extensions. See figure 11.



Check all fittings to be sure they are tight to avoid leaks!
Installation Manual
MTP-11 LIFT

Step 10: Install Swing arms and Spin-up pads

Place the two long arms on the end of the square tube closest to the door, and the two short arms on the front. Secure with steel pins.

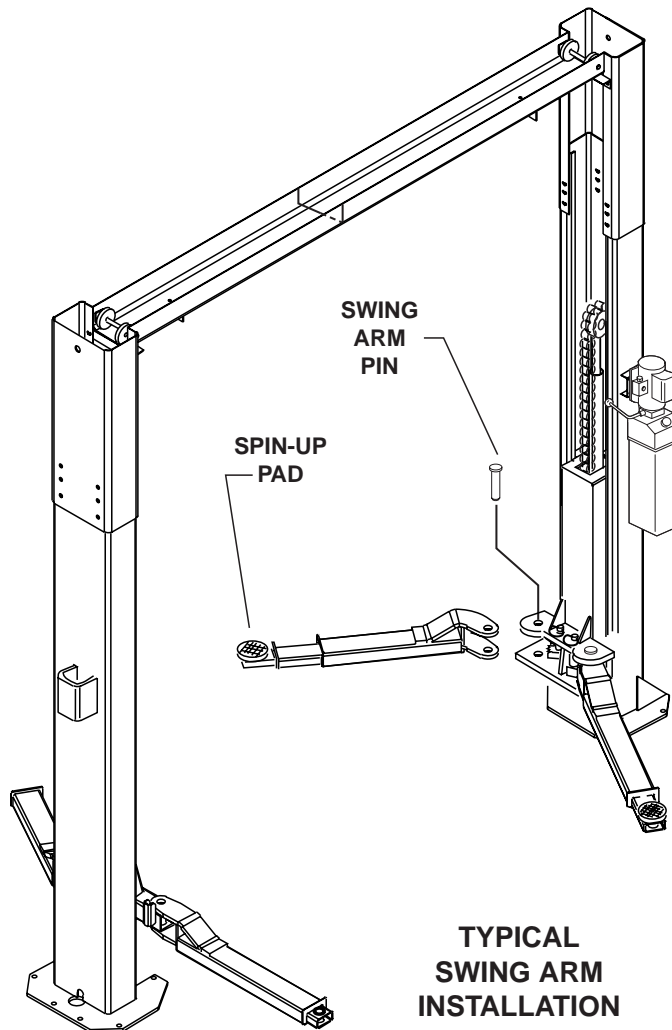


FIGURE 11

Install the four drop-in pads onto the arms.

Installation Manual MTP-11 LIFT

Step 11: Electric hook-up

The electrical hook-up should be done by a certified electrician. The power unit requires 208-220 volts on a 20 amp circuit breaker. It is recommended that you install a means of shutting down the power in close proximity to the power unit (a twist lock plug hung from the motor will be sufficient). The motor is factory pre-wired for proper power and rotation.

Step 12: Test and adjust lift

With the power properly hooked up and turned on, push the button to raise the lift. (The cylinders will take a little while to catch up to the chain; then the lift will begin to rise). Raise the lift as high as it will go. Pull and hold the safety release lever near the power unit to release the safety locks. Locate the lowering handle on the power unit. Pull and hold handle until the lift goes all the way down to the floor. Continue holding handle for at least 30 seconds to allow any air to escape from the hydraulic system. Once the lift is fully down, it's a good idea to have someone push down on the cylinders while you hold out the lowering handle. This will force out any additional air pockets. You only need to do this once.

Run the lift all the way up and down two more times. While running the lift, listen to the safeties clicking. Each side should click within one second of each other or simultaneously. If they are not clicking together, you can adjust the cables to compensate either by tightening the side that is clicking first or loosening the side that is clicking last. **Do not over-tighten cables**—there should be a easily $\frac{3}{4}$ - 1" of play.

Installation Manual MTP-11A LIFT

Operation: Learn proper operation and recheck life components

Swing all arms to the rear, then pull a car into the bay. The general rule here is to align the steering wheel so that it is centered between the uprights.

Swing the four arms under the vehicle and position the pads under the appropriate lifting spots. (If you are not sure of the proper lifting points, you should check the vehicle's service manual or contact the vehicle manufacturer.) Adjust the screw pads so they all hit their lift points at the same time. This will allow the car to be level when rising.

With the pads in their proper locations and no obstructions around the lift or vehicle, you may now press the button on the power unit to raise the vehicle.

Raise the vehicle so that the tires are only 6" off the ground. Walk to the back of the vehicle and push up and down on the bumper. The vehicle will rock, but should not at any time lose contact with the pads. If the vehicle is bounding off the pads or feels at all unstable, you should lower it back to the ground and reposition the pads to balance the load. Repeat this process until the vehicle is completely stable.

When the vehicle is stable, you may raise the lift all the way to the top. Listen to safeties and adjust if necessary.

The proper operation of the lift requires that any time you raise a vehicle to work on it, you must lower the lift onto the safety locks. This is done by raising the vehicle to the desired height and lowering the lift until it stops on the next available lock. To lower vehicle, you must first raise the lift ½", release the safeties by pulling and holding on the lowering handle

Never work under or near the lift without the locks engaged and resting on the safety stops—the pump is not intended to be a load-holding device. Not using the locks will result in premature failure of the cylinders, pump and cables—and can cause serious property damage or personally injury. Failure to heed this warning will result in immediate termination of your warranty.

If you are unable to get the locks to perform correctly, call our technical support line

Maintenance

Maintenance is the key to smooth, safe operation and longer life of your lift. Follow these guidelines on a regular basis to keep your lift running efficiently.

1. Your lift is only as good as the floor it is mounted on. Cracked or shallow concrete should be watched at all times. Although your floor may be thick enough according to manufacturers' specs, cracks and shallow spots can cause bolts to loosen and pull out of the floor. ***All anchor bolts should be checked and retightened at least once a month.*** Loose anchor bolts and weak cement are the number one cause of lift failure!
2. ***Grease all the corners of the columns where the carriages run up and down.*** The grease will do more good if you periodically clean off the old grease to get rid of any grit. A thin film of grease works better than thick blobs.
3. ***You should oil the chains on your lift at least twice a year*** to keep them from rusting and freezing up. Thirty-weight motor oil or motorcycle chain lube will be sufficient.
4. ***All of the pulleys on your lift should be sprayed with a light oil*** such as WD-40 or similar lubricant, two to three times a year.
5. ***You should check for cracked or warped parts regularly and re-tighten any loose bolts.***
6. ***Cables are an important part of your lift.*** They keep both sides running equal to the other, allowing the safeties to catch together. If one side of your lift is running ahead of the other, most likely it is time to adjust your cables. Follow this simple procedure:
 - a. Raise the lift so the top of the carriage clears the chain and pulley.
 - b. Notice the threaded rod and nut that stick out through the top of each carriage. These are your adjusting nuts.
 - c. You will tighten the nut on the side that is lifting ahead of the other by holding the bottom of the threaded rod with a pair of vice-grips and turning the nut with a suitable wrench or socket.
 - d. Run the lift up and down and determine if you need further adjustment. If so, repeat steps a through c.

If at any time you're not sure of the safe operation of the lift, discontinue using it and call our technical support line for assistance.

Troubleshooting Guide

PROBLEM	POSSIBLE CAUSE	SOLUTION
Motor won't run.	<ol style="list-style-type: none"> 1. Fuse or circuit breaker 2. Incorrect voltage to motor 3. Wiring connections 4. Burned out micro switch 5. Burned out motor windings 	<ol style="list-style-type: none"> 1. Replace blown fuse or reset circuit breaker 2. Supply correct voltage to motor 3. Check and repair or insulate all connections 4. Replace micro switch 5. Replace motor
Motor runs but won't raise lift	<ol style="list-style-type: none"> 1. Motor runs in reverse direction 2. Open lowering valve 3. Pump is sucking air 4. Suction tube is off pump 5. Low oil level 	<ol style="list-style-type: none"> 1. Change motor rotation by reversing motor 2. Repair or replace lowering valve 3. Tighten all suction line fittings 4. Replace suction tube 5. Top-off tank
Motor runs, raises lift, but not vehicle	<ol style="list-style-type: none"> 1. Motor is running on low voltage 2. Debris in lowering valve 3. Improper relief valve adjustment 4. Overloading of lift 	<ol style="list-style-type: none"> 1. Supply correct voltage to motor 2. Clean lowering valve 3. Replace relief valve cartridge 4. Check vehicle weight or balance load properly
Lift settles down slowly	<ol style="list-style-type: none"> 1. Debris in check valve 2. Debris in lowering valve 3. External oil leaks 	<ol style="list-style-type: none"> 1. Clean check valve 2. Clean lowering valve 3. Check for and repair any leaks
Anchor bolts won't stay tight or are pulling out of floor	<ol style="list-style-type: none"> 1. Cement thickness/strength insufficient 2. Holes are too big for bolts 	<ol style="list-style-type: none"> 1. Remove bad cement; pour new pad for lift per specs in manual 2. Relocate lift using the proper size drill bit, or pour anchoring cement into holes to secure bolts.
Cylinder whines or	<ol style="list-style-type: none"> 1. Dry or tight seal 	<ol style="list-style-type: none"> 1. Remove cylinder

chatters		vent and spray Dura-lube or Teflon spray lube into cylinder
Oil squirts out of cylinder well	1. Bad seal	1. Replace seal or cylinder
	2.	2.