



KEYSCO TOOLS / DIVISION OF S&H INDUSTRIES 5200 Richmond Road Cleveland, OH 44146

PHONE: 216-831-0550 TOLL FREE: 800-253-9726 FAX: 216-831-9573

EMAIL: www.service@shindustries.com WEBSITE: www.shindustries.com

Rev. 8/10/12



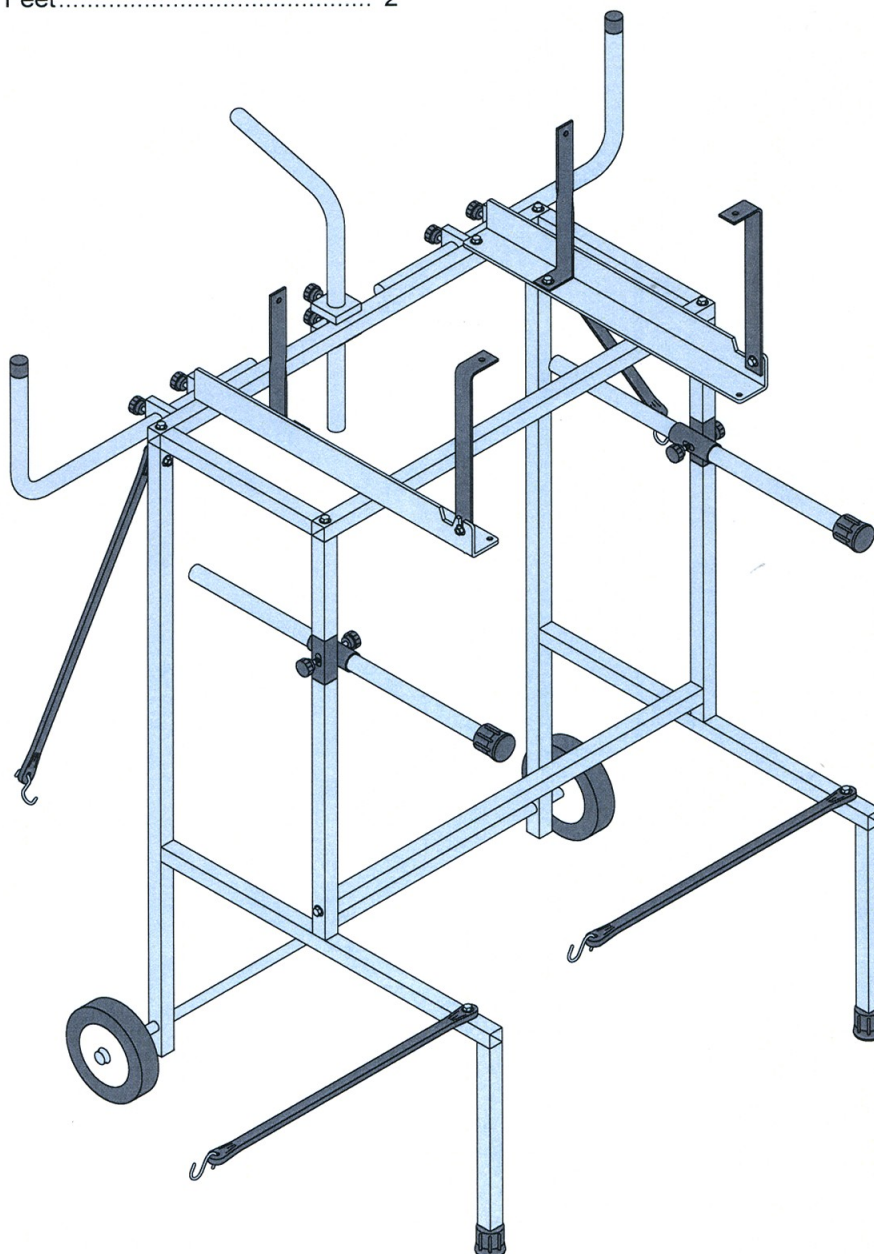
PARTS LIST

PART#	DESCRIPTION	QUANTITY
12533	Side Assembly	2
12540	Vertical Support Tube Rear	2
12539	Lower Cross Member	1
12731	Slider Assembly	2
11379	Knob 1/4"-20 X 5/8"	14
10218	Flat Washer 1/4"	28
10693	Bolt 1/4"-20 X 1"	4
12538	Top Frame Assembly	1
4022500	Wheel 6"	2
10705	Hub Cap	2
12505	Axle Cover for 28" Long	1
12542	Axle 34" Long	1
10769	Rubber Feet	2

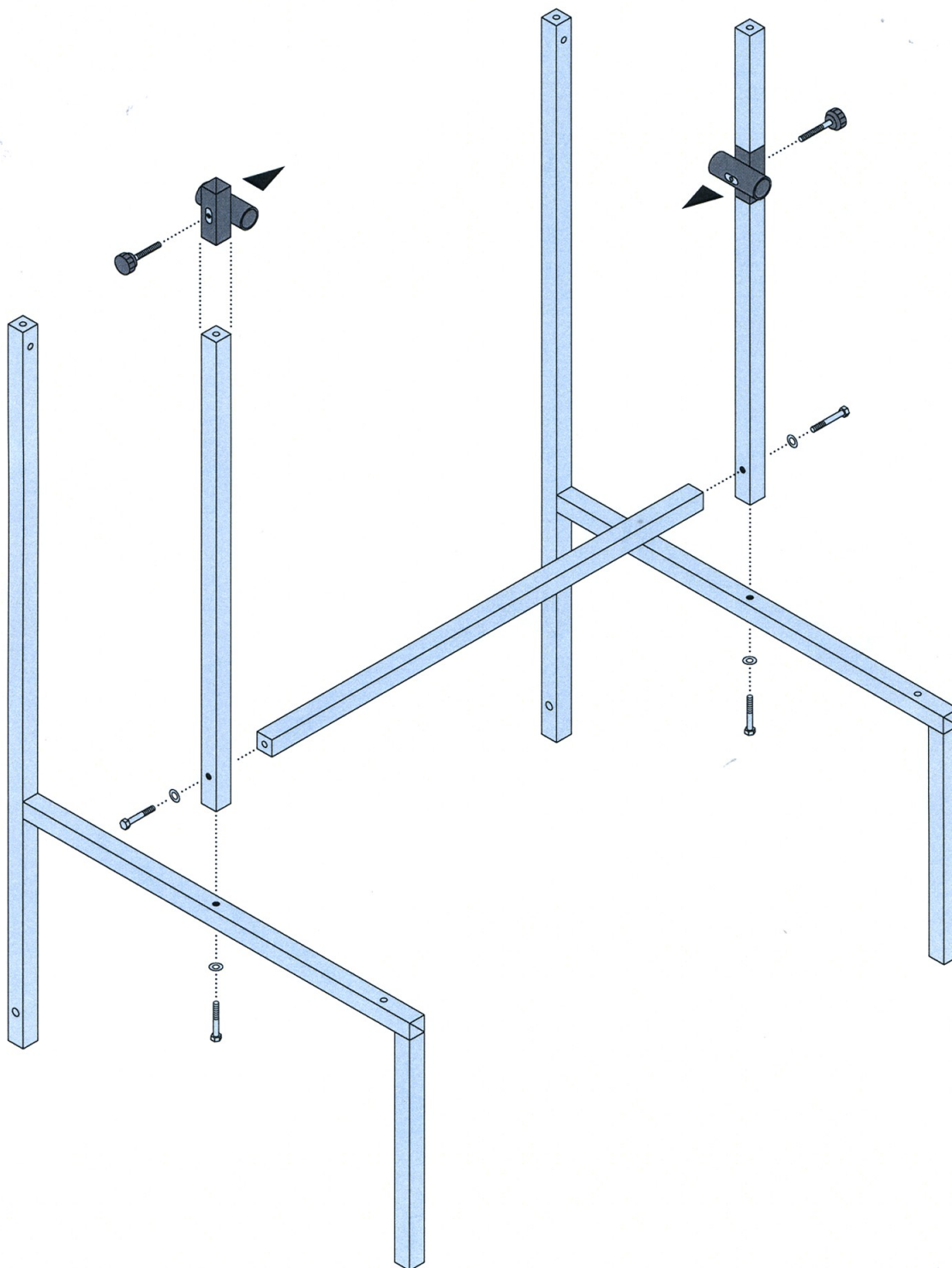
The Bull

Part #77814

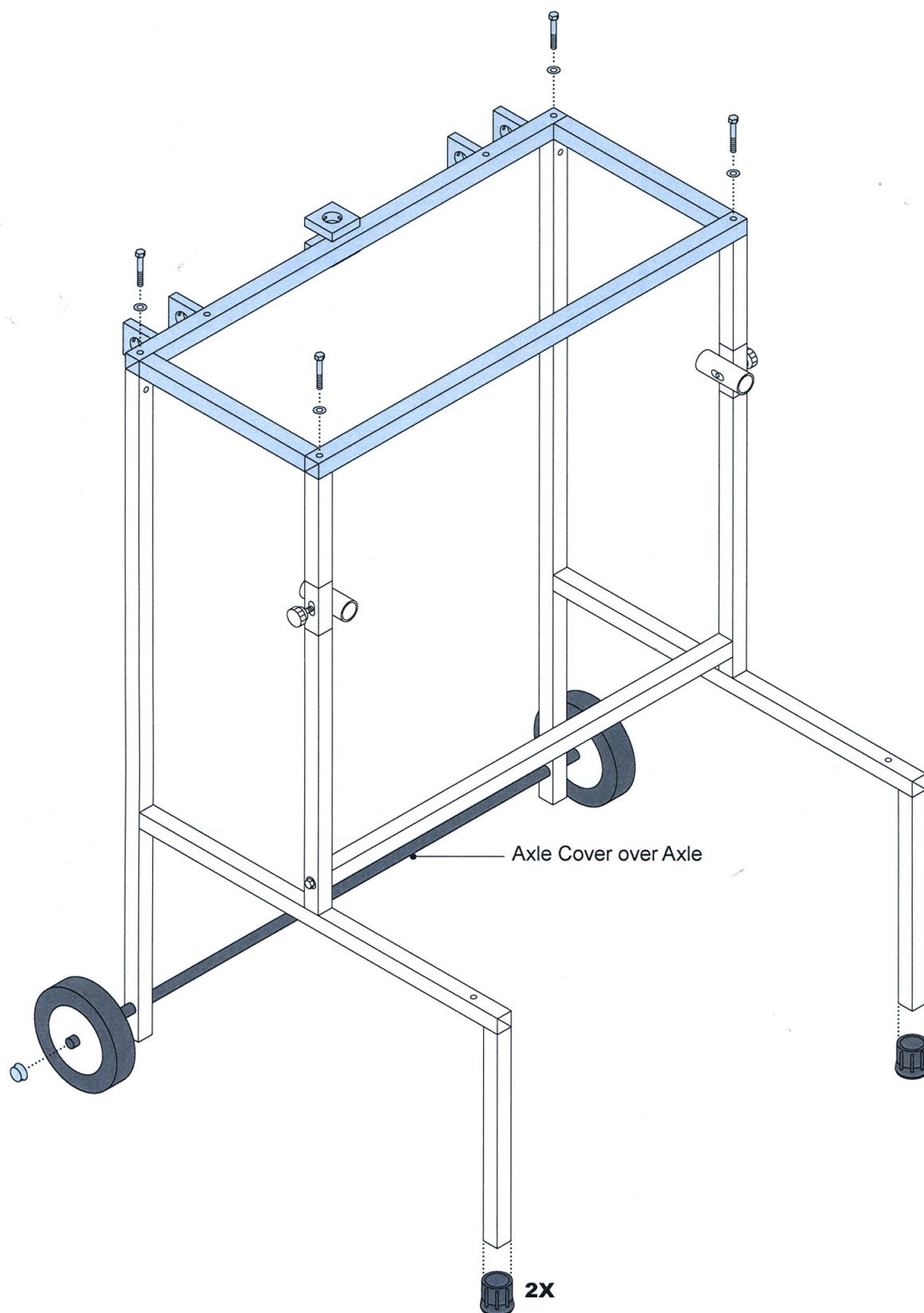
PART#	DESCRIPTION	QUANTITY
12541	Adjustable Bracket Right	1
12541B	Adjustable Bracket Left	1
12543	Mounting Bracket	2
12732	Bracket 90°	2
10201	Hex Nut 1/4"-20	10
12544	Hoop	2
11490	Pusher Tube	2
12529	Bungee (Rubber Strap) 21"	4
10673	Rubber Tip	2
12733	Handle	1
10688	Tubing Cap	2
10675	Bolt 1/4"-20 X 2"	14



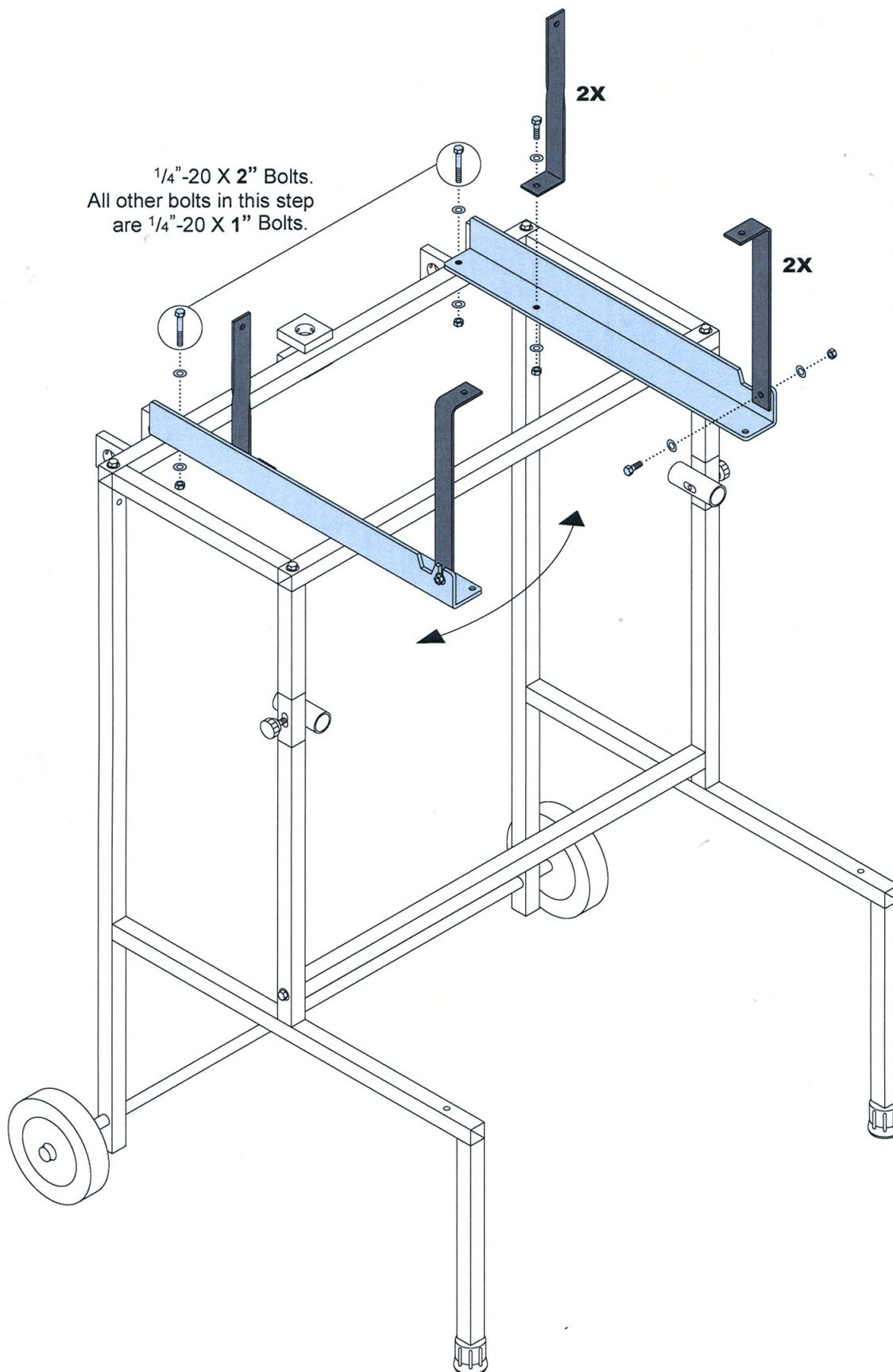
STEP 1. Build main frame assembly using 1/4"-20 X 2" bolts and 1/4" washers. **DO NOT** fully tighten main frame bolts at this time. Next, install adjustable Slider Assemblies with Knobs. Be certain that the round tube of the Slider Assembly is facing inward.



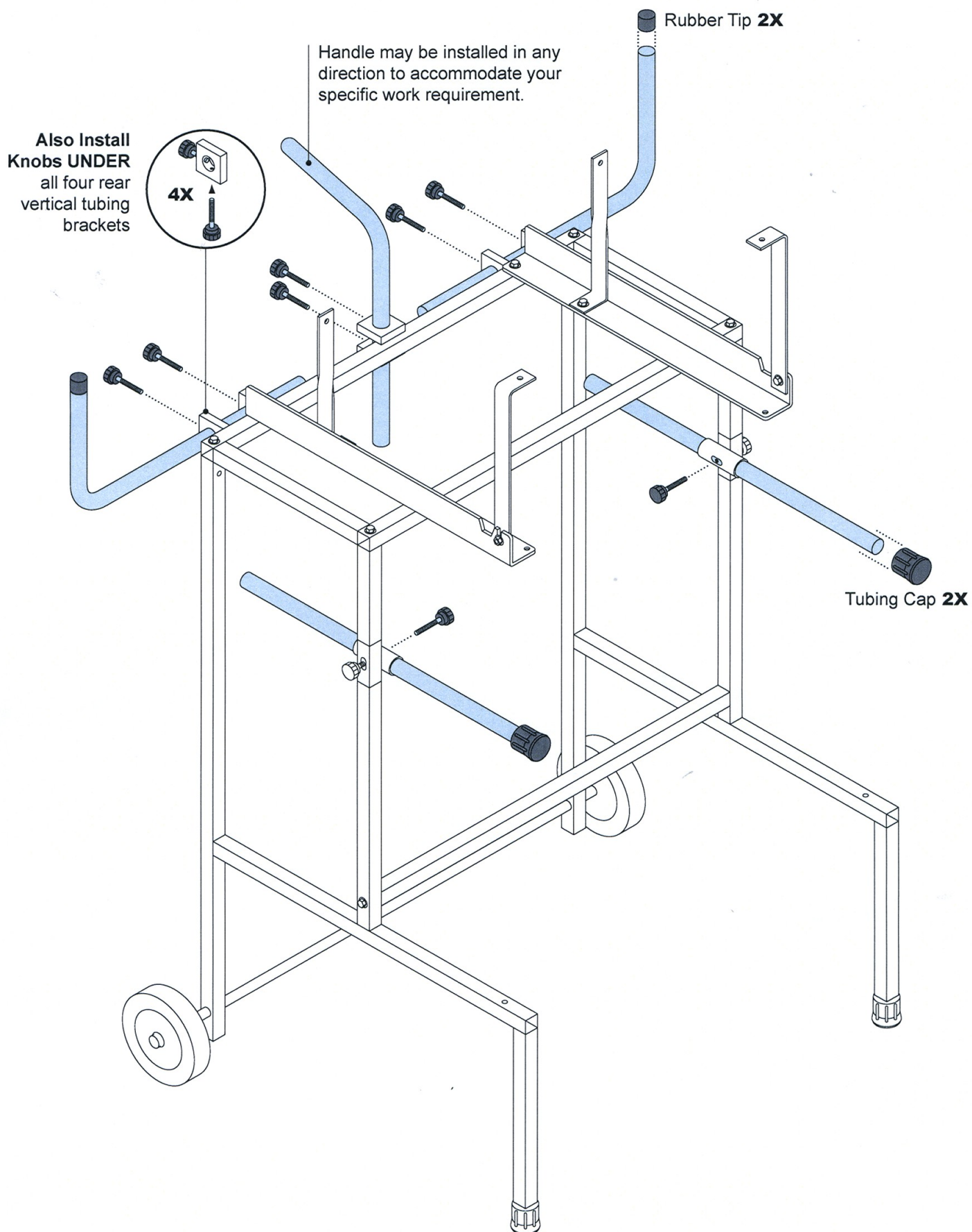
STEP 2. Install Top Frame Assembly using 1/4"-20 X 2" bolts and 1/4" washers. Next, install axle, axle cover and wheels, securing wheels with hubcaps. Lastly, install Rubber Feet by pressing them firmly onto the tubing.



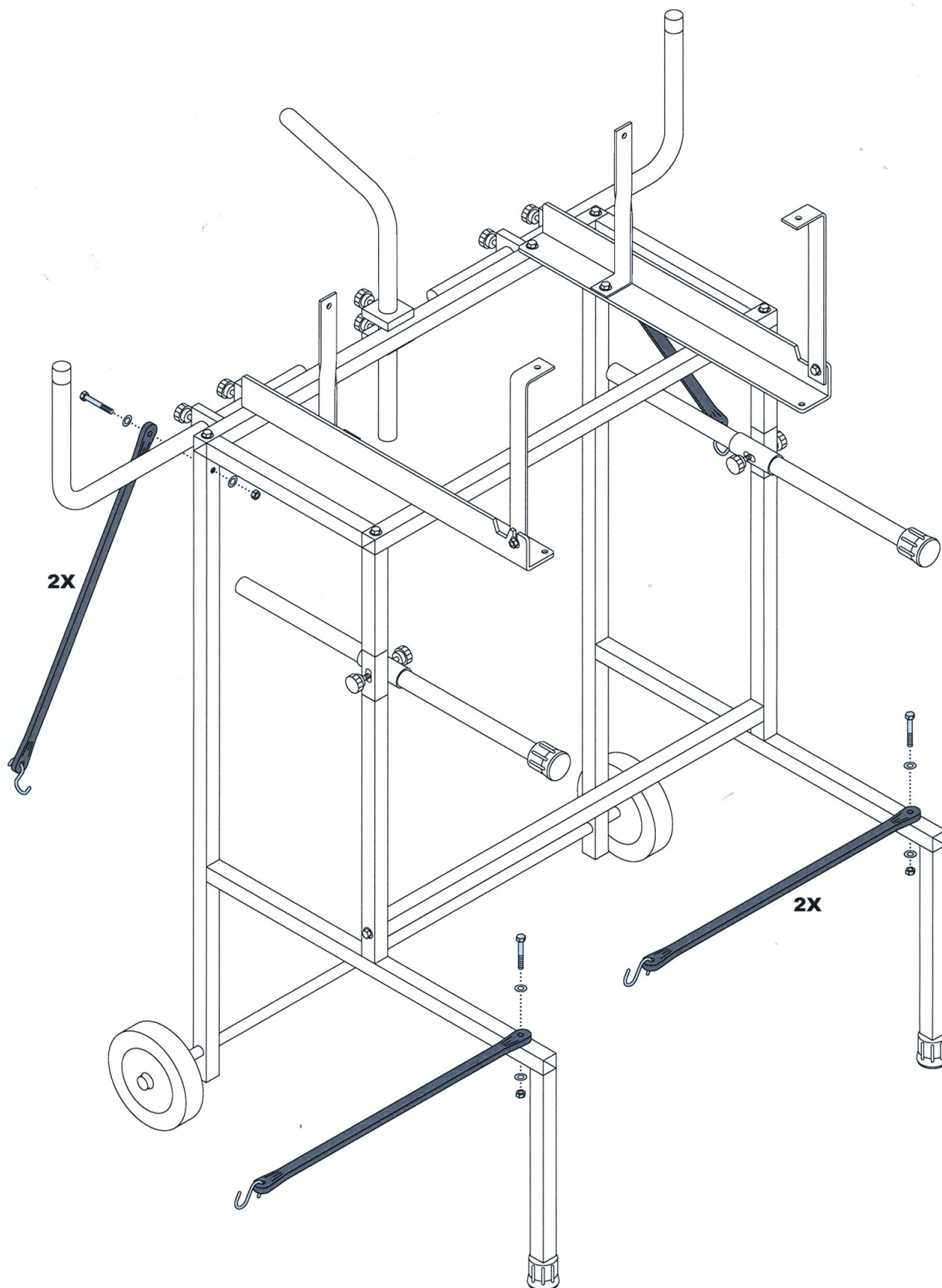
STEP 3. Install Left and Right Adjustable Brackets using 1/4"-20 X 2" bolts, 1/4" washers and 1/4"-20 Hex Nuts. **DO NOT** fully tighten the Adjustable Brackets as they are designed to swivel, accommodating various equipment. Next, install OPTIONAL Mounting and 90° Brackets using 1/4"-20 X 1" bolts, 1/4" washers and 1/4"-20 Hex Nuts.



STEP 4. Install adjustable tubing, Rubber Tips and Tubing Caps following the illustration below.



STEP 5. Install four Bungees using 1/4"-20 X 2" bolts, 1/4" washers and 1/4"-20 Hex Nuts. You're finished and ready to use your new Bull!



PART NUMBER BREAKDOWN for ORDERABLE PARTS

NOTE: EVERY part is orderable. If you do **NOT** see an item called out in this illustration (such as specific nuts, bolts, washers etc.) refer to the **parts list** on Page 1 and contact the supplier where you ordered your Bull.

